

2018 BRAKES**Hydraulic Brakes - Traverse****SPECIFICATIONS****FASTENER SPECIFICATIONS****Single Use Non-Threaded Fasteners/Components**

NOTE: <i>All fasteners/components listed in this table MUST BE DISCARDED and replaced with NEW after removal.</i>	
Application	
Brake Pedal Retainer	
Master Cylinder Gasket	
Master Cylinder Reservoir Seal	

Single Use Threaded Fastener/Component Tightening Specifications

NOTE: <i>All fasteners/components listed in this table MUST BE DISCARDED and replaced with NEW after removal.</i>	
Application	Specification
	Metric (English)
Master Cylinder Nut	49 N.m (36 lb ft)
Master Cylinder Reservoir Bolt	8 N.m (71 lb in)

Reusable Threaded Fastener Tightening Specifications

NOTE: <i>All fasteners listed in this table can be reused after removal.</i>	
Application	Specification
	Metric (English)
Brake Hose Bracket Nut - Front and Rear	9 N.m (80 lb in)
Brake Hose Fitting Bolt - Front and Rear	44 N.m (32 lb ft)
Brake Pedal Bracket Bolt	15 N.m (11 lb ft)
Brake Pipe Fitting	18 N.m (13 lb ft)
Brake Pressure Modulator Valve Master Cylinder Reservoir Brake Pipe Fitting	32 N.m (24 lb ft)

APPROXIMATE FLUID CAPACITIES

Application	Specification	
	Metric	US English
Hydraulic Brake System	1.0 L	2.11 pt

BRAKE COMPONENT SPECIFICATIONS

Application	Specification	
	Metric	English
Brake Caliper Bleeder Valve - Front and Rear	8 N.m	71 lb in

BRAKE SYSTEM SPECIFICATIONS

Application	Specification	
	Metric	English
Brake Pedal Travel Maximum specification with 445 N (100 lbs) of force applied to the pedal with the ignition OFF and the booster power reserve depleted.	69.85 mm	2.75 in

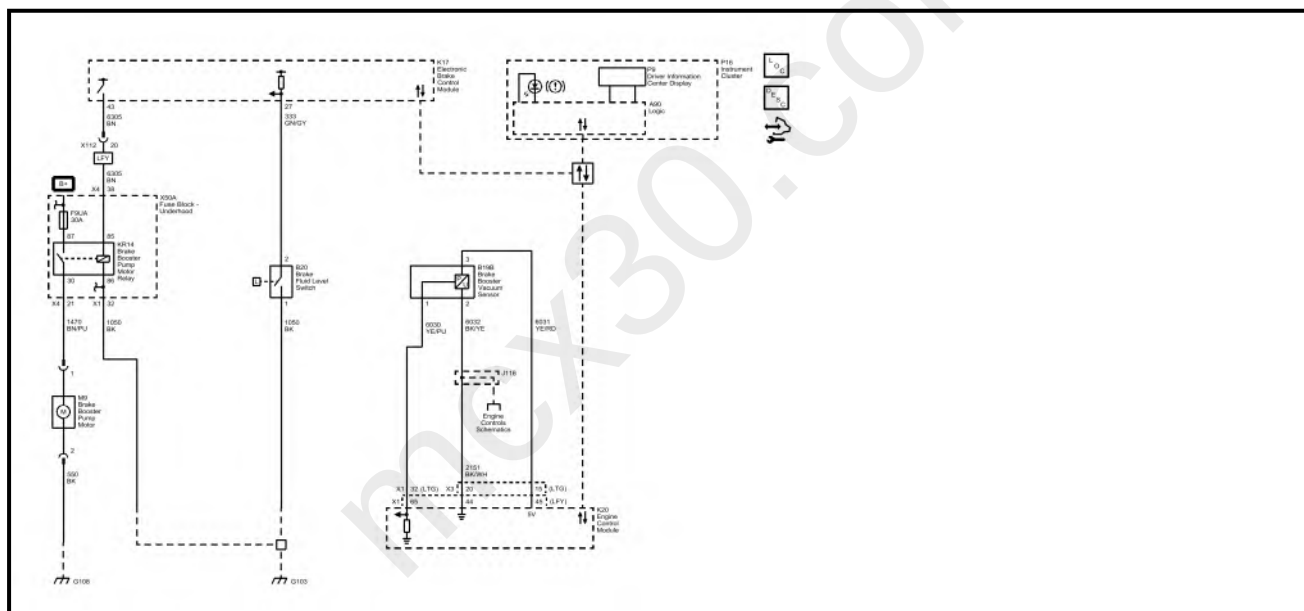
ADHESIVES, FLUIDS, LUBRICANTS, AND SEALERS

Application	Type of Material	GM Part Number	
		United States	Canada
Hydraulic Brake System	DOT 3 Motor Vehicle Brake Fluid	19299818	19299819

SCHEMATIC WIRING DIAGRAMS

HYDRAULIC BRAKE WIRING SCHEMATICS

Hydraulic Brakes



DIAGNOSTIC INFORMATION AND PROCEDURES

DTC C025E

Diagnostic Instructions

- Perform the [Diagnostic System Check - Vehicle](#) prior to using this diagnostic procedure.
- Review [Strategy Based Diagnosis](#) for an overview of the diagnostic approach.
- [Diagnostic Procedure Instructions](#) provides an overview of each diagnostic category.

DTC Descriptors

DTC C025E

Brake Pressure Vacuum Sensor Circuit

For symptom byte information refer to [Symptom Byte List](#) .

Diagnostic Fault Information

Circuit	Short to Ground	Open/High Resistance	Short to Voltage	Signal Performance
5 V Reference	P0557	P0557	-	-
Signal	P0557	P0557	P0558	C025E, P0557
Low Reference	-	P0557	-	-

Circuit/System Description

The brake booster vacuum sensor monitors the pressure in the brake booster. The engine control module (ECM) supplies a 5 V reference and a low reference circuit to the brake booster vacuum sensor. The vacuum sensor supplies a voltage signal in relation to the pressure in the brake booster to the ECM.

Conditions for Running the DTC

Ignition ON.

Conditions for Setting the DTC

C025E 5A

The vacuum sensor signal is not plausible.

Action Taken When the DTC Sets

The brake warning indicator turns ON.

Conditions for Clearing the DTC

- A current DTC clears when the diagnostic runs and passes.
- The electronic control module will turn OFF the indicator in the next ignition cycle.

Reference Information

Schematic Reference

Hydraulic Brake Wiring Schematics

Connector End View Reference

COMPONENT CONNECTOR END VIEWS - INDEX

Description and Operation

Brake Assist System Description and Operation

Electrical Information Reference

- [Circuit Testing](#)
- [Connector Repairs](#)
- [Testing for Intermittent Conditions and Poor Connections](#)
- [Wiring Repairs](#)

Scan Tool Reference

[Control Module References](#) for scan tool information

Circuit/System Testing

1. Ignition ON.
2. Verify that DTCs P0556, P0557, or P0558 are not set.
 - If any of the DTCs are set

Refer to [Diagnostic Trouble Code \(DTC\) List - Vehicle](#) .

- Go to next step: If none of the DTCs are set

3. Replace the K17 Electronic Brake Control Module.

Repair Instructions

Perform the [Diagnostic Repair Verification](#) after completing the repair.

- [Control Module References](#) for electronic brake control module replacement, programming and setup

DTC C0267

Diagnostic Instructions

- Perform the [Diagnostic System Check - Vehicle](#) prior to using this diagnostic procedure.
- Review [Strategy Based Diagnosis](#) for an overview of the diagnostic approach.
- [Diagnostic Procedure Instructions](#) provides an overview of each diagnostic category.

DTC Descriptor

DTC C0267

Low Brake Fluid Indicated

For symptom byte information refer to [Symptom Byte List](#) .

Diagnostic Fault Information

Circuit	Short to Ground	Open/High Resistance	Short to Voltage	Signal Performance
Signal	C0267 00	C0273 05	C0273 05	-
Ground	-	C0273 05	-	-

Circuit/System Description

The brake fluid level switch monitors the level of the brake fluid in the brake fluid reservoir. When the electronic brake control module sees low brake fluid level, the DTC is set.

Conditions for Running the DTC

Ignition ON.

Conditions for Setting the DTC

Low brake fluid level is detected for 8 s.

Action Taken When the DTC Sets

- The electronic brake control module disables the traction control and stability control for the duration of the ignition cycle.
- The traction control/stability control-active indicator turns ON.
- The brake warning indicator turns ON.

Conditions for Clearing the DTC

The condition for setting the DTC is no longer present.

Reference Information

Schematic Reference

[Hydraulic Brake Wiring Schematics](#)

Connector End View Reference

Description and Operation

Hydraulic Brake System Description and Operation

Electrical Information Reference

- **Circuit Testing**
- **Connector Repairs**
- **Testing for Intermittent Conditions and Poor Connections**
- **Wiring Repairs**

Scan Tool Reference

Control Module References for scan tool information

Circuit/System Verification

1. Verify that the brake is above minimum level.
 - **If low**
Refer to **Brake Fluid Loss**.
 - **Go to next step: If above minimum level**
2. Ignition ON.
3. Verify the scan tool Brake Fluid Level Sensor parameter is OK.
 - **If the parameter is Low**
Refer to Circuit/System Testing.
 - **Go to next step: If the parameter is OK**
4. All OK.

Circuit/System Testing

1. Ignition OFF, disconnect the harness connector at the B20 Brake Fluid Level Switch. It may take up to 2 min for all vehicle systems to power down.
2. Test for less than 10 Ω between the ground circuit terminal 1 and ground.
 - **If 10 Ω or greater**
 1. Ignition OFF.
 2. Test for less than 2 Ω in the ground circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.
 - If less than 2 Ω , repair the open/high resistance in the ground connection.
 - **Go to next step: If less than 10 Ω**
3. Ignition ON.
4. Verify the scan tool Brake Fluid Level Sensor parameter is OK.
 - **If the parameter is not OK**
 1. Ignition OFF, disconnect the harness connector at the K17 Electronic Brake Control Module.
 2. Test for infinite resistance between the signal circuit terminal 2 and ground.
 - If less than infinite resistance, repair the short to ground on the circuit.
 - If infinite resistance, replace the K17 Electronic Brake Control Module.
 - **Go to next step: If the parameter is OK**
5. Install a 3 A fused jumper wire between the signal circuit terminal 2 and ground.
6. Verify the scan tool Brake Fluid Level Sensor parameter is Low.
 - **If the parameter is not Low**

1. Ignition OFF, disconnect the harness connector at the K17 Electronic Brake Control Module, ignition ON.
2. Test for less than 1 V between the signal circuit and ground.
 - If 1 V or greater, repair the short to voltage on the circuit.
 - Go to next step: If less than 1 V.
3. Test for less than 2 Ω in the signal circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.
 - If less than 2 Ω , replace the K17 Electronic Brake Control Module.
- **Go to next step: If the parameter is Low**
7. Test or replace the B20 Brake Fluid Level Switch.

Repair Instructions

Perform the [Diagnostic Repair Verification](#) after completing the repair.

- [Brake Master Cylinder Reservoir Replacement](#) for brake fluid level indicator switch replacement
- [Control Module References](#) for electronic brake control module replacement, programming and setup.

DTC C0273

Diagnostic Instructions

- Perform the [Diagnostic System Check - Vehicle](#) prior to using this diagnostic procedure.
- Review [Strategy Based Diagnosis](#) for an overview of the diagnostic approach.
- [Diagnostic Procedure Instructions](#) provides an overview of each diagnostic category.

DTC Descriptor

DTC C0273

Brake Fluid Level Switch Circuit

For symptom byte information refer to [Symptom Byte List](#) .

Diagnostic Fault Information

Circuit	Short to Ground	Open/High Resistance	Short to Voltage	Signal Performance
Signal	C0267 00	C0273 05	C0273 05	-
Ground	-	C0273 05	-	-

Circuit/System Description

The brake fluid level switch monitors the level of the brake fluid in the brake fluid reservoir. When the electronic brake control module sees the brake fluid level switch input open, the DTC is set.

Conditions for Running the DTC

Ignition ON.

Conditions for Setting the DTC

A open or short to battery is detected on the signal circuit.

Action Taken When the DTC Sets

- The brake warning indicator turns ON.
- Traction control indicator turns ON.

Conditions for Clearing the DTC

The condition for setting the DTC is no longer present.

Reference Information

Schematic Reference

Hydraulic Brake Wiring Schematics

Connector End View Reference

COMPONENT CONNECTOR END VIEWS - INDEX

Description and Operation

Hydraulic Brake System Description and Operation

Electrical Information Reference

- [Circuit Testing](#)
- [Connector Repairs](#)
- [Testing for Intermittent Conditions and Poor Connections](#)
- [Wiring Repairs](#)

Scan Tool Reference

[Control Module References](#) for scan tool information

Circuit/System Testing

1. Ignition OFF, disconnect the harness connector at the B20 Brake Fluid Level Switch. It may take up to 2 min for all vehicle systems to power down.
2. Test for less than 10 Ω between the ground circuit terminal 1 and ground.
 - **If 10 Ω or greater**
 1. Ignition OFF.
 2. Test for less than 2 Ω in the ground circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.
 - If less than 2 Ω , repair the open/high resistance in the ground connection.
 - **Go to next step: If less than 10 Ω**
3. Ignition ON.
4. Verify the scan tool Brake Fluid Level Sensor parameter is OK.
 - **If the parameter is not OK**
 1. Ignition OFF, disconnect the harness connector at the K17 Electronic Brake Control Module.
 2. Test for infinite resistance between the signal circuit terminal 2 and ground.
 - If less than infinite resistance, repair the short to ground on the circuit.
 - If infinite resistance, replace the K17 Electronic Brake Control Module.
 - **Go to next step: If the parameter is OK**
5. Install a 3 A fused jumper wire between the signal circuit terminal 2 and ground.
6. Verify the scan tool Brake Fluid Level Sensor parameter is Low.
 - **If the parameter is not Low**
 1. Ignition OFF, disconnect the harness connector at the K17 Electronic Brake Control Module, ignition ON.
 2. Test for less than 1 V between the signal circuit and ground.
 - If 1 V or greater, repair the short to voltage on the circuit.
 - Go to next step: If less than 1 V.
 3. Test for less than 2 Ω in the signal circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.

- If less than 2 Ω , replace the K17 Electronic Brake Control Module.

- **Go to next step: If the parameter is Low**

7. Test or replace the B20 Brake Fluid Level Switch.

Repair Instructions

Perform the [Diagnostic Repair Verification](#) after completing the repair.

- [Brake Master Cylinder Reservoir Replacement](#) for brake fluid level indicator switch replacement
- [Control Module References](#) for electronic brake control module replacement, programming and setup.

DTC C027B

Diagnostic Instructions

- Perform the [Diagnostic System Check - Vehicle](#) prior to using this diagnostic procedure.
- Review [Strategy Based Diagnosis](#) for an overview of the diagnostic approach.
- [Diagnostic Procedure Instructions](#) provides an overview of each diagnostic category.

DTC Descriptors

DTC C027B 00

Brake Booster Electric Vacuum Pump

Diagnostic Fault Information

Circuit	Short to Ground	Open/High Resistance	Short to Voltage	Signal Performance
Vacuum Pump Relay B+	2	2	-	-
Vacuum Pump Relay Control	C027B 00	C027B 00	C027B 00 1	-
Vacuum Pump Relay Ground	-	2	-	-
Brake Booster Pump Motor Control	2	2	1	-
Brake Booster Pump Motor Ground	-	2	-	-
1. Brake Booster Pump Motor Always ON 2. Brake Booster Pump Motor Always OFF				

Circuit/System Description

The brake booster vacuum sensor measures the vacuum in the brake booster assembly. The electronic brake control module supplies a 5 V reference and a low reference circuit to the brake booster vacuum sensor. The vacuum sensor supplies a voltage signal in relation to the pressure in the brake booster to the electronic brake control module. When the vacuum within the system becomes weak, the electronic brake control module turns ON the brake booster pump motor by providing battery voltage to the brake booster pump motor relay. The relay activates and supplies battery voltage to the brake booster pump motor.

Conditions for Running the DTC

Ignition ON.

Conditions for Setting the DTC

An open or short to voltage is detected on the relay control circuit.

Action Taken When the DTC Sets

The DTC is stored in memory.

Conditions for Clearing the DTC

The condition for setting the DTC is no longer present.

Reference Information

Schematic Reference

Hydraulic Brake Wiring Schematics

Connector End View Reference

COMPONENT CONNECTOR END VIEWS - INDEX

Description and Operation

Brake Assist System Description and Operation

Electrical Information Reference

- Circuit Testing
- Connector Repairs
- Testing for Intermittent Conditions and Poor Connections
- Wiring Repairs

Scan Tool Reference

Control Module References for scan tool information

Circuit/System Verification

1. Ignition ON.
2. Verify the brake booster pump motor turns ON and OFF when commanding the Brake Booster Electric Vacuum Pump On and Off with a scan tool.
 - **If the brake booster pump motor does not turn ON and OFF**
Refer to Circuit/System Testing.
 - **Go to next step: If the brake booster pump motor turns ON and OFF**
3. All OK.

Circuit/System Testing

1. Ignition OFF and all vehicle systems OFF, disconnect the harness connector at the KR14 Brake Booster Pump Motor Relay. It may take up to 2 minutes for all vehicle systems to power down.
2. Test for less than 10 Ω between the ground circuit terminal 86 and ground.
 - **If 10 Ω or greater**
 1. Test for less than 2 Ω in the ground circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.
 - If less than 2 Ω , repair the open/high resistance in the ground connection.
 - **Go to next step: If less than 10 Ω**
3. Ignition ON.
4. Verify that a test lamp illuminates between the B+ circuit terminal 87 and ground.
 - **If the test lamp does not illuminate and the circuit fuse is good**
 1. Ignition OFF.
 2. Test for less than 2 Ω in the B+ circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.
 - If less than 2 Ω , verify the fuse is not open and there is voltage at the fuse.
 - **If the test lamp does not illuminate and the circuit fuse is open**

1. Ignition OFF.
2. Test for infinite resistance between the B+ circuit and ground.
 - If less than infinite resistance, repair the short to ground on the circuit.
 - Go to next step: If infinite resistance
3. Ignition OFF, disconnect the harness connector at the M9 Brake Booster Pump Motor.
4. Test for infinite resistance between the brake booster pump motor control circuit and ground.
 - If less than infinite resistance, repair the short to ground on the circuit.
 - If infinite resistance, replace the M9 Brake Booster Pump Motor.
- **Go to next step: If the test lamp illuminates**
5. Connect a test lamp between the control circuit terminal 85 and ground.
6. Verify the test lamp turns ON and OFF when commanding the Brake Booster Electric Vacuum Pump On and Off with a scan tool.
 - **If the test lamp is always OFF**
 1. Ignition OFF, disconnect the harness connector at the K17 Electronic Brake Control Module.
 2. Test for infinite resistance between the control circuit and ground.
 - If less than infinite resistance, repair the short to ground on the circuit.
 - Go to next step: If infinite resistance
 3. Test for less than 2 Ω in the control circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.
 - If less than 2 Ω , replace the K17 Electronic Brake Control Module.
 - **If the test lamp is always ON**
 1. Ignition OFF, disconnect the harness connector at the K17 Electronic Brake Control Module, ignition ON.
 2. Test for less than 1 V between the control circuit and ground.
 - If 1 V or greater, repair the short to voltage on the circuit.
 - If less than 1 V, replace the K17 Electronic Brake Control Module.
 - **Go to next step: If the test lamp turns ON and OFF**
7. Replace the KR14 Brake Booster Pump Motor Relay.

Repair Instructions

Perform the [Diagnostic Repair Verification](#) after completing the repair.

- [Power Brake Booster Pump Replacement \(LFY\)](#)
- [Relay Replacement \(Attached to Wire Harness\)](#) [Relay Replacement \(Within an Electrical Center\)](#)
- [Control Module References](#) for Electronic Brake Control Module replacement, programming and setup.

DTC C0299

Diagnostic Instructions

- Perform the [Diagnostic System Check - Vehicle](#) prior to using this diagnostic procedure.
- Review [Strategy Based Diagnosis](#) for an overview of the diagnostic approach.
- [Diagnostic Procedure Instructions](#) provides an overview of each diagnostic category.

DTC Descriptors

DTC C0299

Brake Booster Pressure Sensor

For symptom byte information refer to [Symptom Byte List](#) .

Circuit/System Description

The EBCM monitors the vacuum level in the power brake booster, and will set a DTC if the vacuum is too low.

Conditions for Running the DTC

Ignition ON/Vehicle in Service Mode.

Conditions for Setting the DTC

Low vacuum is detected in the power brake booster.

Action Taken when the DTC Sets

The brake warning indicator turns ON.

Conditions for Clearing the DTC

A current DTC clears when the diagnostic runs and passes.

Reference Information

Schematic Reference

Hydraulic Brake Wiring Schematics

Connector End View Reference

COMPONENT CONNECTOR END VIEWS - INDEX

Description and Operation

Brake Assist System Description and Operation

Electrical Information Reference

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- [Testing for Intermittent Conditions and Poor Connections](#)
- [Wiring Repairs](#)

Scan Tool Reference

[Control Module References](#) for scan tool information

Circuit/System Verification

1. Ignition ON/Vehicle in Service Mode.
2. Verify that DTCs P0556, P0557, or P0558 are not set.
 - **If the DTC is set**

Refer to [DTC P0556, P0557, or P0558](#).
 - **Go to next step: If the DTC is not set**
3. Verify that the brake booster vacuum system has no damage, leakage or incorrect installation.
 - **If damage, leakage or incorrect installation is found**

Refer to [Brake Assist System Diagnosis](#).
 - **Go to next step: If the inspection is OK**
4. Test or replace the B19B Brake Booster Vacuum Sensor.
5. Verify the DTC does not set while operating the vehicle under the Conditions for Running the DTC.
 - **If the DTC sets**

Replace the K17 Electronic Brake Control Module.

- **Go to next step: If the DTC does not set**

6. All OK.

Repair Instructions

Perform the [Diagnostic Repair Verification](#) after completing the repair.

- [Control Module References](#) for electronic brake control module replacement, programming and setup.

DTC P050F

Diagnostic Instructions

- Perform the [Diagnostic System Check - Vehicle](#) prior to using this diagnostic procedure.
- Review [Strategy Based Diagnosis](#) for an overview of the diagnostic approach.
- [Diagnostic Procedure Instructions](#) provides an overview of each diagnostic category.

DTC Descriptor

DTC P050F

Brake Booster Weak Vacuum

For symptom byte information refer to [Symptom Byte List](#) .

Circuit/System Description

The brake booster vacuum sensor measures the vacuum in the brake booster assembly. The engine control module supplies a 5 V reference and a low reference circuit to the brake booster vacuum sensor. The vacuum sensor supplies a voltage signal in relation to the pressure in the brake booster to the engine control module.

Conditions for Running the DTC

- The vehicle is in an Autostop.
- No MAP sensor DTCs set.
- No TP sensor DTCs set.

Conditions for Setting the DTC

The engine control module detected a weak vacuum in the brake booster assembly.

Action Taken When the DTC Sets

DTC P050F is a Type B DTC.

Conditions for Clearing the DTC

DTC P050F is a Type B DTC.

Reference Information

Schematic Reference

[Hydraulic Brake Wiring Schematics](#)

Connector End View Reference

[COMPONENT CONNECTOR END VIEWS - INDEX](#)

Description and Operation

Brake Assist System Description and Operation

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- [Wiring Repairs](#)

DTC Type Reference

Powertrain Diagnostic Trouble Code (DTC) Type Definitions

Scan Tool Reference

[Control Module References](#) for scan tool information

Circuit/System Verification

1. Ignition ON.
2. Verify that DTCs P0556, P0557, or P0558 are not set.
 - **If the DTC is set**

Refer to [DTC P0556, P0557, or P0558](#).
 - **Go to next step: If the DTC is not set**
3. Verify that the brake booster vacuum system has no damage, leakage or incorrect installation.
 - **If damage, leakage or incorrect installation is found**

Refer to [Brake Assist System Diagnosis](#).
 - **Go to next step: If the inspection is OK**
4. Test or replace the B19B Brake Booster Vacuum Sensor.
5. Verify the DTC does not set while operating the vehicle under the Conditions for Running the DTC.
 - **If the DTC sets**

Replace the K20 Engine Control Module.
 - **Go to next step: If the DTC does not set**
6. All OK.

Repair Instructions

Perform the [Diagnostic Repair Verification](#) after completing the repair.

- [Control Module References](#) for K20 Engine Control Module replacement, programming and setup.

DTC P0556, P0557, OR P0558

Diagnostic Instructions

- Perform the [Diagnostic System Check - Vehicle](#) prior to using this diagnostic procedure.
- Review [Strategy Based Diagnosis](#) for an overview of the diagnostic approach.
- [Diagnostic Procedure Instructions](#) provides an overview of each diagnostic category.

DTC Descriptors

DTC P0556

Brake Booster Pressure Sensor Performance

DTC P0557

Brake Booster Pressure Sensor Circuit Low Voltage

DTC P0558

Brake Booster Pressure Sensor Circuit High Voltage

Diagnostic Fault Information

Circuit	Short to Ground	Open/High Resistance	Short to Voltage	Signal Performance
5V Reference	P0557	P0557	-	P0556
Sensor Signal	P0557	P0557	P0558	P0556
Low Reference	-	P0557	-	P0556

Circuit/System Description

The brake booster vacuum sensor monitors the pressure in the brake booster. The engine control module supplies a 5 V reference and a low reference circuit to the brake booster vacuum sensor. The vacuum sensor supplies a voltage signal in relation to the pressure in the brake booster to the engine control module.

Conditions for Running the DTC

P0556

Engine Running.

P0557 or P0558

Ignition ON/Ignition ON/Vehicle in Service Mode.

Conditions for Setting the DTC

P0556

The engine control module detects brake booster vacuum as being less than the intake manifold vacuum for more than 100 ms.

P0557

The engine control module detects less than 0.01 V on the brake booster sensor signal circuit for more than 12.5 ms.

P0558

The engine control module detects greater than 4.9 V on the brake booster sensor signal circuit for more than 12.5 ms.

Action Taken When the DTC Sets

DTCs P0556, P0557 or P0558 are Type B DTCs..

Conditions for Clearing the DTC

DTCs P0556, P0557 or P0558 are Type B DTCs.

Reference Information

Schematic Reference

Hydraulic Brake Wiring Schematics

Connector End View Reference

Description and Operation

Brake Assist System Description and Operation

Electrical Information Reference

- **Circuit Testing**
- **Connector Repairs**
- **Testing for Intermittent Conditions and Poor Connections**
- **Wiring Repairs**

DTC Type Reference

Powertrain Diagnostic Trouble Code (DTC) Type Definitions

Scan Tool Reference

Control Module References for scan tool information

Circuit/System Testing

1. Ignition OFF/Ignition OFF/Vehicle OFF and all vehicle systems OFF, disconnect the harness connector at the B19B Brake Booster Vacuum Sensor. It may take up to 2 min for all vehicle systems to power down.
2. Test for less than 10 Ω between the low reference circuit terminal 2 and ground.
 - **If 10 Ω or greater**
 1. Disconnect the harness connector at the K20 Engine Control Module.
 2. Test for less than 2 Ω in the low reference circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.
 - If less than 2 Ω , replace the K20 Engine Control Module.
 - **Go to next step: If less than 10 Ω**
3. Ignition ON/Ignition ON/Vehicle in Service Mode.
4. Test for 4.8 - 5.2 V between the 5 V reference circuit terminal 3 and ground.
 - **If less than 4.8 V**
 1. Ignition OFF/Ignition OFF/Vehicle OFF, disconnect the harness connector at the K20 Engine Control Module.
 2. Test for infinite resistance between the 5 V reference circuit and ground.
 - If less than infinite resistance, repair the short to ground on the circuit.
 - Go to next step: If infinite resistance
 3. Test for less than 2 Ω in the 5 V reference circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.
 - If less than 2 Ω , replace the K20 Engine Control Module.
 - **If greater than 5.2 V**
 1. Ignition OFF/Ignition OFF/Vehicle OFF, disconnect the harness connector at the K20 Engine Control Module, ignition ON.
 2. Test for less than 1 V between the 5 V reference circuit and ground.
 - If 1 V or greater, repair the short to voltage on the circuit.
 - If less than 1 V, replace the K20 Engine Control Module.
 - **Go to next step: If between 4.8 - 5.2 V**
5. Test for less than 1 V between the B19B Brake Booster Vacuum Sensor signal circuit terminal 1 and ground.
 - **If greater than 1 V**

1. Ignition OFF/Ignition OFF/Vehicle OFF, disconnect the harness connector at the K20 Engine Control Module, ignition ON.
 2. Test for less than 1 V between the signal circuit and ground.
 - If 1 V or greater, repair the short to voltage on the circuit.
 - If less than 1 V, replace the K20 Engine Control Module.
 - **Go to next step: If less than 1 V**
6. Ignition OFF/Ignition OFF/Vehicle OFF, disconnect the harness connector at the K20 Engine Control Module.
7. Test for infinite resistance between the B19B Brake Booster Vacuum Sensor signal circuit terminal 1 and ground.
 - **If less than infinite resistance**

Repair the short to ground on the circuit.
 - **Go to next step: If infinite resistance**
8. Test for less than 2 Ω in the B19B Brake Booster Vacuum Sensor signal circuit end to end.
 - **If 2 Ω or greater**

Repair the open/high resistance in the circuit.
 - **Go to next step: If less than 2 Ω**
9. Replace the B19B Brake Booster Vacuum Sensor.
10. Verify the DTC does not set while operating the vehicle under Conditions for Running the DTC.
 - **If the DTC sets**

Replace the K20 Engine Control Module.
 - **Go to next step: If the DTC does not set**
11. All OK.

Repair Instructions

Perform the [Diagnostic Repair Verification](#) after completing the repair.

[Control Module References](#) for Engine Control Module replacement, programming and setup.

SYMPTOMS - HYDRAULIC BRAKES

IMPORTANT: The following steps must be completed before using the symptom tables.

1. Perform [Diagnostic System Check - Vehicle](#) before using the brake indicator symptom tables in order to verify that all of the following are true:
 - There are no DTCs set.
 - The control module (s) can communicate via the serial data link.
2. Perform the [Brake System Vehicle Road Test](#) before using the hydraulic brake symptom tables in order to duplicate the customer's concern.
3. Review the system operation in order to familiarize yourself with the system functions. Refer to the following:
 - [Brake Warning System Description and Operation](#)
 - [Hydraulic Brake System Description and Operation](#)
 - [Brake Assist System Description and Operation](#)
 - [Disc Brake System Description and Operation](#)

Visual/Physical Inspection

- Inspect for aftermarket devices which could affect the operation of the brake warning system. Refer to [Checking Aftermarket Accessories](#).

- Inspect the easily accessible or visible system components for obvious damage or conditions which could cause the symptom.

Intermittent

Faulty electrical connections or wiring may be the cause of intermittent conditions. Refer to [Testing for Intermittent Conditions and Poor Connections](#).

Symptom List

Refer to a symptom diagnostic procedure from the following list in order to diagnose the symptom:

- [Brake Warning Indicator Malfunction](#)
- [Brake Pulsation](#)
- [Brake System Noise](#)
- [Braking Action Uneven - Pulls to One Side](#)
- [Braking Action Uneven - Front to Rear](#)
- [Brake Pedal Excessive Travel](#)
- [Brake Pedal Excessive Effort](#)
- [Brakes Drag](#)
- [Brake System Slow Release](#)
- [Brake Fluid Loss](#)

BRAKE BOOSTER PUMP MOTOR MALFUNCTION

Diagnostic Instructions

- Perform the [Diagnostic System Check - Vehicle](#) prior to using this diagnostic procedure.
- Review [Strategy Based Diagnosis](#) for an overview of the diagnostic approach.
- [Diagnostic Procedure Instructions](#) provides an overview of each diagnostic category.

DTC Descriptors

DTC C027B 00

Brake Booster Electric Vacuum Pump

Diagnostic Fault Information

Circuit	Short to Ground	Open/High Resistance	Short to Voltage	Signal Performance
Vacuum Pump Relay B+	2	2	-	-
Vacuum Pump Relay Control	C027B 00	C027B 00	C027B 00 1	-
Vacuum Pump Relay Ground	-	2	-	-
Brake Booster Pump Motor Control	2	2	1	-
Brake Booster Pump Motor Ground	-	2	-	-
1. Brake Booster Pump Motor Always ON 2. Brake Booster Pump Motor Always OFF				

Circuit/System Description

The brake booster vacuum sensor measures the vacuum in the brake booster assembly. The electronic brake control module supplies a 5 V reference and a low reference circuit to the brake booster vacuum sensor. The vacuum sensor supplies a voltage signal in relation to the pressure in the brake booster to the electronic brake control module. When the vacuum within the system becomes weak, the electronic brake control module turns ON the brake booster pump motor by providing battery voltage to the brake booster pump motor relay. The relay activates and supplies battery voltage to the brake booster pump motor.

Conditions for Running the DTC

Ignition ON.

Conditions for Setting the DTC

An open or short to voltage is detected on the relay control circuit.

Action Taken When the DTC Sets

The DTC is stored in memory.

Conditions for Clearing the DTC

The condition for setting the DTC is no longer present.

Reference Information

Schematic Reference

Hydraulic Brake Wiring Schematics

Connector End View Reference

COMPONENT CONNECTOR END VIEWS - INDEX

Description and Operation

Brake Assist System Description and Operation

Electrical Information Reference

- Circuit Testing
- Connector Repairs
- Testing for Intermittent Conditions and Poor Connections
- Wiring Repairs

Scan Tool Reference

Control Module References for scan tool information

Circuit/System Verification

1. Ignition ON.
2. Verify the brake booster pump motor turns ON and OFF when commanding the Brake Booster Electric Vacuum Pump On and Off with a scan tool.
 - **If the brake booster pump motor does not turn ON and OFF**

Refer to Circuit/System Testing.
 - **Go to next step: If the brake booster pump motor turns ON and OFF**
3. All OK.

Circuit/System Testing

1. Ignition OFF and all vehicle systems OFF, disconnect the harness connector at the KR14 Brake Booster Pump Motor Relay. It may take up to 2 minutes for all vehicle systems to power down.
2. Test for less than 10 Ω between the ground circuit terminal 86 and ground.
 - **If 10 Ω or greater**
 1. Test for less than 2 Ω in the ground circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.
 - If less than 2 Ω , repair the open/high resistance in the ground connection.

- **Go to next step: If less than 10 Ω**
3. Ignition ON.
 4. Verify that a test lamp illuminates between the B+ circuit terminal 87 and ground.
 - **If the test lamp does not illuminate and the circuit fuse is good**
 1. Ignition OFF.
 2. Test for less than 2 Ω in the B+ circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.
 - If less than 2 Ω , verify the fuse is not open and there is voltage at the fuse.
 - **If the test lamp does not illuminate and the circuit fuse is open**
 1. Ignition OFF.
 2. Test for infinite resistance between the B+ circuit and ground.
 - If less than infinite resistance, repair the short to ground on the circuit.
 - Go to next step: If infinite resistance
 3. Ignition OFF, disconnect the harness connector at the M9 Brake Booster Pump Motor.
 4. Test for infinite resistance between the brake booster pump motor control circuit and ground.
 - If less than infinite resistance, repair the short to ground on the circuit.
 - If infinite resistance, replace the M9 Brake Booster Pump Motor.
 - **Go to next step: If the test lamp illuminates**
 5. Connect a test lamp between the control circuit terminal 85 and ground.
 6. Verify the test lamp turns ON and OFF when commanding the Brake Booster Electric Vacuum Pump On and Off with a scan tool.
 - **If the test lamp is always OFF**
 1. Ignition OFF, disconnect the harness connector at the K17 Electronic Brake Control Module.
 2. Test for infinite resistance between the control circuit and ground.
 - If less than infinite resistance, repair the short to ground on the circuit.
 - Go to next step: If infinite resistance
 3. Test for less than 2 Ω in the control circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.
 - If less than 2 Ω , replace the K17 Electronic Brake Control Module.
 - **If the test lamp is always ON**
 1. Ignition OFF, disconnect the harness connector at the K17 Electronic Brake Control Module, ignition ON.
 2. Test for less than 1 V between the control circuit and ground.
 - If 1 V or greater, repair the short to voltage on the circuit.
 - If less than 1 V, replace the K17 Electronic Brake Control Module.
 - **Go to next step: If the test lamp turns ON and OFF**
 7. Replace the KR14 Brake Booster Pump Motor Relay.

Repair Instructions

Perform the [Diagnostic Repair Verification](#) after completing the repair.

- [Power Brake Booster Pump Replacement \(LFY\)](#)
- [Relay Replacement \(Attached to Wire Harness\)](#) [Relay Replacement \(Within an Electrical Center\)](#)
- [Control Module References](#) for Electronic Brake Control Module replacement, programming and setup.

BRAKE WARNING INDICATOR MALFUNCTION

Diagnostic Instructions

- Perform the [Diagnostic System Check - Vehicle](#) prior to using this diagnostic procedure.

- Review [Strategy Based Diagnosis](#) for an overview of the diagnostic approach.
- [Diagnostic Procedure Instructions](#) provides an overview of each diagnostic category.

Diagnostic Fault Information

Circuit	Short to Ground	Open/High Resistance	Short to Voltage	Signal Performance
Signal	C0267 00	C0273 05	C0273 05	-
Ground	-	C0273 05	-	-

Circuit/System Description

The electronic brake control module monitors the brake fluid level in the brake fluid reservoir. When the fluid within the brake fluid reservoir is below the MIN level, contacts within the brake fluid level switch closes causing the voltage within the signal circuit to drop. The electronic brake control module will detect the voltage drop and will send a serial data message to the instrument cluster commanding the brake warning indicator to illuminate.

Reference Information

Schematic Reference

[Hydraulic Brake Wiring Schematics](#)

Connector End View Reference

[COMPONENT CONNECTOR END VIEWS - INDEX](#)

Description and Operation

[Brake Warning System Description and Operation](#)

Electrical Information Reference

- [Circuit Testing](#)
- [Connector Repairs](#)
- [Testing for Intermittent Conditions and Poor Connections](#)
- [Wiring Repairs](#)

Scan Tool Reference

[Control Module References](#) for scan tool information

Circuit/System Verification

1. Verify that the brake fluid level is above the minimum level.
 - **If low**
Refer to [Brake Fluid Loss](#).
 - **Go to next step: If above minimum level**
2. Ignition ON.
3. Verify the scan tool Brake Fluid Level Sensor parameter is OK.
 - **If the parameter is Low**
Refer to Circuit/System Testing
 - **Go to next step: If the parameter is Ok**
4. Verify the brake warning indicator turns ON and OFF when commanding the Instrument Cluster All Indicators On and Off with a scan tool.
 - **If the brake warning indicator does not turn ON and OFF**

Replace the P16 Instrument Cluster.

- **Go to next step: If the brake warning indicator turns ON and OFF**

5. All OK.

Circuit/System Testing

1. Ignition OFF and all vehicle systems OFF, disconnect the harness connector at the B20 Brake Fluid Level Switch. It may take up to 2 min for all vehicle systems to power down.
2. Test for less than 10 Ω between the ground circuit terminal 1 and ground.
 - **If 10 Ω or greater**
 1. Ignition OFF.
 2. Test for less than 2 Ω in the ground circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.
 - If less than 2 Ω , repair the open/high resistance in the ground connection.
 - **Go to next step: If less than 10 Ω**
3. Ignition ON.
4. Verify the scan tool Brake Fluid Level Sensor parameter is OK.
 - **If the parameter is not OK**
 1. Ignition OFF, disconnect the harness connector at the K17 Electronic Brake Control Module.
 2. Test for infinite resistance between the signal circuit terminal 2 and ground.
 - If less than infinite resistance, repair the short to ground on the circuit.
 - If infinite resistance, replace the K17 Electronic Brake Control Module.
 - **Go to next step: If the parameter is OK**
5. Install a 3 A fused jumper wire between the signal circuit terminal 2 and ground.
6. Verify the scan tool Brake Fluid Level Sensor parameter is Low.
 - **If the parameter is OK**
 1. Ignition OFF, disconnect the harness connector at the K17 Electronic Brake Control Module, ignition ON.
 2. Test for less than 1 V between the signal circuit and ground.
 - If 1 V or greater, repair the short to voltage on the circuit.
 - Go to next step: If less than 1 V.
 3. Test for less than 2 Ω in the signal circuit end to end.
 - If 2 Ω or greater, repair the open/high resistance in the circuit.
 - If less than 2 Ω , replace the K17 Electronic Brake Control Module.
 - **Go to next step: If the parameter is Low**
7. Test or replace the B20 Brake Fluid Level Switch.

Repair Instructions

Perform the [Diagnostic Repair Verification](#) after completing the repair.

[Control Module References](#) for electronic brake control module and Instrument Cluster replacement, programming and setup.

BRAKE PULSATION

Step	Action	Yes	No
DEFINITION: Fluctuation or pulsation is felt through the brake pedal, steering wheel, seat, floor, and/or in the vehicle ONLY when braking.			
1	Were you sent here from the Hydraulic Brake Symptom table?	Go to Step 2	Go to Diagnostic Starting Point - Vehicle

Step	Action	Yes	No
2	1. Inspect the disc brake system for the following conditions. • Excessive thickness variation of rotor friction surfaces • Excessive assembled lateral runout (LRO) of rotor friction surfaces • Hard spots, heat checks, bluing discoloration of rotor friction surfaces; possibly due to brake drag • Excessive corrosion of rotor friction surfaces; including red, gray or black oxidation • Loose, damaged or missing caliper or lining hardware • Bent or damaged caliper or mounting component • Excessive LRO of wheel hub/axle flange; due to damage and/or loose or excessively worn bearings 2. Adjust, repair or replace components as necessary. Refer to Disc Brake System Diagnosis. Did you find and correct a condition?	Go to Step 3	Go to Diagnostic Starting Point - Vehicle
3	1. Install or connect components that were removed or disconnected during diagnosis. 2. Road test the vehicle in order to confirm proper operation. Refer to Brake System Vehicle Road Test. Is the condition still present?	Go to Step 2	System OK

BRAKE SYSTEM NOISE

Step	Action	Yes	No
DEFINITION: Vehicle exhibits abnormal noise when braking; vehicle may exhibit abnormal noise during motion just after brake pedal release.			
1	Were you sent here from the Hydraulic Brake Symptom table?	Go to Step 2	Go to Diagnostic Starting Point - Vehicle

Step	Action	Yes	No
2	1. Inspect the disc brake system for the following conditions. • Lining wear indicator contact with rotor • Debris trapped between rotor and splash shield or backing plate; and/or debris trapped between rotor and linings • Contaminated linings • Aftermarket linings • Glazed linings • Distorted, cracked or damaged linings • Excessively worn linings • Damaged or excessively worn caliper hardware and/or lining hardware • Incorrectly installed, loose or missing caliper hardware and/or lining hardware • Lack of lubrication or excessive corrosion on metal to metal contact surfaces • Bent or damaged splash shield or backing plate • Hard spots, heat checks, blueing discoloration of rotor friction surfaces • Glazed rotor friction surfaces • Bent or damaged caliper or mounting component 2. Adjust, repair or replace components as necessary. Refer to Disc Brake System Diagnosis. Did you find and correct a condition?	Go to Step 9	Go to Step 3

Step	Action	Yes	No
3	1. Inspect the brake assist system for the following conditions. • Lack of lubrication or excessively worn pushrod or pedal pivots or pivot bushings • Bent or damaged pedal pushrod, pedal, or pedal bracket • Damaged or improperly operating vacuum booster and/or check valve, if equipped • Low power steering fluid level, if equipped with hydraulic boost • Improperly tensioned, excessively worn or damaged power steering belt, if equipped with hydraulic boost • Restricted return hose from hydraulic booster, if equipped • Improperly operating hydraulic booster, if equipped • Improperly functioning power steering system, if equipped with a hydraulic booster assembly • Contaminated power steering fluid, if equipped with hydraulic boost 2. Adjust, repair or replace components as necessary. Refer to Brake Assist System Diagnosis. Did you find and correct a condition?	Go to Step 9	Go to Step 4
4	1. Inspect the hydraulic brake system for the following conditions. • Improper operation of caliper pistons • Contaminated brake fluid 2. Adjust, repair or replace components as necessary. Refer to Hydraulic Brake System Diagnosis. Did you find and correct a condition?	Go to Step 9	Go to Step 5
5	Is the vehicle equipped with a drum-in-rotor type of park brake system?	Go to Step 6	Go to Step 9
6	Ensure the park brake shoes are not adjusted too tightly, possibly causing a noise under certain conditions. Are the park brake shoes adjusted too tightly?	Go to Step 7	Go to Step 9
7	1. Clean and inspect the park brake shoes for excessive wear and/or damage. 2. Inspect the drum portion of the rotors for excessive wear, blueing discoloration, heat spots, and excessive radial runout. 3. If any of these conditions are present, replace the affected components. 4. Adjust the park brake system. Did you find and correct a condition?	Go to Step 9	Go to Step 8

Step	Action	Yes	No
8	Inspect the park brake system for proper operation. Refer to Park Brake System Diagnosis . Did you find and correct a condition?	Go to Step 9	Go to Diagnostic Starting Point - Vehicle
9	1. Install or connect components that were removed or disconnected during diagnosis. 2. Road test the vehicle in order to confirm proper operation. Refer to Brake System Vehicle Road Test. Is the condition still present?	Go to Step 2	System OK

BRAKING ACTION UNEVEN - PULLS TO ONE SIDE

Test Description

The numbers below refer to the step numbers on the diagnostic table.

4

Suspension components that are not operating properly may cause a disturbance to the vehicle during application of the brake system.

5

Steering components that are not operating properly may cause a disturbance to the vehicle during application of the brake system.

Step	Action	Yes	No
DEFINITION: Vehicle pulls to one side only when braking.			
1	Were you sent here from the Hydraulic Brake Symptom table?	Go to Step 2	Go to Diagnostic Starting Point - Vehicle
2	1. Inspect the hydraulic brake system for the following conditions. • Kinked, pinched or damaged brake pipe or flexible brake hose • Sticking or improperly operating caliper piston • Brake fluid leak 2. Adjust, repair or replace components as necessary. Hydraulic Brake System Diagnosis Did you find and correct a condition?	Go to Step 6	Go to Step 3

Step	Action	Yes	No
3	1. Inspect the disc brake system for the following conditions. • Contaminated linings • Glazed linings • Distorted, cracked or damaged linings on one side • Loose, damaged or missing caliper hardware and/or lining hardware • Incorrect linings on one side • Hard spots, heat checks, blueing discoloration of rotor friction surfaces; possibly due to brake drag • Glazed rotor friction surfaces • Bent or damaged caliper or mounting component 2. Adjust, repair or replace components as necessary. Disc Brake System Diagnosis Did you find and correct a condition?	Go to Step 6	Go to Step 4
4	1. Inspect the suspension system for the following conditions. • Incorrect tire pressures • Loose suspension component connections • Excessively worn or damaged suspension components 2. Adjust, repair or replace components as necessary. Diagnostic Starting Point - Vehicle Did you find and correct a condition?	Go to Step 6	Go to Step 5
5	1. Inspect the steering system for the following conditions. • Loose steering component connections • Excessively worn or damaged steering components 2. Adjust, repair or replace components as necessary. Diagnostic Starting Point - Vehicle Did you find and correct a condition?	Go to Step 6	Go to Diagnostic Starting Point - Vehicle
6	1. Install or connect components that were removed or disconnected during diagnosis. 2. Road test the vehicle in order to confirm proper operation. Brake System Vehicle Road Test Is the condition still present?	Go to Step 2	System OK

BRAKING ACTION UNEVEN - FRONT TO REAR

Test Descriptions

The number below refers to the step number on the diagnostic table.

Suspension components that are not operating properly may cause a disturbance to the vehicle during application of the brake system.

Step	Action	Yes	No
DEFINITION: Braking action or stopping force sensitive or grabbing and/or more pronounced at the front or at the rear axle. Sensitive or grabbing brakes: Excessive brake jump-in force relative to brake pedal input.			
1	Were you sent here from the Hydraulic Brake Symptom table?	Go to Step 2	Go to Diagnostic Starting Point - Vehicle
2	- Inspect the hydraulic brake system for the following conditions: - Improper operation of caliper pistons - Kinked, pinched or damaged brake pipe or flexible brake hose - Brake fluid leak - Improperly functioning proportion valve, if equipped - Improper operation of dynamic rear proportion (DRP) system, if equipped - Adjust, repair or replace components as necessary. Refer to Hydraulic Brake System Diagnosis. Did you find and correct a condition?	Go to Step 6	Go to Step 3
3	- Inspect the disc brake system for the following conditions: - Contaminated linings - Glazed linings - Distorted, cracked or damaged linings - Excessively worn linings - Aftermarket linings - Damaged or excessively worn caliper hardware and/or lining hardware - Hard spots, heat checks, blueing discoloration of rotor friction surfaces - Glazed rotor friction surfaces - Adjust, repair or replace components as necessary. Refer to Disc Brake System Diagnosis. Did you find and correct a condition?	Go to Step 6	Go to Step 4
4	- Inspect the suspension system for the following conditions: - Loose suspension component connections - Excessively worn or damaged suspension components - Adjust, repair or replace components as necessary. Refer to Diagnostic Starting Point - Vehicle. Did you find and correct a condition?	Go to Step 6	Go to Step 5

Step	Action	Yes	No
5	- Inspect the brake assist system for the following conditions: - Binding, bent or damaged pedal pushrod, pedal, or pedal bracket - Damaged or improperly operating vacuum booster, if equipped - Damaged or improperly operating hydraulic booster, if equipped - Adjust, repair or replace components as necessary. Refer to Brake Assist System Diagnosis. Did you find and correct a condition?	Go to Step 6	Go to Diagnostic Starting Point - Vehicle
6	- Install or connect components that were removed or disconnected during diagnosis. - Road test the vehicle in order to confirm proper operation. Refer to Brake System Vehicle Road Test. Is the condition still present?	Go to Step 2	System OK

BRAKE PEDAL EXCESSIVE TRAVEL

Step	Action	Yes	No
DEFINITION: Brake pedal travels further than expected to obtain firm pedal and/or firm pedal cannot be obtained, pedal fades away, or pedal is spongy.			
1	Were you sent here from the Hydraulic Brake Symptom table?	Go to Step 2	Go to Diagnostic Starting Point - Vehicle
2	Inspect the travel and feel of brake pedal applies. Perform the following: - Apply the brake pedal several times to fully deplete the power reserve. - With power reserve depleted, apply the brake pedal with light, steady pressure and hold for 15 seconds. Observe pedal travel and feel. - Apply the brake pedal with light, steady pressure, then without pumping the pedal, reduce pressure and reapply pressure several times. Observe pedal travel and feel for each apply. - Apply the brake pedal slowly, then release and apply the pedal quickly. Observe pedal travel and feel for each apply. Did you complete the brake pedal travel and feel inspections?	Go to Step 3	-

Step	Action	Yes	No
3	1. Inspect the hydraulic brake system for the conditions listed, based on the following symptoms observed during the pedal travel and feel inspections: • Pedal feel was spongy • Air in hydraulic system • External brake fluid leaks • Soft, weak or damaged hydraulic hoses; expanding under pressure • Pedal fell away and/or traveled to or almost to floor • External brake fluid leaks • Poor brake fluid quality; low boiling point • Internal brake fluid leaks; improperly functioning master cylinder • Pedal was somewhat firm then dropped slightly, or pedal rose with successive applies, or pedal travel was different between slow and quick applies • Internal brake fluid leaks; improperly functioning master cylinder • Poor brake fluid quality; low boiling point • Pedal returned to rest slowly after any of the applies • Internally damaged flexible brake hoses; hindering fluid return • Binding caliper pistons • Internal brake fluid leaks; improperly functioning master cylinder 2. Repair or replace components as necessary. <u>Hydraulic Brake System Diagnosis</u> 3. Re-inspect brake pedal apply travel and feel.		
	Did you find and correct a condition?	Go to Step 8	Go to Step 4

Step	Action	Yes	No
4	- Inspect the disc brake system for the following conditions: - Cracked, excessively worn or damaged linings - Cracked, excessively worn or damaged rotors - Improperly operating, binding or damaged caliper hardware and/or lining hardware - Loose or missing caliper hardware and/or lining hardware - Excessive assembled lateral runout (LRO) of rotor friction surfaces - Bent or damaged caliper or mounting component - Adjust, repair or replace components as necessary. Disc Brake System Diagnosis - Re-inspect brake pedal apply travel and feel. Did you find and correct a condition?	Go to Step 8	Go to Step 5
5	Inspect for proper brake pedal travel. Brake Pedal Travel Measurement and Inspection Is the brake pedal travel distance within the acceptable limits?	Go to Step 7	Go to Step 6
6	- Inspect for worn, missing, misaligned, bent or damaged brake pedal system components. - For the brake pedal pushrod component inspection. Brake Pedal Pushrod Inspection - Inspect the brake pedal bushings for binding, excessive wear and/or damage and inspect the brake pedal for a misaligned, bent, and/or damaged condition. - Replace the brake pedal system components that are worn, missing, misaligned, bent or damaged. Did you find and replace any worn, missing, misaligned, bent or damaged brake pedal system components?	Go to Step 8	Go to Step 7
7	- Inspect the brake assist system for the following conditions: - Vacuum leaks and/or improperly operating check valve, if equipped with vacuum assist - Power steering fluid leaks, if equipped with hydraulic power assist - Damaged or improperly operating brake booster assembly - Adjust, repair or replace components as necessary. Brake Assist System Diagnosis Did you find and correct a condition?	Go to Step 8	Go to Diagnostic Starting Point - Vehicle

Step	Action	Yes	No
8	1. Install or connect components that were removed or disconnected during diagnosis. 2. Road test the vehicle in order to confirm proper operation. <u>Brake System Vehicle Road Test</u> Is the condition still present?	Go to Step 2	System OK

BRAKE PEDAL EXCESSIVE EFFORT

Step	Action	Yes	No
DEFINITION: Brake pedal requires an increased amount of input from the driver to obtain good braking action and/or stopping distance is increased.			
1	Were you sent here from the Hydraulic Brake Symptom table?	Go to Step 2	Go to <u>Diagnostic Starting Point - Vehicle</u>
2	1. Inspect the brake assist system for the following conditions: • Vacuum leaks, if equipped with vacuum power assist • Power steering fluid leaks, if equipped with hydraulic power assist • Lack of lubrication, binding or excessively worn pushrod or pedal pivots or pivot bushings • Bent or damaged pedal pushrod, pedal, or pedal bracket • Damaged or improperly operating brake booster assembly 2. Adjust, repair or replace components as necessary. Refer to <u>Brake Assist System Diagnosis</u> . Did you find and correct a condition?	Go to Step 5	Go to Step 3
3	1. Inspect the hydraulic brake system for the following conditions: • Binding caliper pistons • Internally damaged flexible brake hoses; hindering fluid flow • External brake fluid leaks • Kinked or damaged flexible brake hoses and/or pipes • Internal brake fluid leaks; improperly operating master cylinder • Poor brake fluid quality; low boiling point 2. Adjust, repair or replace components as necessary. Refer to <u>Hydraulic Brake System Diagnosis</u> . Did you find and correct a condition?	Go to Step 5	Go to Step 4

Step	Action	Yes	No
4	1. Inspect the disc brake system for the following conditions: • Excessively worn linings • Glazed linings • Cracked, distorted or damaged linings • Contaminated linings • Binding, damaged or excessively worn caliper hardware and/or lining hardware • Lack of lubrication or excessive corrosion on metal to metal contact surfaces • Excessively worn or corroded rotor friction surfaces • Glazed rotor friction surfaces • Hard spots, heat checks, blueing discoloration of rotor friction surfaces 2. Adjust, repair or replace components as necessary. Refer to Disc Brake System Diagnosis. Did you find and correct a condition?	Go to Step 5	Go to Diagnostic Starting Point - Vehicle
5	1. Install or connect components that were removed or disconnected during diagnosis. 2. Road test the vehicle in order to confirm proper operation. Refer to Brake System Vehicle Road Test. Is the condition still present?	Go to Step 2	System OK

BRAKES DRAG

Step	Action	Yes	No
DEFINITION: Brake system does not fully release or has delayed release; vehicle motion may be hindered by brake system without applying brakes.			
1	Were you sent here from the Hydraulic Brake Symptom table?	Go to Step 2	Go to Diagnostic Starting Point - Vehicle
2	Is the vehicle equipped with an adjustable stop lamp switch and/or an adjustable cruise control release switch?	Go to Step 3	Go to Step 4
3	1. Inspect the stop lamp switch for proper adjustment to ensure that the brake pedal is fully releasing. 2. Inspect the cruise control release switch, if equipped, for proper adjustment to ensure that the brake pedal is fully releasing. Did you find and correct a condition?	Go to Step 14	Go to Step 4
4	Is the vehicle equipped with a drum-in-rotor type of park brake system?	Go to Step 5	Go to Step 7
5	Ensure the park brake shoes are not adjusted too tightly, possibly causing drag under certain conditions. Are the park brake shoes adjusted too tightly?	Go to Step 6	Go to Step 7

Step	Action	Yes	No
6	1. Clean and inspect the park brake shoes for excessive wear and/or damage. 2. Inspect the drum portion of the rotors for excessive wear, blueing discoloration and heat spots. 3. If any of these conditions are present, replace the affected components. 4. Adjust the park brake system. Did you find and correct a condition?	Go to Step 14	Go to Step 7
7	Inspect the park brake system for proper operation. Park Brake System Diagnosis Did you find and correct a condition?	Go to Step 14	Go to Step 8
8	1. Inspect the disc brake system for the following conditions: • Binding, incorrectly installed or missing caliper hardware and/or lining hardware - Ensure free movement of linings and of caliper, if equipped with sliding type caliper • Lack of lubrication or excessive corrosion on metal to metal contact surfaces • Distorted or damaged linings • Damaged or excessively worn caliper hardware and/or lining hardware • Bent or damaged caliper or mounting component 2. Adjust, repair or replace components as necessary. Disc Brake System Diagnosis Did you find and correct a condition?	Go to Step 14	Go to Step 9
9	1. Separate the brake booster pushrod from the brake pedal. 2. Inspect the brake corners to determine if the brake drag condition is still present. Do the brake corners still exhibit the brake drag condition?	Go to Step 11	Go to Step 10
10	1. Inspect the pushrod for improper positioning and/or damage. Correctly position or replace the pushrod if necessary. 2. Inspect the brake pedal assembly for damage and replace if necessary. Did you complete the repair or replacement?	Go to Step 14	-

Step	Action	Yes	No
11	1. For vacuum boost systems, disconnect the vacuum check valve from the booster to relieve vacuum reserve. 2. Separate the master cylinder from the brake booster. Do not disconnect any brake pipes. 3. Inspect the brake corners to determine if the brake drag condition is still present. Do the brake corners still exhibit the brake drag condition?	Go to Step 13	Go to Step 12
12	Replace the brake booster assembly. Did you complete the replacement?	Go to Step 14	-
13	1. Inspect the hydraulic brake system for the following conditions. • Improper operation of caliper pistons • Contaminated brake fluid • Internally damaged flexible brake hoses; hindering brake release • Damaged or improperly operating master cylinder 2. Adjust, repair or replace components as necessary. Hydraulic Brake System Diagnosis Did you find and correct a condition?	Go to Step 14	Go to Diagnostic Starting Point - Vehicle
14	1. Install or connect components that were removed or disconnected during diagnosis. 2. Road test the vehicle in order to confirm proper operation. Brake System Vehicle Road Test Is the condition still present?	Go to Step 2	System OK

BRAKE SYSTEM SLOW RELEASE

Step	Action	Yes	No
DEFINITION: Brake system releases and returns to rest slowly; vehicle motion is hindered by brake system briefly after release of brake pedal.			
1	Were you sent here from the Hydraulic Brake Symptom table?	Go to Step 2	Go to Diagnostic Starting Point - Vehicle
2	1. Inspect the hydraulic brake system for the following conditions: • Improper operation of caliper pistons • Internally damaged flexible brake hoses; hindering brake release • Contaminated brake fluid • Damaged or improperly operating master cylinder 2. Adjust, repair or replace components as necessary. Refer to Hydraulic Brake System Diagnosis. Did you find and correct a condition?	Go to Step 5	Go to Step 3

Step	Action	Yes	No
3	1. Inspect the brake assist system for the following conditions: • Binding, bent or damaged pedal pushrod, pedal, or pedal bracket • Damaged or improperly operating vacuum booster, if equipped • Restricted return hose from hydraulic booster, if equipped • Damaged or improperly operating hydraulic booster, if equipped 2. Adjust, repair or replace components as necessary. Refer to Brake Assist System Diagnosis. Did you find and correct a condition?	Go to Step 5	Go to Step 4
4	1. Inspect the disc brake system for the following conditions: • Damaged or excessively worn caliper hardware and/or lining hardware • Distorted or damaged linings • Lack of lubrication or excessive corrosion on metal to metal contact surfaces • Bent or damaged caliper or mounting component 2. Adjust, repair or replace components as necessary. Refer to Disc Brake System Diagnosis. Did you find and correct a condition?	Go to Step 5	Go to Diagnostic Starting Point - Vehicle
5	1. Install or connect components that were removed or disconnected during diagnosis. 2. Road test the vehicle in order to confirm proper operation. Refer to Brake System Vehicle Road Test. Is the condition still present?	Go to Step 2	System OK

BRAKE FLUID LOSS

Step	Action	Yes	No
DEFINITION: Brake fluid level is low not related to lining wear.			
1	Were you sent here from the Hydraulic Brake Symptom table?	Go to Step 2	Go to Diagnostic Starting Point - Vehicle

Step	Action	Yes	No
2	- Inspect the following hydraulic brake system components for brake fluid leaks: - Flexible brake hose connections; threaded and bolted - Flexible brake hose crimp joints - Brake pipe fittings - Caliper piston seals - Wheel cylinder piston seals, if equipped - Master cylinder reservoir - Master cylinder reservoir low pressure hose, if equipped - Brake pressure modulator valve (BPMV) assembly, if equipped - Repair or replace components as necessary. <u>Hydraulic Brake System Diagnosis</u> Did you find and correct a condition?	Go to Step 8	Go to Step 3
3	Is the vehicle equipped with a vacuum brake booster?	Go to Step 4	Go to Step 6
4	- Disconnect the vacuum check valve from the booster to relieve vacuum reserve. - Separate the master cylinder from the vacuum brake booster. Do not disconnect any brake pipes. - Inspect the rear of the master cylinder for a brake fluid leak. - Inspect for brake fluid in the vacuum brake booster. Did you find a brake fluid leak?	Go to Step 5	Go to <u>Diagnostic Starting Point - Vehicle</u>
5	Replace the brake master cylinder and the vacuum brake booster. Did you complete the replacement?	Go to Step 8	-
6	- Wipe clean the external surface of the master cylinder to hydraulic brake booster area, if equipped. - Separate the master cylinder from the hydraulic brake booster, if equipped. Do not disconnect any brake pipes. - Inspect the rear of the master cylinder for a brake fluid leak. Did you find a brake fluid leak?	Go to Step 7	Go to <u>Diagnostic Starting Point - Vehicle</u>
7	Replace the brake master cylinder. Did you complete the replacement?	Go to Step 8	-
8	- Install or connect components that were removed or disconnected during diagnosis. - Road test the vehicle to confirm proper operation. <u>Brake System Vehicle Road Test</u> Is the condition still present?	Go to Step 2	System OK

DISC BRAKE SYSTEM DIAGNOSIS

Test Description

The numbers below refer to the step numbers on the diagnostic table:

9

Lubricant leaks from non-brake system components may come in contact with and contaminate brake system components.

10

Lubricant leaks from non-brake system components may come in contact with and contaminate brake system components.

12

Disc brake rotor shields/backing plates that come in contact with disc brake rotors may cause brake system noise.

15

Disc brake rotor thickness variation that exceeds the maximum acceptable level can cause brake pulsation.

19

Disc brake rotor thickness variation that exceeds the maximum acceptable level can cause brake pulsation.

22

Disc brake rotor assembled lateral runout (LRO) that exceeds the maximum acceptable level can lead to thickness variation.

Step	Action	Yes	No
DEFINITION: This diagnostic table is designed to diagnose ONLY the components of the DISC brake system in order to determine if the DISC brake system is operating properly. You will be directed by the appropriate Symptom table to go to other brake system diagnostic tables as appropriate.			
1	Were you sent here from a Brake Symptom table?	Go to Step 2	Go to Diagnostic Starting Point - Vehicle
2	Visually inspect the disc brake pads for the following conditions: Front Disc Brake Pads Replacement , or Rear Disc Brake Pads Replacement • Lining thickness below specifications • Uneven and/or abnormal wear - edge-to-edge and/or side-to-side • Looseness or damage - including pad hardware • Evidence of contamination from an external substance Did you find any conditions to indicate a concern with any of the front and/or rear disc brake pads?	Go to Step 3	Go to Step 12
3	Are any of the front and/or rear disc brake pads contaminated?	Go to Step 8	Go to Step 4
4	Are any of the front and/or rear disc brake pads worn unevenly?	Go to Step 7	Go to Step 5

Step	Action	Yes	No
5	Are any of the front and/or rear disc brake pads and/or pad hardware loose or damaged?	Go to Step 7	Go to Step 6
6	1. Remove and inspect the worn disc brake pads for glazing, looseness, heat spots or damage. 2. Replace the worn disc brake pads as a complete axle set. Front Disc Brake Pads Replacement , or Rear Disc Brake Pads Replacement Did you complete the inspection and replacement?	Go to Step 12	-

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Step	Action	Yes	No
7	CAUTION: Support the brake caliper with heavy mechanic wire, or equivalent, whenever it is separated from its mount and the hydraulic flexible brake hose is still connected. Failure to support the caliper in this manner will cause the flexible brake hose to bear the weight of the caliper, which may cause damage to the brake hose and in turn may cause a brake fluid leak. NOTE: Do NOT disconnect the hydraulic brake flex hoses from the calipers. 1. Remove the front and/or rear disc brake calipers, as appropriate, from the mounting brackets or from the suspension knuckles and support the calipers. Front Brake Caliper Replacement , or Rear Brake Caliper Replacement . 2. Inspect the disc brake caliper mounting bracket or the suspension knuckles and the mounting/sliding hardware for the following conditions: • Binding or seized hardware • Worn, damaged or missing hardware components • Loose, bent, cracked, or damaged caliper mounting bracket or suspension knuckle 3. Replace components as required. • Front Brake Caliper Bracket Replacement • Rear Brake Caliper Bracket Replacement • Front Brake Caliper Guide Pin Replacement • Rear Brake Caliper Guide Pin Replacement 4. Replace the unevenly-worn, loose or damaged disc brake pads as a complete axle set. Front Disc Brake Pads Replacement , or Rear Disc Brake Pads Replacement Did you complete the inspection and replacement?	Go to Step 12	-

Step	Action	Yes	No
8	1. Inspect the disc brake calipers, brake hoses and brake pipes for evidence of an external brake fluid leak. 2. Replace any components found to be leaking brake fluid. • <u>Front Brake Caliper Overhaul</u> , or <u>Front Brake Caliper Replacement</u> • <u>Rear Brake Caliper Replacement</u> • <u>Front Brake Hose Replacement</u> • <u>Rear Brake Hose Replacement</u> • <u>Brake Pipe Replacement</u> Did you find and correct the source of the leak causing contamination of the pads?	Go to Step 11	Go to Step 9
9	1. Inspect the wheel drive shaft outer boots for damage and evidence of a grease leak. 2. Replace any wheel drive shaft that is found to be leaking grease which may be the source of the contamination to the pads. <u>Front Wheel Drive Shaft Replacement - Right Side (LTG with FWD)</u>, <u>Front Wheel Drive Shaft Replacement - Right Side (LFY with FWD)</u> , <u>Front Wheel Drive Half Shaft Replacement - Left Side</u> , or <u>Front Wheel Drive Half Shaft Replacement - Right Side (AWD)</u> , or <u>Rear Wheel Drive Shaft Replacement - Left Side</u> , or <u>Rear Wheel Drive Shaft Replacement - Right Side</u> Did you find and correct the source of the leak causing contamination of the pads?	Go to Step 11	Go to Step 10
10	1. Inspect the automatic transmission cooling system lines, if equipped, for damage and evidence of an external fluid leak which may be the source of the contamination to the pads. 2. Inspect the power steering system hoses for damage and evidence of an external fluid leak which may be the source of the contamination to the pads. 3. Replace any components found to be leaking fluid which may be the source of the contamination to the pads. Did you find and correct the source of the leak causing contamination of the pads?	Go to Step 11	-

Step	Action	Yes	No
11	1. Clean the remaining disc brake system components to remove any traces of the contaminant. CAUTION: Support the brake caliper with heavy mechanic wire, or equivalent, whenever it is separated from its mount and the hydraulic flexible brake hose is still connected. Failure to support the caliper in this manner will cause the flexible brake hose to bear the weight of the caliper, which may cause damage to the brake hose and in turn may cause a brake fluid leak. NOTE: Do NOT disconnect the hydraulic brake flex hoses from the calipers. 2. Remove the front and/or rear disc brake calipers, as appropriate, from the mounting brackets or the suspension knuckles and support the calipers. Front Brake Caliper Replacement , or Rear Brake Caliper Replacement 3. Inspect the disc brake caliper mounting/sliding hardware for the following conditions: Front Disc Brake Mounting and Hardware Inspection , or Rear Disc Brake Mounting and Hardware Inspection • Binding or seized hardware • Distorted, worn, damaged or missing hardware components 4. Replace the caliper mounting/sliding hardware components as required. Front Brake Caliper Guide Pin Replacement , or Rear Brake Caliper Guide Pin Replacement 5. Replace the contaminated disc brake pads as a complete axle set. Front Disc Brake Pads Replacement , or Rear Disc Brake Pads Replacement Did you complete the cleaning, inspection and replacement?		-
12	Visually inspect each of the disc brake rotor shields/backing plates, if equipped, for evidence of contact with the brake rotors. Are any of the brake rotor shields/backing plates contacting the brake rotors?	Go to Step 13	Go to Step 14

Step	Action	Yes	No
13	Repair or replace the disc brake rotor shields/backing plates as required. <u>Front Brake Shield Replacement</u> , or <u>Rear Brake Shield Replacement</u> Did you complete the repair or replacement?	Go to Step 14	-
14	1. Check the thickness of each of the disc brake rotors. NOTE: Make the following determination AND ANSWER the question INDIVIDUALLY for EACH rotor. 2. Make a determination for each brake rotor if the rotor can be REFINISHED and REMAIN ABOVE the minimum requirements. <u>Brake Rotor Thickness Measurement</u> Does the disc brake rotor meet the minimum requirements for REFINISHING?	Go to Step 15	Go to Step 18
15	NOTE: Perform the following inspection AND ANSWER the question INDIVIDUALLY for EACH rotor. Inspect each of the disc brake rotors for thickness variation that exceeds the maximum acceptable level. <u>Brake Rotor Thickness Variation Measurement</u> Does the brake rotor exhibit thickness variation that exceeds the maximum acceptable level?	Go to Step 17	Go to Step 16
16	1. Inspect each of the disc brake rotors for the following surface and wear conditions: <u>Brake Rotor Surface and Wear Inspection</u> • Heavy rust and/or pitting • Cracks and/or heat spots • Excessive blueing discoloration • Deep or excessive scoring beyond maximum acceptable level NOTE: Make the following determination AND ANSWER the question INDIVIDUALLY for EACH rotor. 2. Make a determination for each brake rotor if the rotor requires refinishing based upon the results of the inspection. If the brake rotor exhibits any of the conditions listed previously, it requires refinishing. Does the brake rotor require REFINISHING?	Go to Step 17	Go to Step 22

Step	Action	Yes	No
17	1. Refinish the brake rotor. Brake Rotor Refinishing 2. Inspect the brake rotor thickness. Brake Rotor Thickness Measurement Were you able to REFINISH the brake rotor within the minimum requirements?	Go to Step 22	Go to Step 21
18	Is the brake rotor at or below the MINIMUM THICKNESS requirements?	Go to Step 21	Go to Step 19
19	NOTE: Perform the following inspection AND ANSWER the question INDIVIDUALLY for EACH rotor. Inspect each of the disc brake rotors for thickness variation that exceeds the maximum acceptable level. Brake Rotor Thickness Variation Measurement Does the brake rotor exhibit thickness variation that exceeds the maximum acceptable level?	Go to Step 21	Go to Step 20
20	1. Inspect each of the disc brake rotors for the following surface and wear conditions: Brake Rotor Surface and Wear Inspection • Heavy rust and/or pitting • Cracks and/or heat spots • Excessive blueing discoloration • Deep or excessive scoring beyond maximum acceptable level NOTE: Make the following determination AND ANSWER the question INDIVIDUALLY for EACH rotor. 2. Make a determination for each brake rotor if the rotor requires replacement based upon the results of the inspection. If the brake rotor exhibits any of the conditions listed previously, it requires replacement. Does the brake rotor require REPLACEMENT?	Go to Step 21	Go to Step 22
21	NOTE: Whenever a brake rotor is replaced, the assembled lateral runout (LRO) of the rotor must be measured to ensure optimum performance of the disc brakes. Replace the brake rotor. Front Brake Rotor Replacement , or Rear Brake Rotor Replacement Did you complete the replacement?	Go to Step 24	-

Step	Action	Yes	No
22	NOTE: Perform the following inspection AND ANSWER the question INDIVIDUALLY for EACH rotor. Inspect each of the disc brake rotors for assembled lateral runout (LRO) that exceeds the maximum acceptable level. <u>Brake Rotor Assembled Lateral Runout Measurement</u> Does the brake rotor exhibit assembled LRO that exceeds the maximum acceptable level?	Go to Step 23	Go to Step 24
23	Correct the LRO for each brake rotor that was determined to have LRO exceeding the maximum acceptable level. <u>Brake Rotor Assembled Lateral Runout Correction</u> . Did you complete the operation?	Go to Step 24	-
24	Install or connect components that were removed or disconnected during diagnosis. Did you complete the operation?	Disc Brake System OK Return to Symptom Table	-

HYDRAULIC BRAKE SYSTEM DIAGNOSIS

Step	Action	Yes	No
DEFINITION: This diagnostic table is designed to diagnose ONLY the components of the HYDRAULIC brake system in order to determine if the Hydraulic brake system is operating properly. You will be directed by the appropriate Symptom Table to go to other brake system diagnostic tables as appropriate.			
1	Were you sent here from a Brake Symptom Table?	Go to Step 2	Go to <u>Diagnostic Starting Point - Vehicle</u>
2	Inspect and adjust the brake fluid level in the brake master cylinder. <u>Brake Master Cylinder Reservoir Filling</u> Was the brake fluid level low?	Go to Step 3	Go to Step 4
3	1. Inspect the brake fluid for the following conditions, indicating brake fluid contamination: - Fluid separation, indicating two types of fluid are present - Swirled appearance - oil-based substance - Layered appearance - silicone-based substance - Fluid discoloration - Cloudy appearance - moisture - Dark appearance/suspended particles in fluid - dirt, rust, corrosion, brake dust 2. Inspect the master cylinder reservoir cap diaphragm and the reservoir-to-master cylinder grommets for swelling, indicating fluid contamination. Do any of the above conditions exist?	Go to Step 5	Go to Step 6

Step	Action	Yes	No
4	1. Inspect the brake fluid for the following conditions, indicating brake fluid contamination: • Fluid separation, indicating two types of fluid are present • Swirled appearance - oil-based substance • Layered appearance - silicone-based substance • Fluid discoloration • Cloudy appearance - moisture • Dark appearance/ suspended particles in fluid - dirt, rust, corrosion, brake dust 2. Inspect the master cylinder reservoir cap diaphragm and the reservoir-to-master cylinder grommets for swelling, indicating fluid contamination. Do any of the above conditions exist?	Go to Step 5	Go to Step 12

Step	Action	Yes	No
5	1. Flush the hydraulic brake system. <u>Hydraulic Brake System Flushing</u> 2. If the brake fluid WAS contaminated with an oil-based or a silicone-based fluid, indicated by fluid separation and/or a swollen master cylinder reservoir cap diaphragm and/or swollen reservoir-to-master cylinder grommets, perform the following steps. 1. Remove ALL of the following components listed. Each component contains internal rubber seals/linings which have been contaminated. 2. Clean out the hydraulic brake pipes using denatured alcohol, or equivalent. 3. Dry the brake pipes using non-lubricated, filtered air. 4. Repair or replace ALL of the following components listed. Each component contains internal rubber seals/linings which have been contaminated. • <u>Brake Master Cylinder Replacement</u> • Brake master cylinder reservoir: Clean the brake master cylinder reservoir using denatured alcohol, or equivalent, then dry the reservoir using non-lubricated, filtered air, or if necessary, replace the brake master cylinder reservoir. • Replace the brake master cylinder reservoir cap diaphragm. • <u>Front Brake Hose Replacement</u> • <u>Rear Brake Hose Replacement</u> • <u>Front Brake Caliper Overhaul</u> , or <u>Front Brake Caliper Replacement</u> • <u>Rear Brake Caliper Replacement</u> • <u>Electronic Brake Control Module with Brake Pressure Modulator Valve Replacement</u> 3. If the brake fluid was NOT contaminated with an oil-based fluid, but WAS contaminated with water or dirt, rust, corrosion, and/or brake dust, replace the brake master cylinder reservoir cap diaphragm which may have allowed moisture or dirt to enter the system. 4. Refill and bleed the hydraulic brake system. <u>Hydraulic Brake System Bleeding (Manual)Hydraulic Brake System Bleeding (Pressure)</u> Did you complete the operation and any required repairs and/or replacements?	Go to Step 9	-

Step	Action	Yes	No
6	1. Inspect the following hydraulic brake system components for external fluid leaks; repair or replace any of the components found to be leaking brake fluid. • <u>Brake Master Cylinder Replacement</u> • Brake master cylinder reservoir cap diaphragm • <u>Front Brake Hose Replacement</u> • <u>Rear Brake Hose Replacement</u> • <u>Brake Pipe Replacement</u> • <u>Front Brake Caliper Overhaul</u> , or <u>Front Brake Caliper Replacement</u> • <u>Rear Brake Caliper Replacement</u> • <u>Electronic Brake Control Module with Brake Pressure Modulator Valve Replacement</u> 2. If you repaired or replaced any of the brake system components listed, bleed the hydraulic brake system. <u>Hydraulic Brake System Bleeding (Manual)</u><u>Hydraulic Brake System Bleeding (Pressure)</u>. While bleeding the hydraulic brake system, observe for the following conditions: • The presence of air in the system at a bleeder valve location other than at the repair location, except if the brake master cylinder was replaced • An unrestricted and even flow of brake fluid per axle during the bleeding procedure Did you find and correct a condition?	Go to Step 7	Go to Step 12
7	Was there air in the system at a bleeder valve location other than at the repair location, except if the brake master cylinder was replaced?	Go to Step 19	Go to Step 8
8	Was the flow of brake fluid unrestricted and even per axle during the bleeding procedure?	Go to Step 9	Go to Step 10
9	Inspect the hydraulic function of the brake calipers for proper operation. <u>Hydraulic Brake Component Operation Visual Inspection</u> Was the hydraulic function of the brake calipers operating properly?	Go to Step 21	Go to Step 14
10	Was the flow of brake fluid restricted or uneven through front axle hydraulic components during the bleeding procedure?	Go to Step 13	Go to Step 11
11	Was the flow of brake fluid restricted or uneven through rear axle hydraulic components during the bleeding procedure?	Go to Step 17	-
12	Inspect the hydraulic function of the brake calipers for proper operation. <u>Hydraulic Brake Component Operation Visual Inspection</u> Was the hydraulic function of the brake calipers operating properly?	Go to Step 15	Go to Step 13

Step	Action	Yes	No
13	Determine if the brake caliper is restricting the flow of brake fluid and/or not operating properly: 1. Raise and support the vehicle. Lifting and Jacking the Vehicle 2. Remove the tire and wheel assemblies. Tire and Wheel Removal and Installation 3. Open the suspected caliper bleeder valve. 4. Using a large C-clamp, compress the caliper piston and observe for an unrestricted flow of brake fluid and for free movement of the caliper piston. 5. Close the caliper bleeder valve. Was the flow of brake fluid unrestricted and did the caliper piston move freely?	Go to Step 17	Go to Step 14
14	Repair or replace any brake caliper that was not operating properly. Refer to the appropriate procedure: • Front Brake Caliper Overhaul , or Front Brake Caliper Replacement • Rear Brake Caliper Replacement Did you complete the repair and/or replacement?	Go to Step 21	-
15	Bleed the hydraulic brake system to observe for the presence of air in the system and to observe for an unrestricted and even flow of brake fluid per axle during the bleeding procedure. Was there air in the system?	Go to Step 19	Go to Step 16
16	Was the flow of brake fluid unrestricted and even per axle during the bleeding procedure?	Go to Step 21	Go to Step 17
17	1. Inspect the hydraulic brake pipes and flexible brake hoses for signs of a fluid restriction; such as being bent, kinked, pinched or damaged. Brake Pipe and Hose Inspection. 2. Replace any of the hydraulic brake pipes and/or flexible brake hoses found to be bent, kinked, pinched or damaged. Refer to the following procedures as necessary: • Front Brake Hose Replacement • Rear Brake Hose Replacement • Brake Pipe Replacement 3. If none of the hydraulic brake pipes or flexible brake hoses were visibly bent, kinked, pinched or damaged, replace the hydraulic brake flex hose at the restricted location. Did you find and correct a condition?	Go to Step 21	Go to Step 18
18	Replace the brake pressure modulator valve (BPMV), in order to correct the hydraulic brake dynamic rear proportioning mechanical operation. Electronic Brake Control Module with Brake Pressure Modulator Valve Replacement Did you complete the replacement?	Go to Step 21	-

Step	Action	Yes	No
19	1. Inspect the hydraulic brake system components for brake fluid seepage at a seal and/or fitting location, which may have drawn air into the system. 2. Inspect the hydraulic brake system components for evidence of a recent repair, which may have introduced air into the system. 3. Repair or replace any of the components found to be installed incorrectly or seeping brake fluid. Did you find and correct a condition?	Go to Step 21	Go to Step 20
20	1. Inspect the brake master cylinder for internal fluid leaks. Brake System Internal Leak Test 2. Replace the brake master cylinder if it is found to be leaking brake fluid internally. Brake Master Cylinder Replacement Did you find and correct a condition?	Go to Step 21	Return to Symptom Table
21	Install or connect components that were removed or disconnected during diagnosis. Did you complete the operation?	Hydraulic Brake System OK Return to Symptom Table	-

BRAKE ASSIST SYSTEM DIAGNOSIS

Step	Action	Yes	No
DEFINITION: This diagnostic table is designed to diagnose ONLY the components of the brake ASSIST system in order to determine if the brake ASSIST system is operating properly. You will be directed by the appropriate Symptom table to go to other brake system diagnostic tables as appropriate.			
1	Were you sent here from a Brake Symptom table?	Go to Step 3	Go to Step 2
2	Were you sent here directly from an electrical diagnostic to investigate vacuum as a possible concern?	Go to Step 5	Go to Diagnostic Starting Point - Vehicle
3	Inspect for proper brake pedal travel. Brake Pedal Travel Measurement and Inspection Is the brake pedal travel distance within the acceptable limits?	Go to Step 5	Go to Step 4
4	1. Inspect for worn, missing, misaligned, bent or damaged brake pedal system components. Brake Pedal Pushrod Inspection • Inspect the brake pedal bushings for excessive wear and/or damage and inspect the brake pedal for a misaligned, bent and/or damaged condition. 2. Replace the brake pedal system components that are worn, missing, misaligned, bent or damaged. Did you find and replace any worn, missing, misaligned, bent or damaged brake pedal system components?	Go to Step 5	Go to Hydraulic Brake System Diagnosis to check for internal and external fluid leaks and air in the hydraulic brake system

Step	Action	Yes	No
5	Check the engine vacuum source that supplies vacuum to the vacuum brake booster. <u>Brake System Vacuum Source Test</u> Is the vacuum reading within the acceptable limits?	Go to Step 6	Go to Engine Controls Diagnostics Information to check for vacuum issues, including vacuum pump operation, if equipped
6	Does the condition occur during cold start-up conditions?	Go to Step 7	Go to Step 8
7	Check engine vacuum, and vacuum pump operation, if equipped, under the same cold start-up conditions. Refer to Engine Controls Diagnostics. Did you find and correct a condition?	Go to Step 22	Go to Step 9
8	During the vacuum source test, did the vacuum booster check valve operate properly?	Go to Step 10	Go to Step 9
9	Replace the power brake booster vacuum hose assembly. <u>Power Brake Booster Vacuum Hose Replacement (LTG)</u> <u>Power Brake Booster Vacuum Hose Replacement (LFY)</u> Did you complete the replacement?	Go to Step 10	-
10	If equipped with a booster mounted separate vacuum sensor, inspect the vacuum sensor grommet for cracks, cuts, dry-rot, or damage. Does the vacuum sensor grommet exhibit any of the conditions listed?	Go to Step 11	Go to Step 12
11	Replace the vacuum sensor grommet. Did you complete the replacement?	Go to Step 12	-
12	1. If the vehicle is equipped with a vacuum sensor, install a scan tool. 2. Using the Data Display function, determine if brake booster vacuum sensor data is available within either the chassis brake controls area or the powertrain engine controls area. Is vacuum sensor data available through the scan tool?	Go to Step 13	Go to Step 16

Step	Action	Yes	No
13	Perform the vacuum booster leak-down test using a scan tool: 1. Release the brake pedal. 2. Accelerate the engine to approximately 3000 RPM, then release the throttle. Wait 2 - 3 seconds and repeat once. 3. Turn the ignition OFF. 4. Turn the ignition ON. Do not start the engine. 5. Observe and record the vacuum sensor reading on the scan tool over a period of 60 seconds. NOTE: Vacuum readings will decrease by approximately 2.7 kPa (0.8 Hg) for every 305 m (1000 ft) of elevation above sea level. 6. Determine the rate of vacuum leak. Specification Maximum allowable vacuum leak rate: 10 kPa (3 in Hg) in 60 seconds Was the rate of vacuum leak within the specified allowable range?	Go to Step 18	Go to Step 14
14	1. Deplete the vacuum reserve by pressing the brake pedal several times, or by removing the vacuum booster check valve. 2. Separate the master cylinder from the vacuum brake booster. Do not disconnect any brake pipes. <u>Brake Master Cylinder Replacement</u> 3. If equipped with a vacuum seal on the rear of the master cylinder, inspect the seal for damage and correct positioning on the master cylinder. Replace the vacuum seal as necessary. 4. Carefully reinstall the master cylinder to the brake booster. <u>Brake Master Cylinder Replacement</u> Did you complete the operation?	Go to Step 15	-

Step	Action	Yes	No
15	Perform the vacuum booster leak-down test using a scan tool: 1. Release the brake pedal. 2. Accelerate the engine to approximately 3000 RPM, then release the throttle. Wait 2 - 3 seconds and repeat once. 3. Turn the ignition OFF. 4. Turn the ignition ON. Do not start the engine. 5. Observe and record the vacuum sensor reading on the scan tool over a period of 60 seconds. NOTE: Vacuum readings will decrease by approximately 2.7 kPa (0.8 Hg) for every 305 m (1000 ft) of elevation above sea level. 6. Determine the rate of vacuum leak. Specification Maximum allowable vacuum leak rate: 10 kPa (3 in Hg) in 60 seconds Was the rate of vacuum leak within the specified allowable range?	Go to Step 22	Go to Step 21
16	1. Separate the master cylinder from the vacuum brake booster. Do not disconnect any brake pipes. Before removing the master cylinder, first deplete the vacuum by removing the check valve or applying the brake pedal several times. <u>Brake Master Cylinder Replacement</u> 2. If equipped with a vacuum seal on the rear of the master cylinder, inspect the seal for damage and correct positioning on the master cylinder. 3. If equipped with a vacuum seal that is part of the booster, inspect the seal for damage. Does the vacuum seal exhibit any of the conditions listed?	Go to Step 17	Go to Step 18

Step	Action	Yes	No
17	1. If equipped with a vacuum seal on the rear of the master cylinder, replace the vacuum seal as necessary. Ensure the seal is positioned correctly during installation. 2. If equipped with a vacuum seal that requires replacement and which is part of the booster, the booster assembly must be replaced. 3. Carefully reinstall the master cylinder to the brake booster. <u>Brake Master Cylinder Replacement</u> Did you complete the replacement?	Go to Step 18	-
18	Perform the vacuum boost functional test: 1. If still separated, reinstall the master cylinder to the booster. <u>Brake Master Cylinder Replacement</u> 2. If the engine was started after reinstalling the master cylinder to the booster, perform the following: With the engine OFF, depress the brake pedal several times to deplete the vacuum reserve. 3. Depress and maintain moderate foot pressure on the brake pedal. 4. Start the engine and observe pedal operation. 5. Observe for audible vacuum leaks. The brake pedal should fall slightly, then hold. Is there an audible vacuum leak coming from the brake pedal area?	Go to Step 21	Go to Step 19
19	Did the brake pedal fall slightly after the engine was started, then hold?	Go to Step 20	Go to Step 21
20	Perform the vacuum booster leak-down test: 1. Release the brake pedal. 2. Accelerate the engine to approximately 3000 RPM, then release the throttle. Wait 2 - 3 seconds and repeat once. 3. Turn the ignition OFF. 4. Wait 60 seconds. 5. Depress the brake pedal 2 times to check for vacuum booster available vacuum reserve. Observe pedal effort. • Both pedal applies should be assisted • The amount of assist could diminish slightly with the second apply Were both pedal applies power assisted?	Go to Step 22	Go to Step 21
21	Replace the power brake booster. <u>Power Brake Booster Replacement</u> Did you complete the replacement?	Go to Step 22	-

Step	Action	Yes	No
22	Install or connect any components that were removed or disconnected during diagnosis. Did you complete the operation?	Brake Assist System OK Return to Symptom Table	-

BRAKE SYSTEM VEHICLE ROAD TEST

Preliminary Inspections

1. Visually inspect easily accessible brake system components for obvious damage and/or leaks which may indicate that the vehicle should not be driven until further inspections have been completed.
2. Inspect the brake master cylinder reservoir fluid level and adjust only if necessary for brake system road testing. **Brake Master Cylinder Reservoir Filling**
3. Inspect the tire inflation pressures and adjust as necessary.
4. Inspect the tire tread patterns to ensure that they are the same or very similar, especially per axle.
5. Ensure that the vehicle is not loaded unevenly prior to brake system road testing.

Road Testing Procedure

WARNING: Road test a vehicle under safe conditions and while obeying all traffic laws. Do not attempt any maneuvers that could jeopardize vehicle control. Failure to adhere to these precautions could lead to serious personal injury and vehicle damage.

1. Start the engine and allow it to idle.
2. Check to see if the brake system warning lamp remains illuminated.
3. If the brake system warning lamp remains illuminated, DO NOT proceed to test drive the vehicle until it is diagnosed and repaired. **Symptoms - Hydraulic Brakes**
4. Select a smooth, dry, clean and level road or large lot that is as free of traffic and obstacles as possible for brake system low speed road testing.
5. With the transmission in PARK, lightly apply the brake pedal. Observe both the pedal feel and the pedal travel.
6. If the brake pedal apply felt spongy, or the pedal travel was excessive, DO NOT drive the vehicle until it is repaired.
7. If the brake pedal apply did not feel spongy and the pedal travel was not excessive, proceed to step 8.
8. Release and apply the brakes.
9. While continuing to apply the brakes, shift the transmission into DRIVE, release the brakes and allow the engine to idle the vehicle away from the stopped position. Observe for a slow release of the brake system.
10. With the aid of an assistant to observe the vehicle's performance from outside of the vehicle, drive the vehicle at a low speed and lightly apply the brakes while driving past the assistant. Have the assistant observe for brake system noise from the side of the vehicle closest to them, while you observe both the pedal effort and the pedal travel.
11. If the brake pedal apply effort was excessive, or the pedal travel was excessive, DO NOT continue to test drive the vehicle until it is repaired.
12. If the brake pedal apply effort was not excessive and the pedal travel was not excessive, proceed to step 13.
13. Drive the vehicle in the opposite direction, at the same low speed and lightly apply the brakes while driving past the assistant. Have the assistant observe for brake system noise from the side of the vehicle closest to him.
14. Drive the vehicle at a low speed and shift the transmission into NEUTRAL without applying the brakes. Observe for a rapid deceleration in vehicle speed, indicating possible brake drag.
15. Select a smooth, dry, clean and level road that is as free of heavy traffic as possible for brake system moderate speed road testing.
16. Drive the vehicle at a moderate speed. Observe for a pull and/or incorrect tracking of the vehicle without the brakes applied.

17. While continuing to drive the vehicle at a moderate speed, perform several light applies of the brakes. Observe the pedal effort and the pedal travel, observe for brake system noise, pulsation and/or brake drag.
18. If the brake pedal apply effort was excessive, or the pedal travel was excessive, DO NOT continue to test drive the vehicle until it is repaired.
19. If the brake pedal apply effort was not excessive and the pedal travel was not excessive, proceed to step 20.
20. While continuing to drive the vehicle at a moderate speed, perform several moderate applies of the brakes. Observe the pedal effort and the pedal travel, observe for brake system pulsation and/or uneven braking action - either side to side, or front to rear.

A small amount of vehicle front end dip is expected during a moderate apply of the brakes.

21. If the brake pedal apply effort was excessive, or the pedal travel was excessive, DO NOT continue to test drive the vehicle until it is repaired.

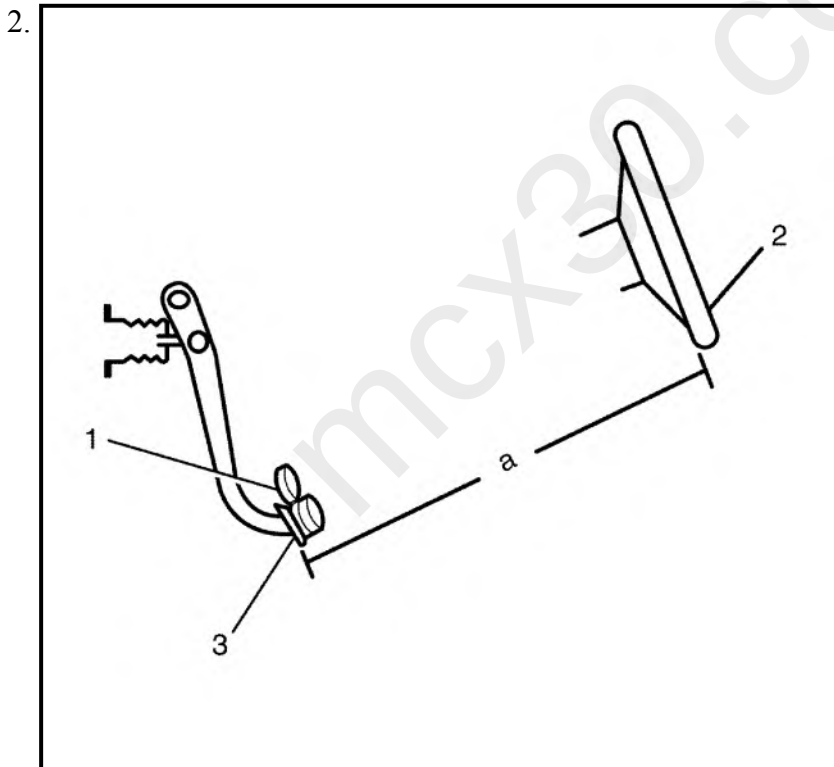
BRAKE PEDAL TRAVEL MEASUREMENT AND INSPECTION

Special Tools

CH-28662 Brake Pedal Effort Gauge

For equivalent regional tools, refer to [Special Tools](#).

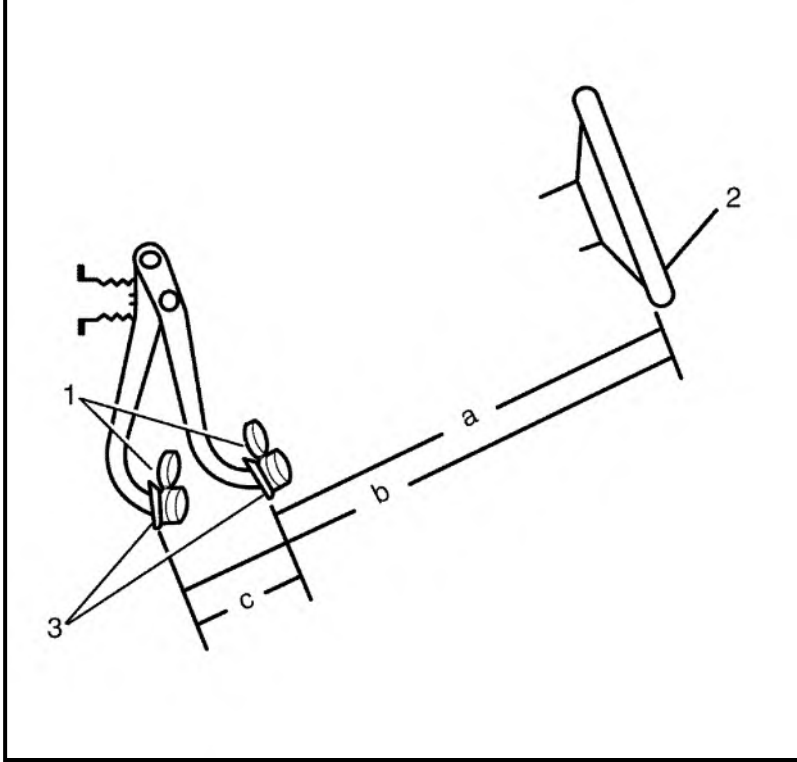
1. With the ignition OFF and the brakes cool, apply the brakes 3 - 5 times, or until the brake pedal becomes firm, in order to deplete the brake booster power reserve.



Install the **CH-28662** gauge (1), or equivalent, to the brake pedal (3).

3. Measure and record the distance (a) from the brake pedal (3) to the rim of the steering wheel (2). Note the points of measurement.





Apply and maintain a force of 445 N (100 lb) to the brake pedal, as indicated on the **CH-28662** gauge (1), or equivalent.

5. While maintaining 445 N (100 lb) of force to the brake pedal (3), measure and record the distance (b) from the same point on the brake pedal (3) to the same point on the rim of the steering wheel (2).
6. Release the brake pedal (3) and repeat steps 4 and 5 to obtain a second measurement. After obtaining a second measurement, proceed to step 7.
7. Average the first and second measurements recorded for the 2 applies of the brakes.
8. Subtract the initial unapplied distance (a), from the average applied distance (b) to obtain the brake pedal travel measurement (c).
9. Compare the measurement obtained with the specification. Refer to [Brake System Specifications](#).

BRAKE SYSTEM VACUUM SOURCE TEST

NOTE:

- **Temperature, accessory load, and elevation level will affect vacuum.**
- **Vacuum readings will decrease by approximately 2.7 kPa (0.8 in Hg) for every 305 m (1000 ft) of elevation above sea level.**

1. Disconnect the vacuum hose from the vacuum brake booster check valve.
2. Install a vacuum gauge to the vacuum hose.
3. Start the engine and allow the engine to idle until normal operating temperatures are reached.
4. With the vehicle in PARK, the engine idling, and the air conditioning (A/C) system OFF, check to see if the vacuum reading is within the specified normal vacuum range.

Specification

47 - 68 kPa (14 - 20 in Hg)

5. Turn the ignition OFF.
6. If the vacuum reading was within the specified normal range, proceed to step 10.
7. If the vacuum reading was NOT within the specified normal range, inspect the vacuum hoses for the following conditions:
 - Loose connection to the vacuum source.
 - Collapse, deformation or contamination
 - Cracks, cuts, or dry-rot

8. If any of these conditions were found with the vacuum hoses, replace the hose, then repeat steps 2 - 4.
9. If none of these conditions were found with the vacuum hoses, then there is an vacuum source problem, check the vacuum system.
10. Remove the vacuum brake booster check valve from the booster.
11. Install the check valve to the vacuum hose.
12. Install the vacuum gauge to the check valve.
13. Start the engine and allow the engine to idle in PARK with the A/C system OFF, until normal operating temperatures are reached.
14. Turn the ignition OFF.
15. Check to see if the vacuum reading is maintained within the specified normal vacuum range.

Specification

47 - 68 kPa (14 - 20 in Hg)

16. If the vacuum reading is maintained within the specified normal range, proceed to step 18.
17. If the vacuum reading is NOT maintained within the specified normal range, replace the brake booster check valve, then repeat steps 11 - 15.
18. Inspect the brake booster check valve grommet for the following conditions:
 - Loose connection to the vacuum brake booster
 - Deformation or contamination
 - Cracks, cuts, dry-rot
19. If any of these conditions were found with the check valve grommet, replace the grommet.

BRAKE SYSTEM EXTERNAL LEAK INSPECTION

WARNING: Refer to [Brake Fluid Irritant Warning](#) .

CAUTION: Refer to [Brake Fluid Effects on Paint and Electrical Components Caution](#) .

1. In order to inspect for external brake fluid leaks, first check the fluid level in the master cylinder.

While a slight brake fluid level drop can be considered a normal condition due to brake lining wear, a very low level may indicate a brake fluid leak in the hydraulic system.

If the fluid level is abnormally low, adjust the brake fluid level. [Brake Master Cylinder Reservoir Filling](#)

2. Start the engine and allow it to idle.
3. Apply constant, moderate foot pressure to the brake pedal.

If the brake pedal gradually falls away while under foot pressure, there may be a brake fluid leak.

4. Turn OFF the ignition.
5. Visually inspect the following brake system components for brake fluid leaks, excessive corrosion, and damage. Give particular attention to all brake pipe and flexible hose connections to ensure that there are not any slight brake fluid leaks - even though the brake pedal may feel firm and hold steady:
 - Master cylinder brake pipe fittings
 - All brake pipe connections
 - Brake pipes
 - Brake hoses and connections
 - Brake calipers and/or wheel cylinders, if equipped
6. While slight dampness around the master cylinder reservoir can be considered acceptable, brake fluid leaking from any of the brake system components requires immediate attention. If any of these

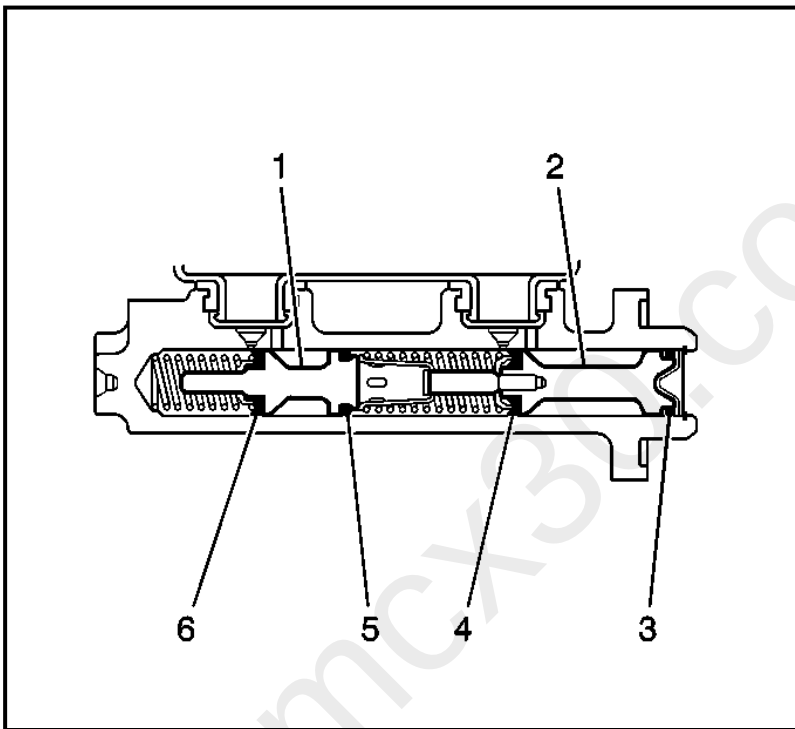
components exhibit signs of brake fluid leakage, repair or replace those components. After the repair or replacement, reinspect the hydraulic brake system to assure proper function.

BRAKE SYSTEM INTERNAL LEAK TEST

WARNING: Refer to [Brake Fluid Irritant Warning](#) .

CAUTION: Refer to [Brake Fluid Effects on Paint and Electrical Components Caution](#) .

1. Start the engine and allow it to idle.
2. Apply light, steady pressure to the brake pedal. Observe both the brake pedal feel and travel.
3. Release the brakes and turn OFF the ignition.
4. If the brake pedal apply felt spongy, but the brake pedal travel was not excessive, perform the following steps:
 1. Inspect the brake system for external leaks. [Brake System External Leak Inspection](#)
 2. Pressure bleed the brake system in order to purge any air that may be trapped in the system. [Hydraulic Brake System Bleeding \(Manual\)](#)[Hydraulic Brake System Bleeding \(Pressure\)](#)
- 5.

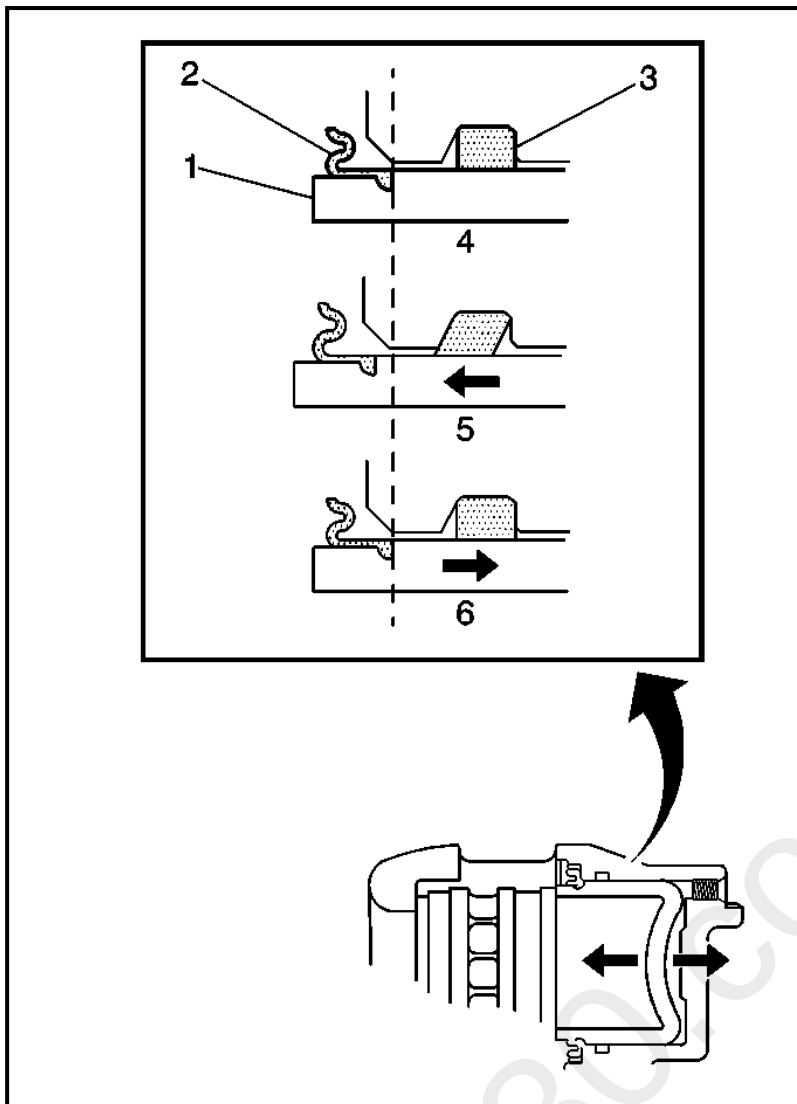


If the brake pedal apply did not feel spongy, but the brake pedal travel was excessive, perform the following steps:

1. Loosen the master cylinder-to-brake power booster mounting nuts.
2. Carefully pull the master cylinder away from the brake power booster just enough to inspect the mounting surface of the master cylinder.
3. Inspect the master cylinder mounting surface at the primary piston (2) for brake fluid leaks.
6. If the master cylinder exhibits any leakage around the primary piston (2), then the primary piston primary seal (4) and/or secondary seal (3) is leaking and the master cylinder requires overhaul or replacement.
7. If the master cylinder primary piston (2) does not exhibit any leakage, pressure bleed the brake system. [Hydraulic Brake System Bleeding \(Manual\)](#)[Hydraulic Brake System Bleeding \(Pressure\)](#)
8. If the brake pedal apply did not feel spongy, and the brake pedal travel was initially steady and not excessive, but then gradually fell, then the master cylinder requires overhaul or replacement due to an internal leak past the secondary piston (1) from the secondary piston primary seal (6) or secondary seal (5).
9. If the brake pedal apply did not feel spongy, and the brake pedal travel was initially steady and not excessive, then fell slightly, then became steady again, then the brake pressure modulator valve (BPMV) may be leaking internally, and may require replacement.

HYDRAULIC BRAKE COMPONENT OPERATION VISUAL INSPECTION

1.



WARNING: Refer to [Brake Fluid Irritant Warning](#) .

CAUTION: Refer to [Brake Fluid Effects on Paint and Electrical Components Caution](#) .

With the tire and wheel assemblies removed and the brake rotors retained by wheel lug nuts, visually inspect the caliper piston dust boot (2) sealing area to ensure that there are no brake fluid leaks.

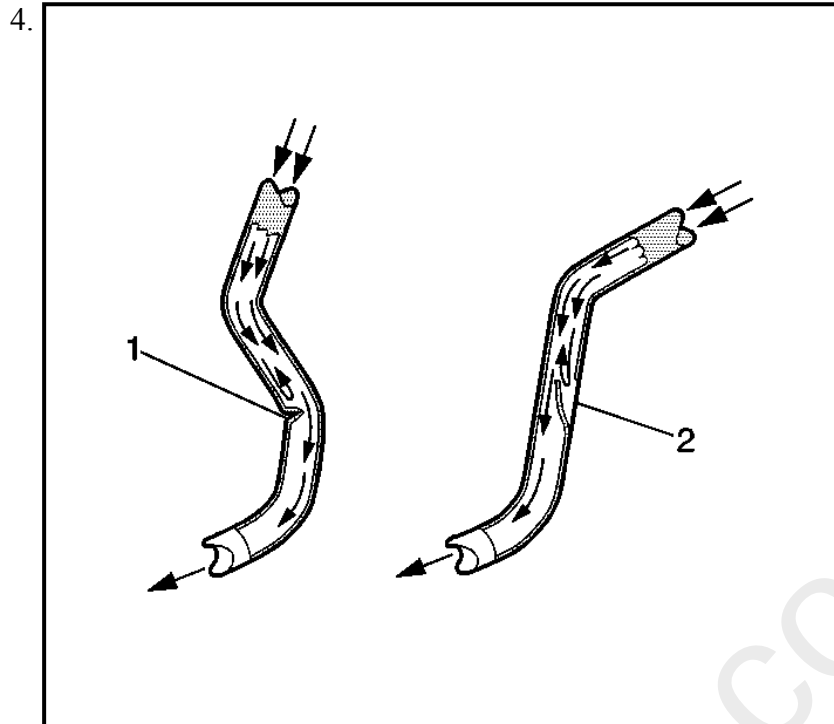
2. If any evidence of a brake fluid leak is present, the brake caliper requires overhaul or replacement.
3. While the brake system is at rest (4), observe the position of the caliper piston (1) in relation to the caliper housing.
4. Have an assistant apply and release the brake pedal several times while you observe the operation of the hydraulic brake caliper.
 1. Observe the caliper piston (1) for unrestricted and even movement during each apply of the brake system (5).
 2. Observe the caliper piston (1) for an unrestricted and even return motion during each release of the brake system (6).
5. If the caliper piston (1) did not exhibit unrestricted and even movement during brake system apply and/or release, the piston square seal (3) may be worn or damaged and the caliper may require overhaul or replacement.

BRAKE PIPE AND HOSE INSPECTION

WARNING: Refer to [Brake Fluid Irritant Warning](#) .

CAUTION: Refer to [Brake Fluid Effects on Paint and Electrical Components Caution](#) .

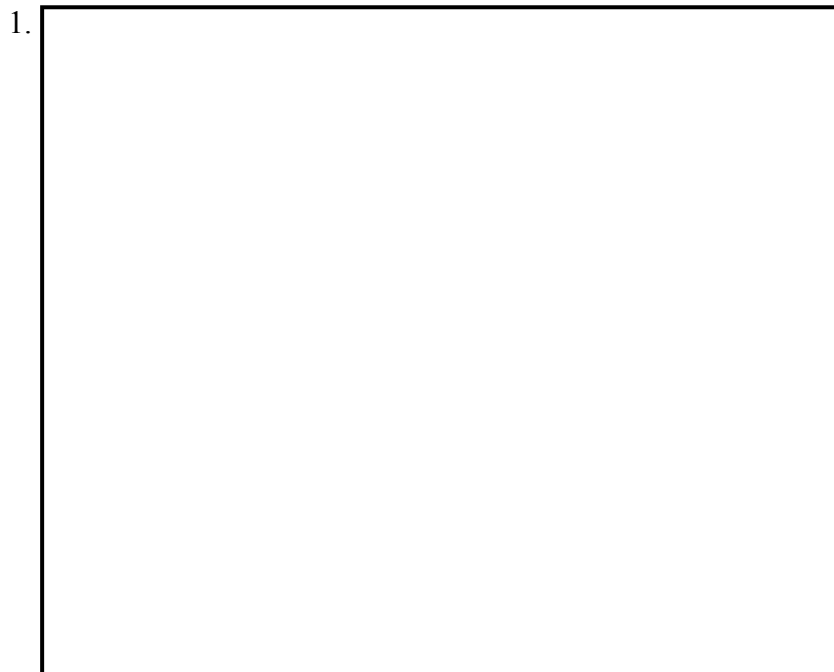
1. Visually inspect all of the brake pipes for the following conditions:
 - Kinks, improper routing, missing or damaged retainers
 - Leaking fittings, excessive corrosion
2. If any of the brake pipes exhibited any of the conditions listed, then the identified pipe, or pipes, require replacement.
3. Ensure that the vehicle axles are properly supported at ride height in order to maintain the proper relationship of the flexible brake hoses to the chassis.

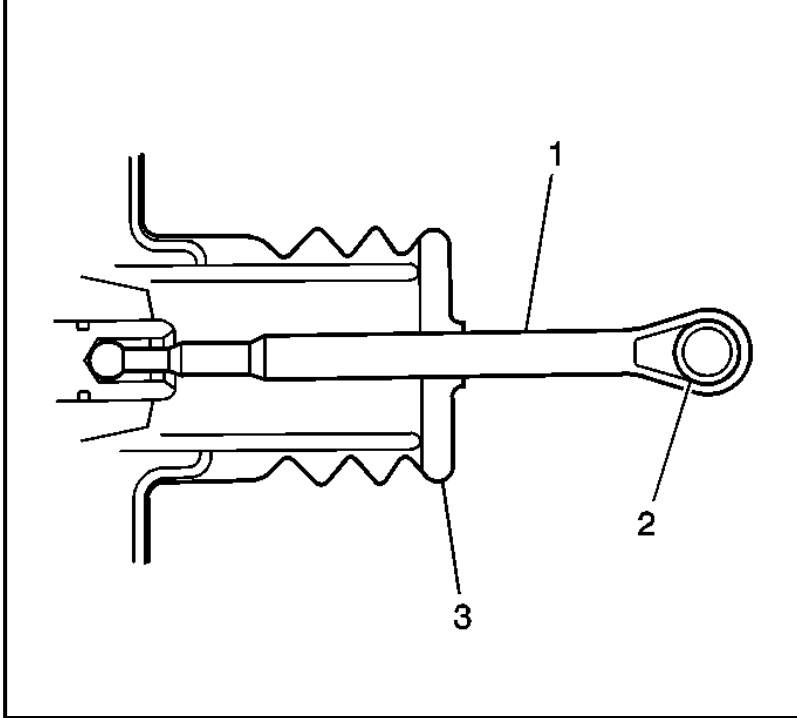


Visually inspect all of the flexible brake hoses for the following conditions:

- Kinks (1), improper routing, twists, chafing, missing or damaged retainers
 - Leaking connections, cracking, dry-rot, blisters, bulges
5. If any of the flexible brake hoses exhibited any of the conditions listed, then the identified flexible brake hose, or hoses require replacement.
 6. Squeeze the flexible brake hoses with firm finger pressure to check for soft spots (2), indicating an internal restriction. Check the entire length of each flexible brake hose.
 7. If any of the flexible brake hoses were found to have soft spots (2), then the identified flexible brake hose, or hoses require replacement.

BRAKE PEDAL PUSHROD INSPECTION





Disconnect the brake pedal pushrod (1) from the brake pedal.

2. Inspect the brake pedal pushrod eyelet bushing (2), if equipped, for cracks and/or excessive wear.
3. Reposition the pedal pushrod boot (3) toward the front of the vehicle to expose as much of the pedal pushrod (1) as possible.
4. Inspect the brake pedal pushrod (1) for straightness.
5. If the brake pedal pushrod eyelet bushing (2) exhibited cracks and/or excessive wear, then the bushing requires replacement.
6. If the brake pedal pushrod (1) is not straight, then the pushrod requires replacement.
7. Return the pedal pushrod boot (3) to its original position on the pedal pushrod (1).
8. Connect the brake pedal pushrod (1) to the brake pedal.

REPAIR INSTRUCTIONS

HYDRAULIC BRAKE FLUID REPLACEMENT

WARNING: Brake Fluid Irritant Warning

CAUTION: Brake Fluid Effects on Paint and Electrical Components Caution

CAUTION: Only use products that comply with GM specifications and check manufacturer information respectively. We recommend the use of GM genuine products. Instructions must be followed at all times. The use of any type of fluid other than the recommended type of brake fluid, may cause contamination which could result in damage to the internal rubber seals and/or rubber linings of hydraulic brake system components.

1. With the engine OFF, apply and release the brake pedal several times until the pedal effort becomes firm to deplete the brake booster power reserve.
2. Clean the outer surface of the master cylinder brake fluid reservoir, on and around the reservoir cap, prior to removing the cap and diaphragm. Brake Master Cylinder Reservoir Filling
3. Fill the master cylinder brake fluid reservoir to the maximum-fill level with GM approved brake fluid from a clean, sealed brake fluid container. Adhesives, Fluids, Lubricants, and Sealers
4. Maintain the brake fluid level in the master cylinder brake fluid reservoir to between the minimum and maximum-fill level during the brake fluid replacement procedure.
5. Following the hydraulic brake system bleeding procedure, bleed each of the hydraulic brake wheel circuits until clean, clear brake fluid is observed coming from each bleeder valve. Hydraulic Brake System Bleeding (Manual) Hydraulic Brake System Bleeding (Pressure)

6. Fill the master cylinder brake fluid reservoir to the maximum-fill level with GM approved brake fluid from a clean, sealed brake fluid container. [Brake Master Cylinder Reservoir Filling](#)
7. Securely install the master cylinder brake fluid reservoir diaphragm and cap.
8. Slowly apply and release the brake pedal, observing the brake pedal feel.
9. If the brake pedal feels spongy, perform the following:
 1. Visually inspect the hydraulic brake system for external leaks. [Brake System External Leak Inspection](#)
 2. Using a scan tool, perform the antilock brake system automated bleed procedure to remove any air that may have become trapped in the brake pressure modulator valve (BPMV). [Antilock Brake System Automated Bleed](#)

BRAKE MASTER CYLINDER RESERVOIR FILLING

WARNING: Refer to [Brake Fluid Irritant Warning](#) .

CAUTION: Refer to [Brake Fluid Effects on Paint and Electrical Components Caution](#) .

1. Visually inspect the brake fluid level through the brake master cylinder reservoir.
2. If the brake fluid level is at or below the half-full point during routine fluid checks, the brake system should be inspected for wear and possible brake fluid leaks.
3. If the brake fluid level is at or below the half-full point during routine fluid checks, and an inspection of the brake system did not reveal wear or brake fluid leaks, the brake fluid may be topped-off up to the maximum-fill level.
4. If brake system service was just completed, the brake fluid may be topped-off up to the maximum-fill level.
5. If the brake fluid level is above the half-full point, adding brake fluid is not recommended under normal conditions.
6. If brake fluid is to be added to the master cylinder reservoir, clean the outside of the reservoir on and around the reservoir cap prior to removing the cap and diaphragm. Use only GM approved brake fluid from a clean, sealed brake fluid container.

BRAKE MASTER CYLINDER RESERVOIR REPLACEMENT

Removal Procedure

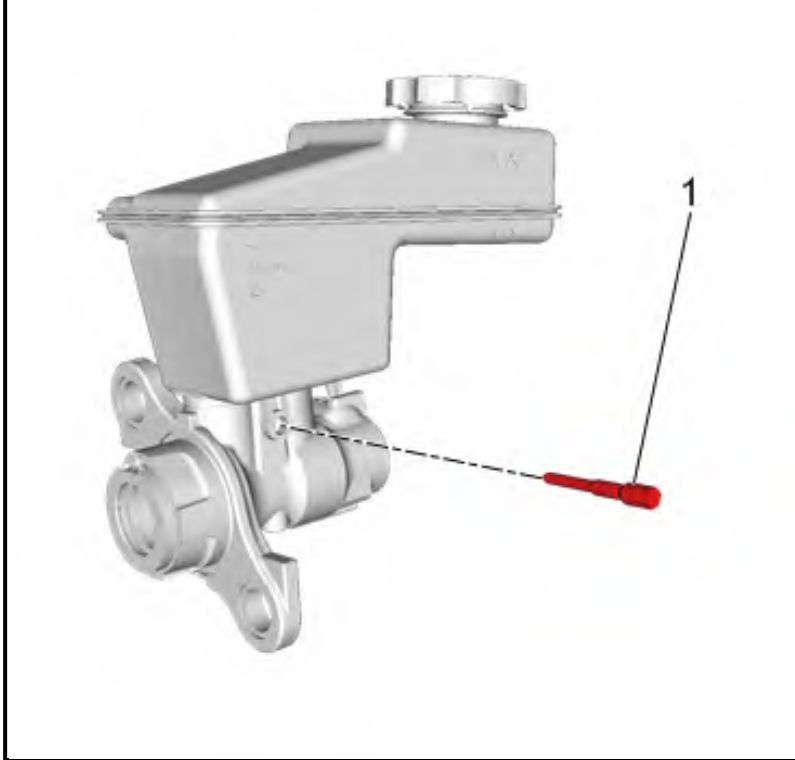
WARNING: [Brake Fluid Irritant Warning](#)

CAUTION: [Brake Fluid Effects on Paint and Electrical Components Caution](#)

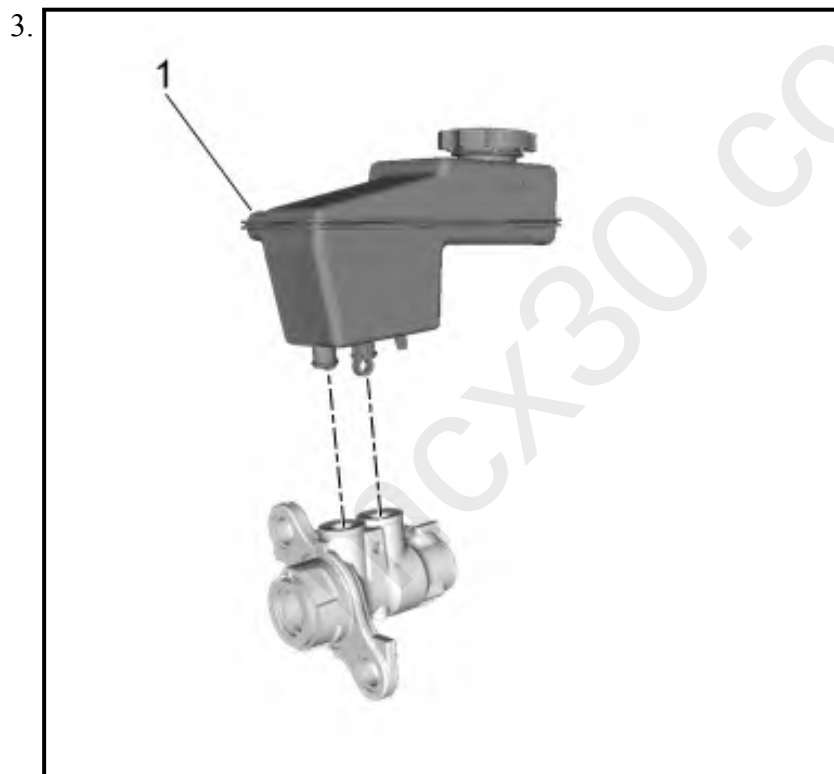
1. Master Cylinder - Remove - [Brake Master Cylinder Replacement](#)

2.





Brake Master Cylinder Reservoir Bolt (1) - Remove and DISCARD



Brake Master Cylinder Reservoir (1) - Remove





Master Cylinder Reservoir Seal (1) - Remove and DISCARD [2x]

Installation Procedure

1. Lightly lubricate the master cylinder reservoir seals with GM approved brake fluid from a clean, sealed brake fluid container. Adhesives, Fluids, Lubricants, and Sealers

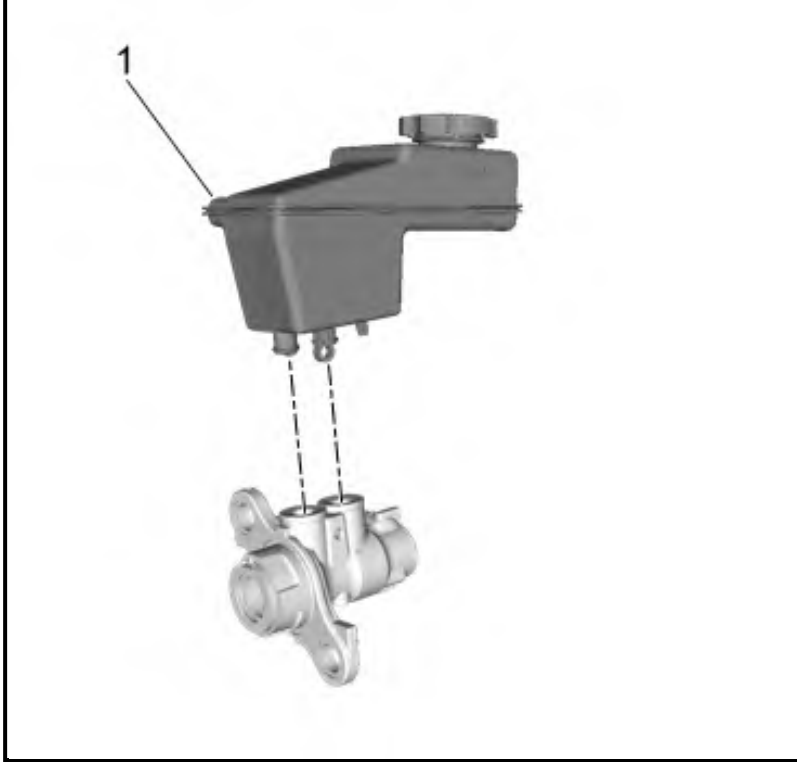
2.



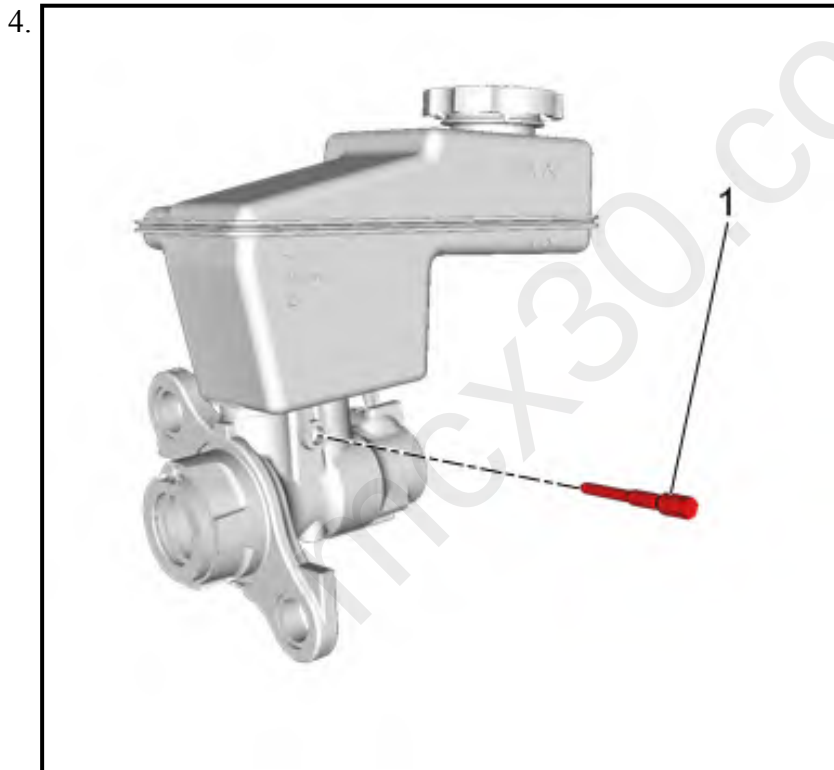
Master Cylinder Reservoir Seal (1) - Install NEW [2x]

3.





Brake Master Cylinder Reservoir (1) - Install



CAUTION: Refer to [Fastener Caution](#) .

NOTE: Install a NEW bolt. Do NOT reuse the old bolt.

Brake Master Cylinder Reservoir Bolt (1) - Install and tighten 8 N.m (71 lb in)

5. Master Cylinder - Install - [Brake Master Cylinder Replacement](#)

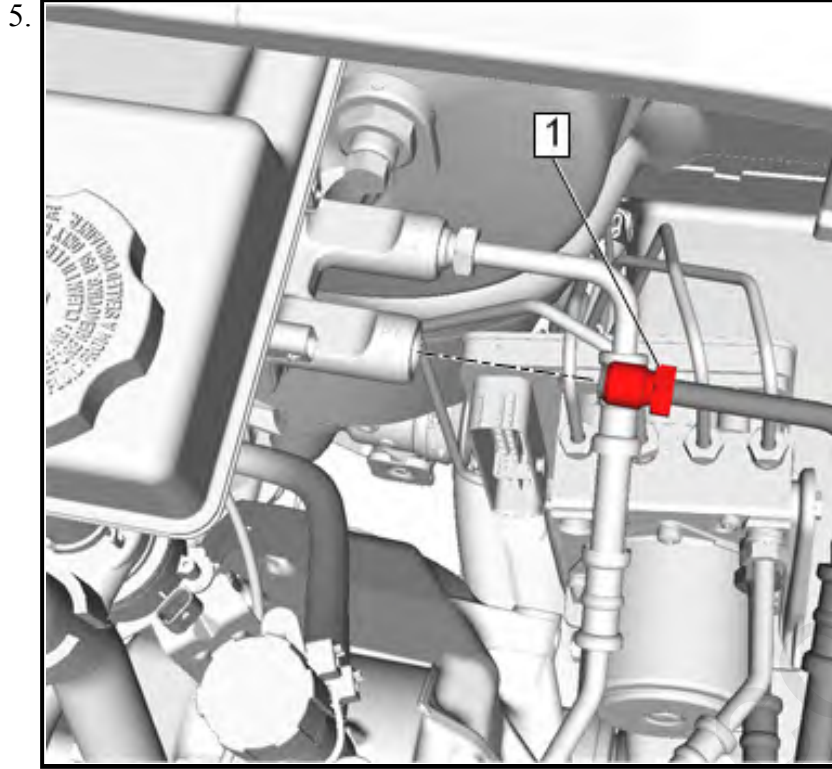
BRAKE MASTER CYLINDER REPLACEMENT

Removal Procedure

WARNING: [Brake Fluid Irritant Warning](#)

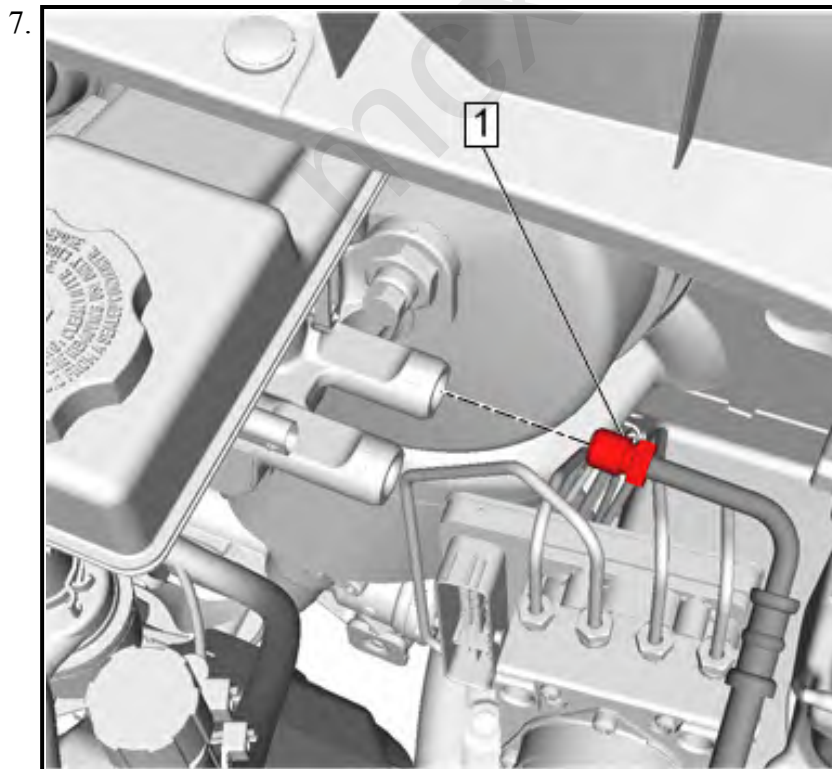
CAUTION: [Brake Fluid Effects on Paint and Electrical Components Caution](#)

1. Apply and release the brake pedal several times until the brake pedal becomes firm to deplete the power brake booster vacuum reserve.
2. Without disconnecting the hoses, remove and position aside the radiator surge tank. - [Radiator Surge Tank Replacement \(LFY\)](#) [Radiator Surge Tank Replacement \(LTG\)](#)
3. Remove and properly dispose of the brake fluid in the master cylinder reservoir.
4. Brake Fluid Level Indicator Switch Electrical Connector - Disconnect



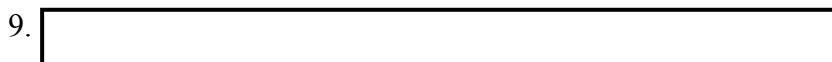
Brake Pressure Modulator Valve Master Cylinder Reservoir Front Brake Pipe Fitting (1) - Disconnect

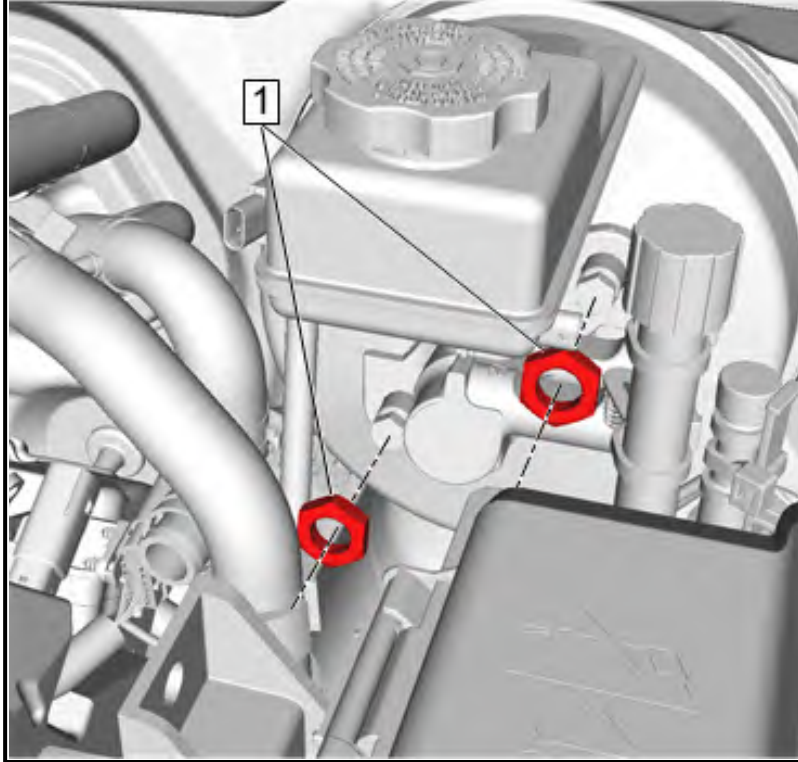
6. Cap the brake pipe fitting to prevent brake fluid loss and contamination.



Brake Pressure Modulator Valve Master Cylinder Reservoir Rear Brake Pipe Fitting (1) - Disconnect

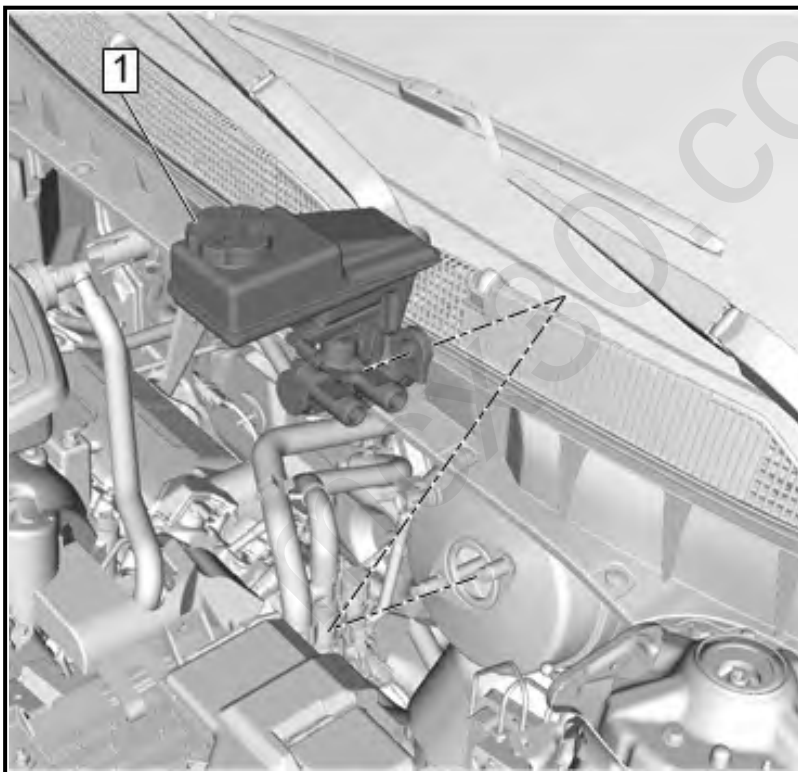
8. Cap the brake pipe fitting to prevent brake fluid loss and contamination.





Brake Master Cylinder Nut (1) - Remove and DISCARD [2x]

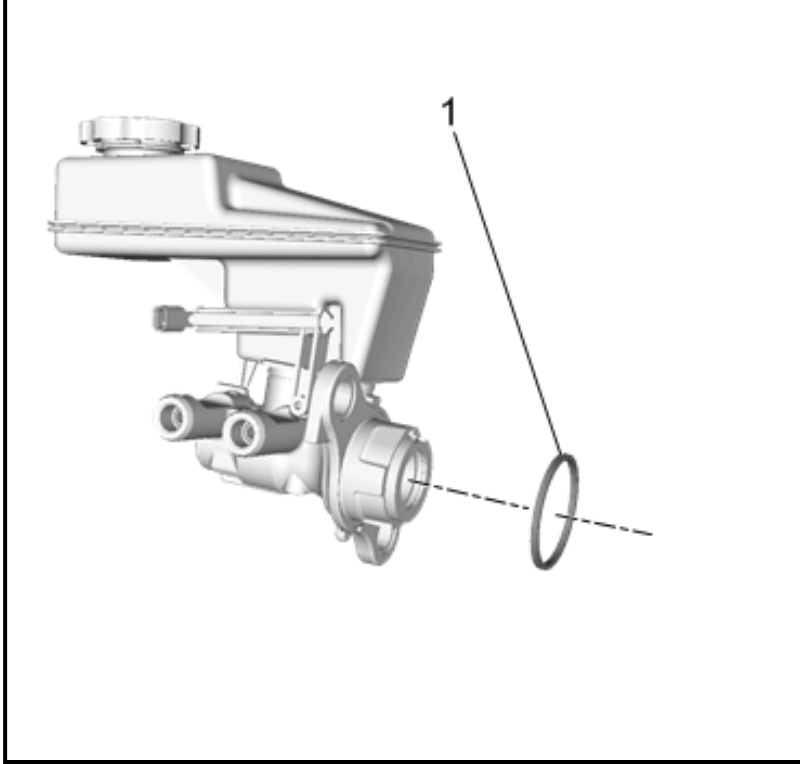
10.



Brake Master Cylinder Assembly (1) - Remove

11.





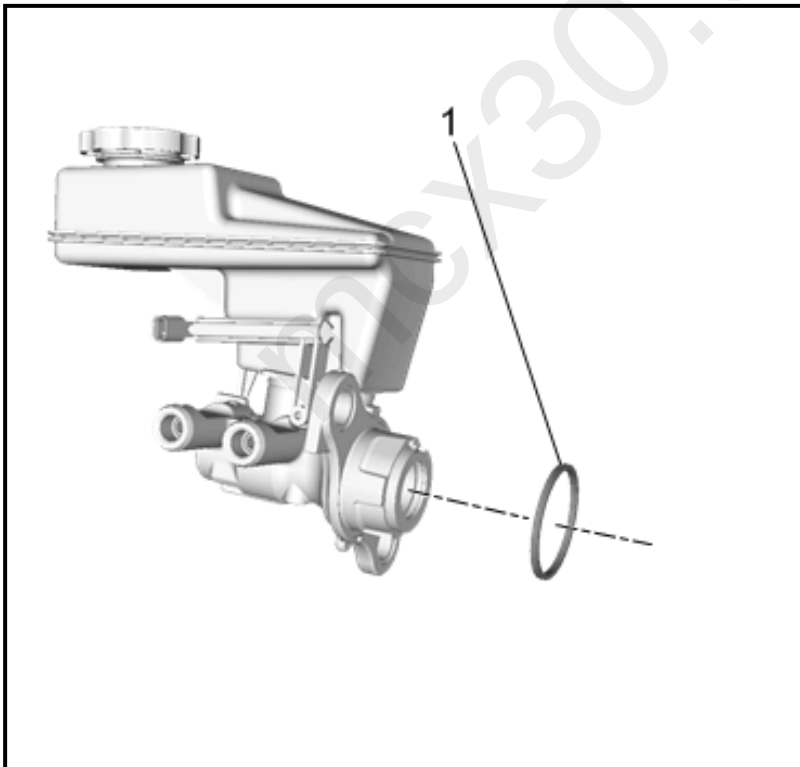
Brake Master Cylinder Gasket (1) - Remove and DISCARD

12. Brake Master Cylinder Reservoir - Remove - [Brake Master Cylinder Reservoir Replacement](#)

Installation Procedure

1. Brake Master Cylinder Reservoir - Install - [Brake Master Cylinder Reservoir Replacement](#)

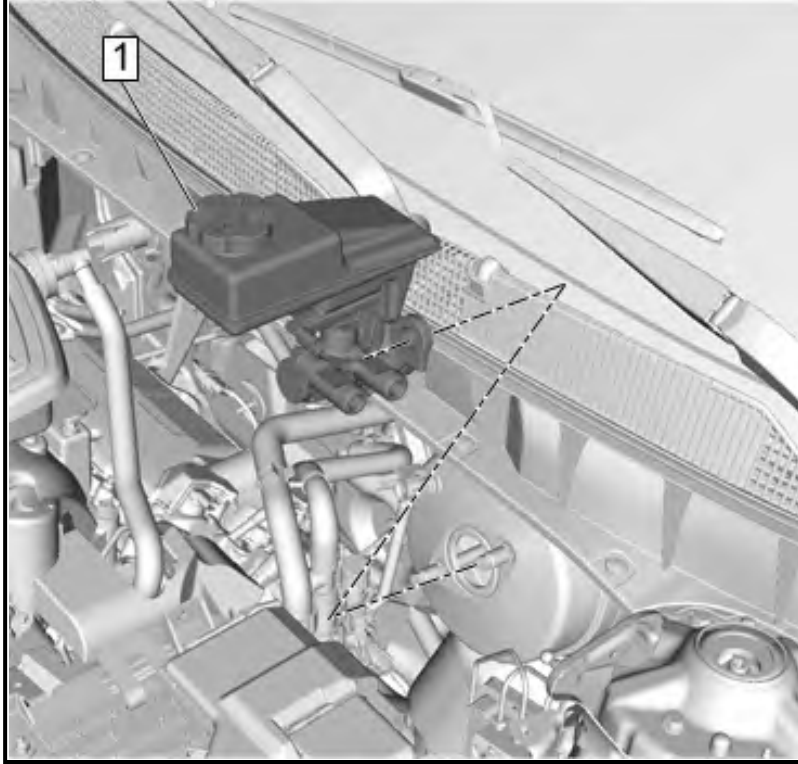
2.



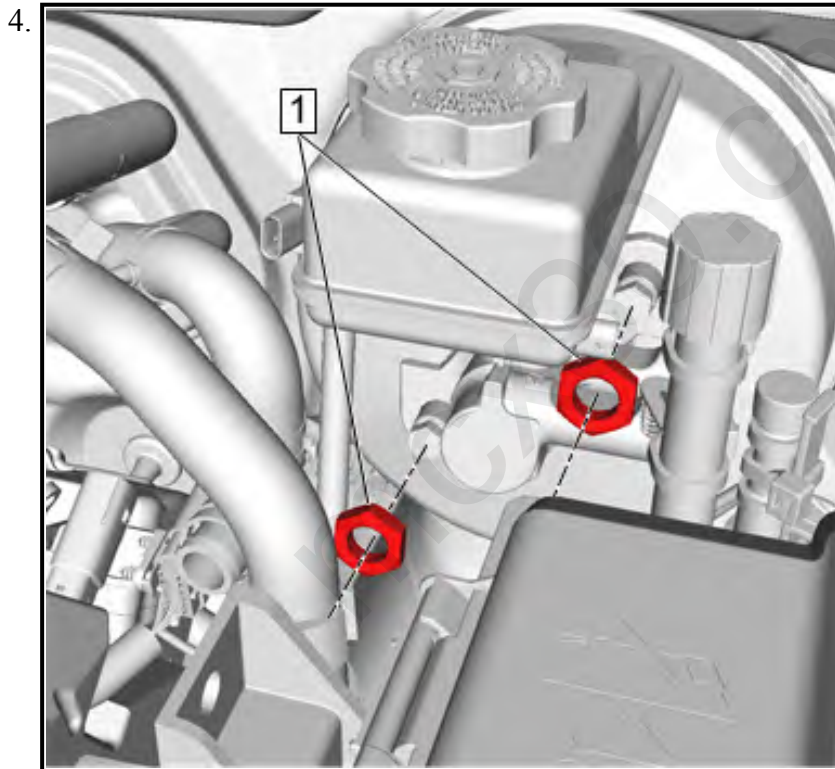
Brake Master Cylinder Gasket (1) - Install NEW

3.





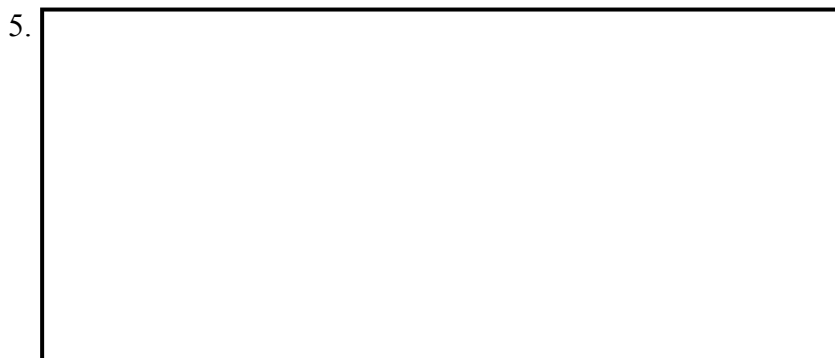
Brake Master Cylinder Assembly (1) - Install

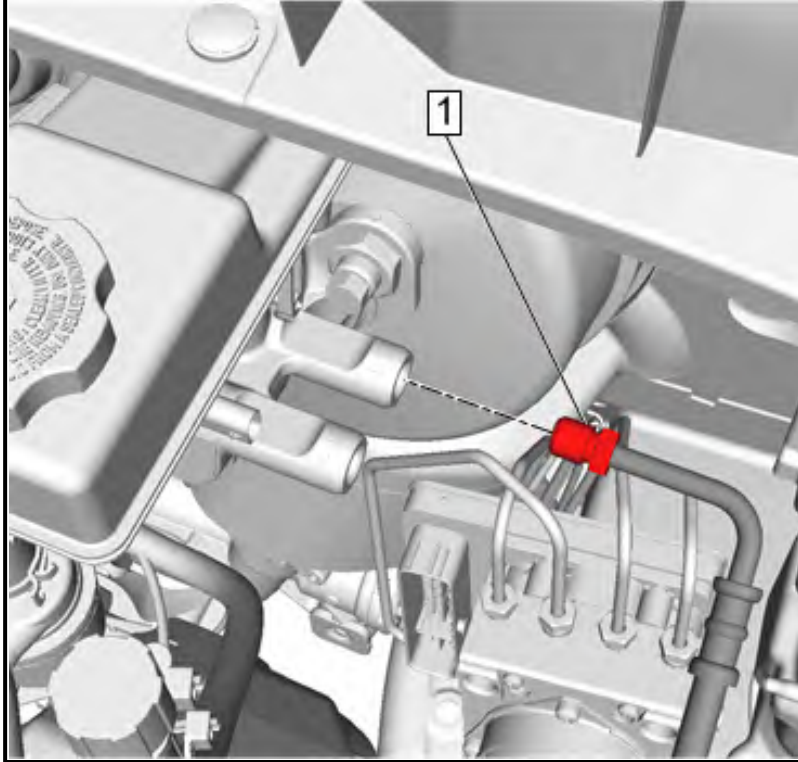


NOTE: Install NEW nuts. Do NOT reuse old nuts.

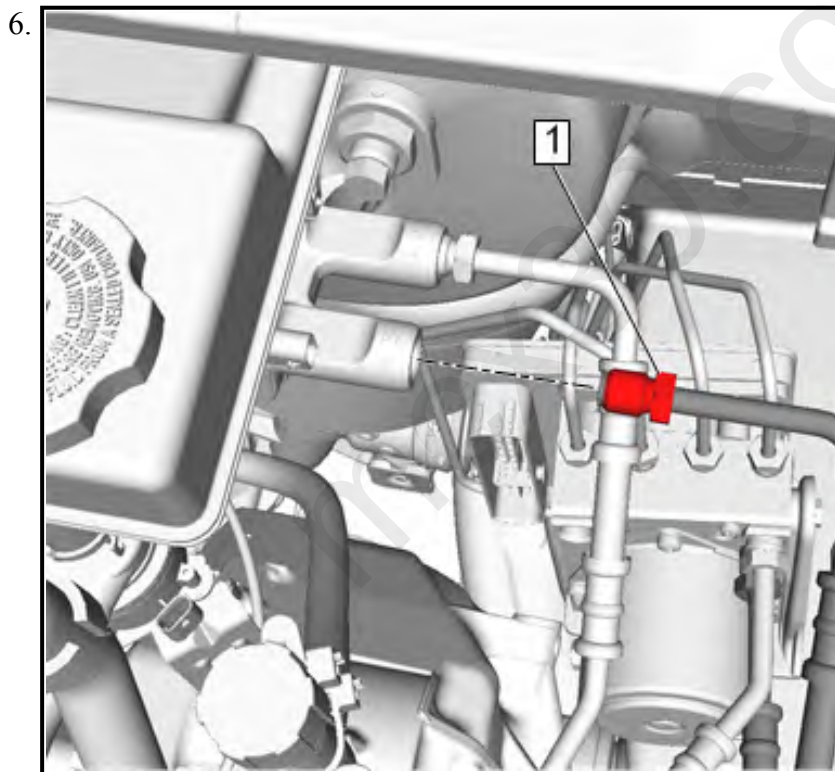
CAUTION: Fastener Caution

Brake Master Cylinder Nut (1) - Install and tighten 49 N.m (36 lb ft) [2x]





Brake Pressure Modulator Valve Master Cylinder Reservoir Rear Brake Pipe Fitting (1) - Install and tighten 32 N.m (24 lb ft)

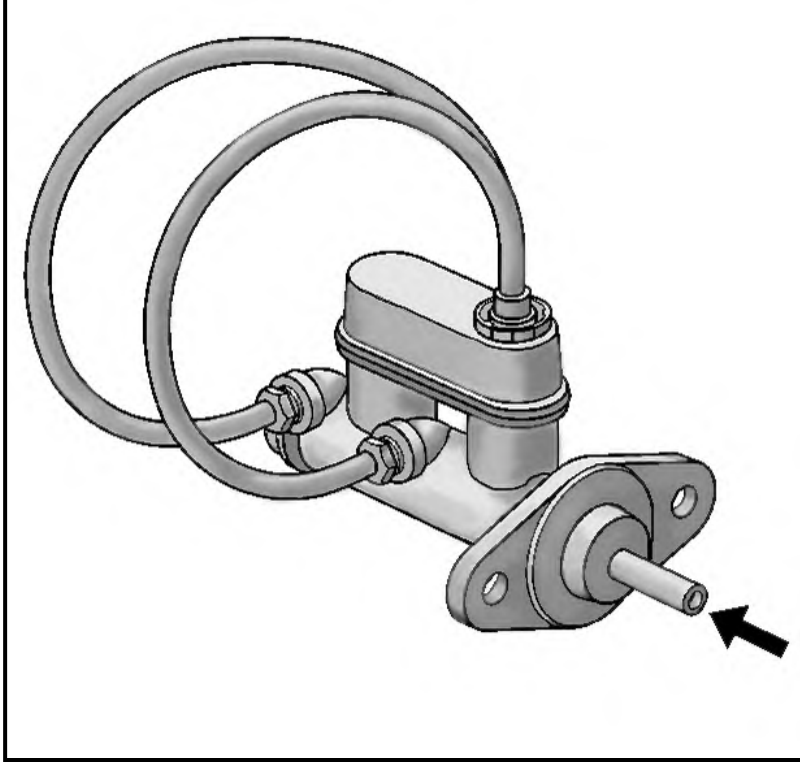


Brake Pressure Modulator Valve Master Cylinder Reservoir Front Brake Pipe Fitting (1) - Install and tighten 32 N.m (24 lb ft)

7. Brake Fluid Level Indicator Switch Electrical Connector - Connect
8. Reposition and install the radiator surge tank. - [Radiator Surge Tank Replacement \(LFY\)](#).
[Radiator Surge Tank Replacement \(LTG\)](#).
9. Bleed the brake system. [Hydraulic Brake System Bleeding \(Manual\)](#)[Hydraulic Brake System Bleeding \(Pressure\)](#).

BRAKE MASTER CYLINDER BENCH BLEEDING

1.



WARNING: Refer to [Brake Fluid Irritant Warning](#) .

CAUTION: Refer to [Brake Fluid Effects on Paint and Electrical Components Caution](#) .

Secure the mounting flange of the brake master cylinder in a bench vise so that the rear of the primary piston is accessible.

2. Remove the master cylinder reservoir cap and diaphragm.
3. Install suitable fittings to the master cylinder ports that match the type of flare seat required and also provide for hose attachment.
4. Install transparent hoses to the fittings installed to the master cylinder ports, then route the hoses into the master cylinder reservoir.
5. Fill the master cylinder reservoir to at least the half-way point with GM approved brake fluid from a clean, sealed brake fluid container. [Adhesives, Fluids, Lubricants, and Sealers](#)
6. Ensure that the ends of the transparent hoses running into the master cylinder reservoir are fully submerged in the brake fluid.
7. Using a smooth, round-ended tool, depress and release the primary piston as far as it will travel, a depth of about 25 mm (1 in), several times. Observe the flow of fluid coming from the ports.

As air is bled from the primary and secondary pistons, the effort required to depress the primary piston will increase and the amount of travel will decrease.

8. Continue to depress and release the primary piston until fluid flows freely from the ports with no evidence of air bubbles.
9. Remove the transparent hoses from the master cylinder reservoir.
10. Install the master cylinder reservoir cap and diaphragm.
11. Remove the fittings with the transparent hoses from the master cylinder ports. Wrap the master cylinder with a clean shop cloth to prevent brake fluid spills.
12. Remove the master cylinder from the vise.

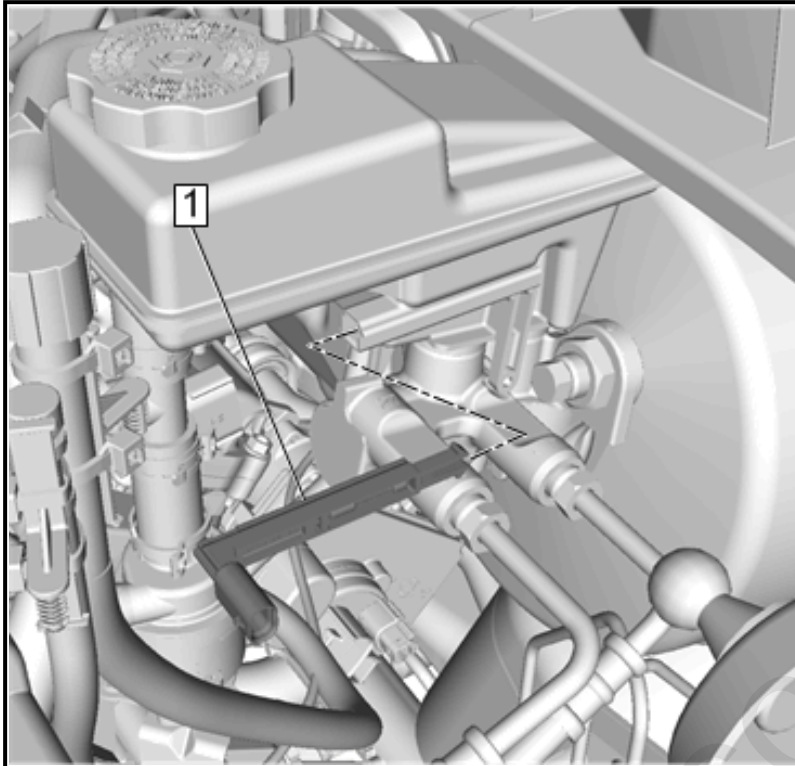
BRAKE FLUID LEVEL INDICATOR SWITCH REPLACEMENT

Removal Procedure

WARNING: [Brake Fluid Irritant Warning](#)

1. Without disconnecting the hoses, remove and position aside the radiator surge tank. - **Radiator Surge Tank Replacement (LFY)** **Radiator Surge Tank Replacement (LTG)**
2. Brake Fluid Level Indicator Switch Electrical Connector - Disconnect

3.

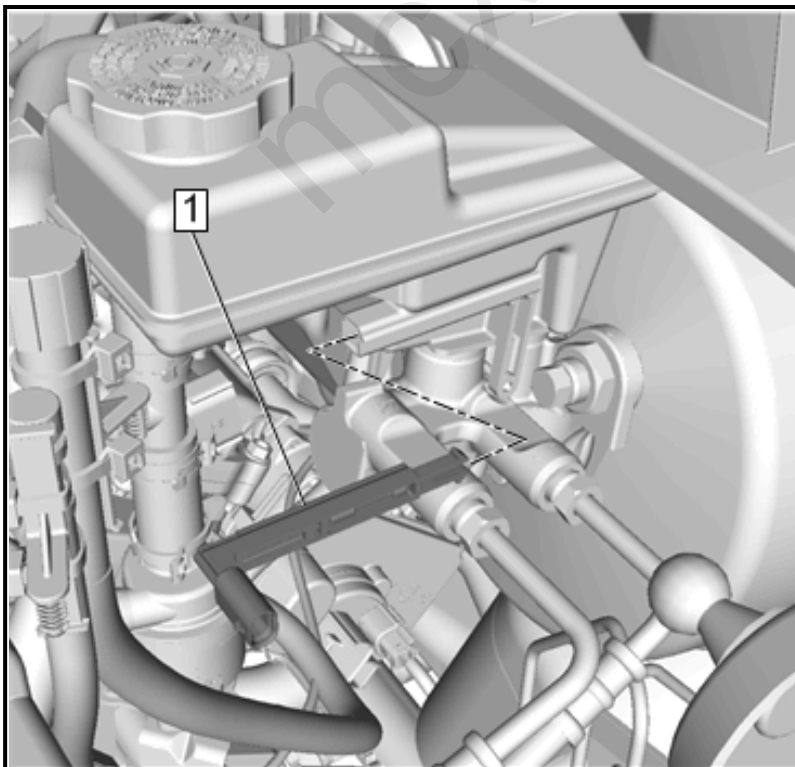


NOTE: Compress the locking tabs to release the switch from the master cylinder reservoir.

Brake Fluid Level Indicator Switch (1) - Remove

Installation Procedure

1.



NOTE: Ensure the locking tabs on the switch fully engage the master cylinder reservoir.

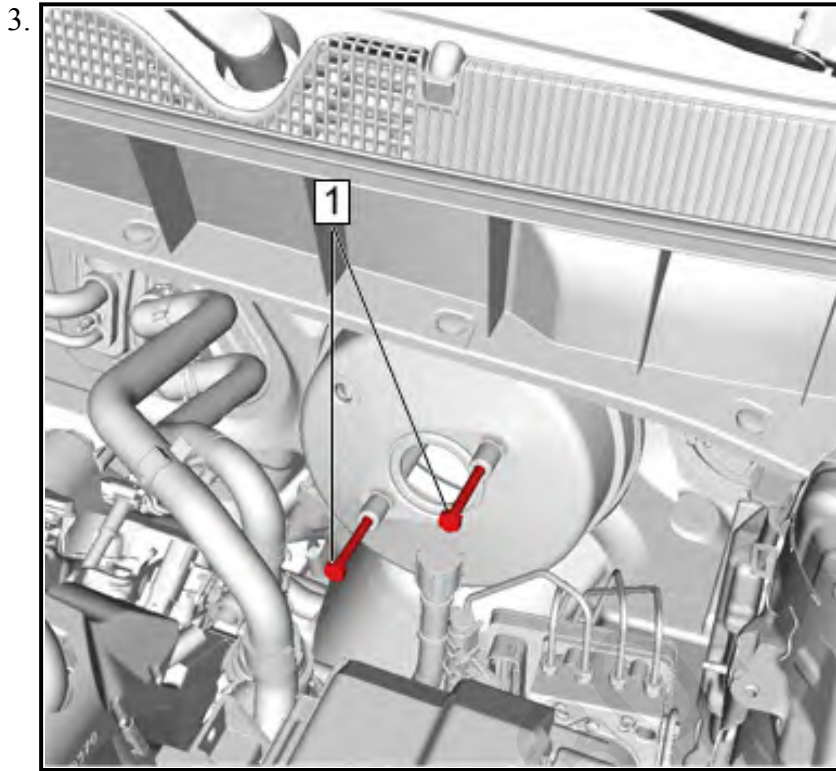
Brake Fluid Level Indicator Switch (1) - Install

2. Brake Fluid Level Indicator Switch Electrical Connector - Connect
3. Reposition and install the radiator surge tank. - [Radiator Surge Tank Replacement \(LFY\)](#).
[Radiator Surge Tank Replacement \(LTG\)](#)

BRAKE AND ACCELERATOR PEDAL ASSEMBLY REPLACEMENT

Removal Procedure

1. Place the ignition switch in the OFF position.
2. Without disconnecting the hoses, remove and position aside the radiator surge tank. [Radiator Surge Tank Replacement \(LFY\)](#). [Radiator Surge Tank Replacement \(LTG\)](#)



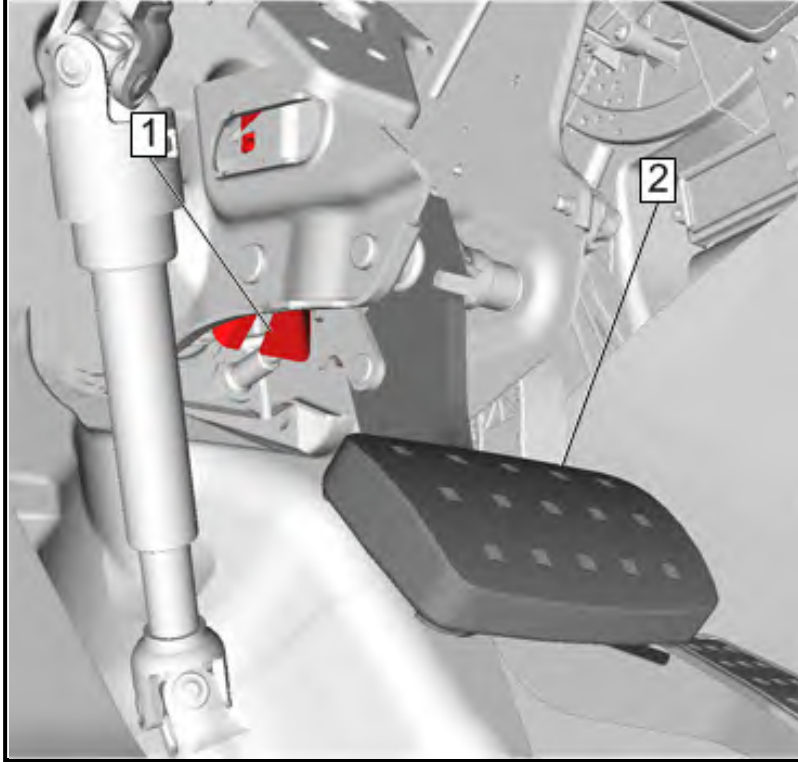
NOTE: Master cylinder not shown for clarity.

NOTE: Do NOT loosen the power brake booster bolts completely.

Power Brake Booster Bolt (1) - Loosen [2x]

4. Front Floor Console Extension Panel - Left Side - Remove - [Front Floor Console Extension Panel Replacement - Left Side](#)
5. Brake Pedal Position Sensor - Remove - [Brake Pedal Position Sensor Replacement](#)
6. Accelerator Pedal with Position Sensor Electrical Connector - Disconnect
7. With the aid of an assistant, hold the power brake booster away from the dash panel.

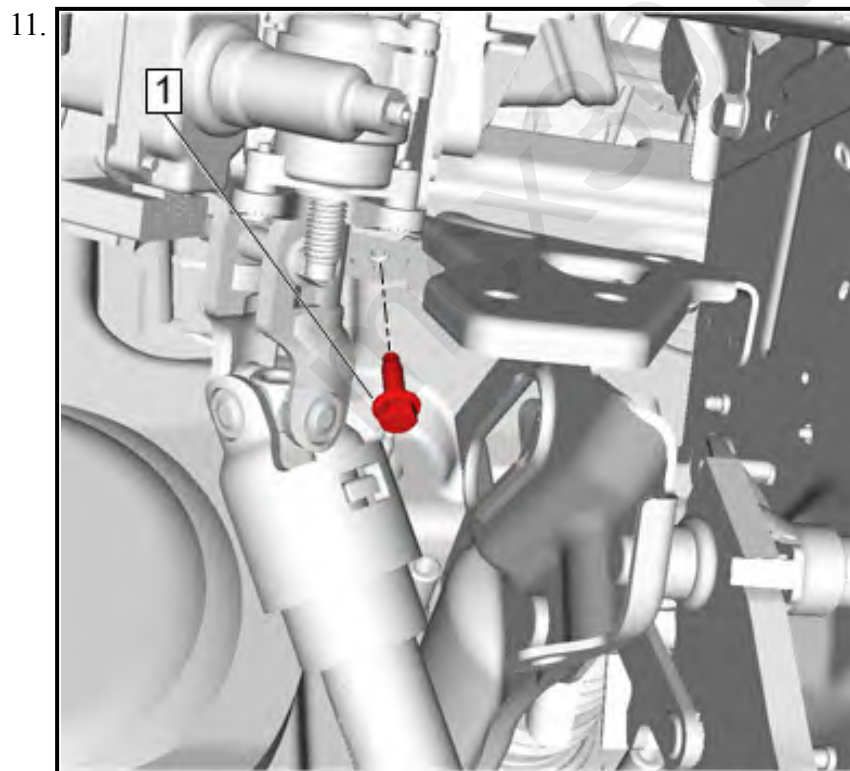




Brake Pedal Retainer (1) - Release

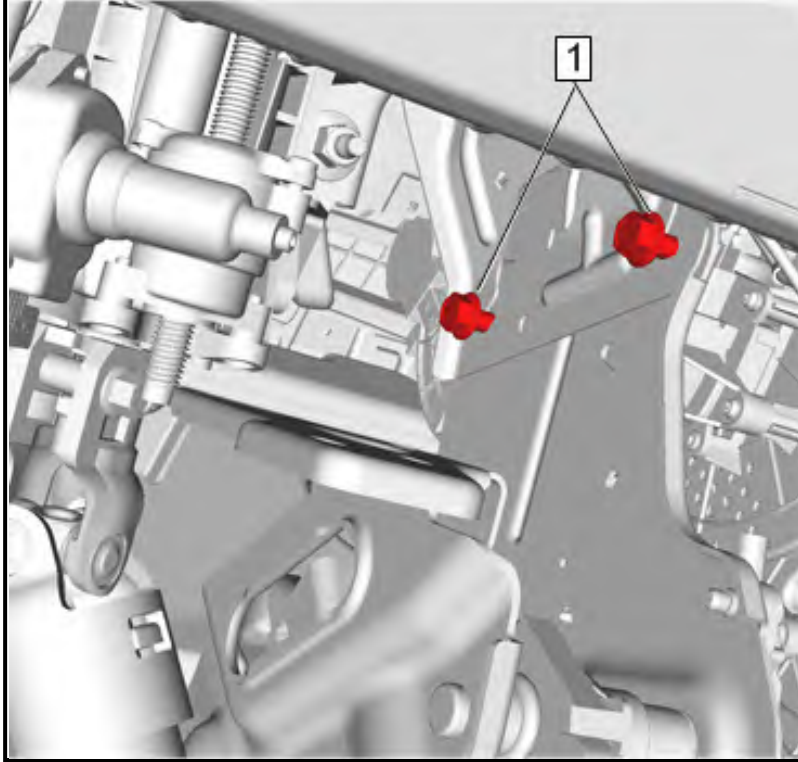
NOTE: Pull the brake pedal rearward.

9. Brake Pedal (2) - Release
10. Completely loosen the 2 power brake booster bolts.



Brake Pedal Bracket Bolt (1) - Remove



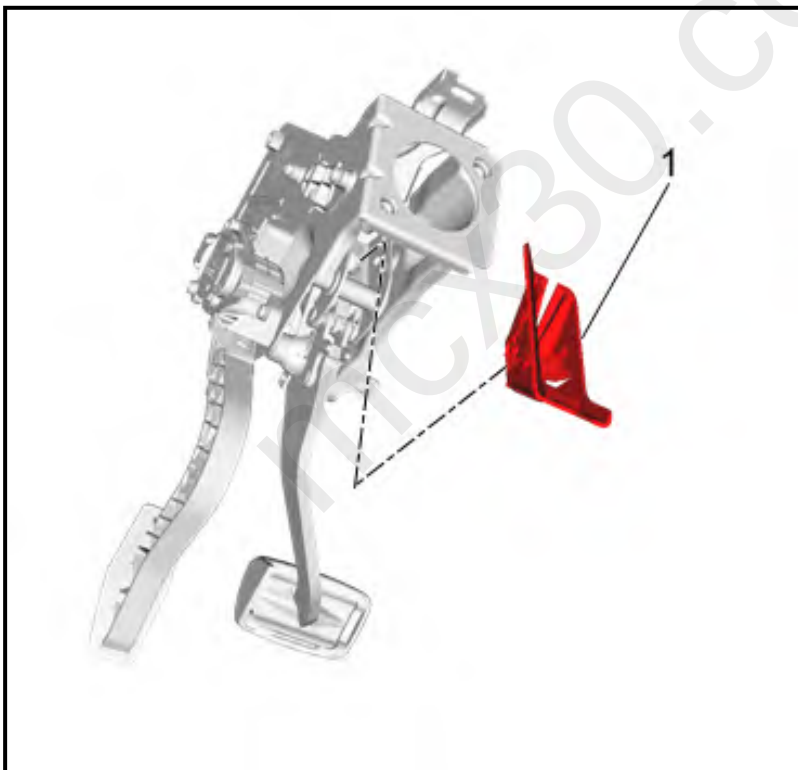


Brake Pedal Bracket Bolt (1) - Remove [2x]

13. Reposition the brake and accelerator pedal assembly and release the wire harness retainer.

14. Brake Pedal Assembly - Remove

15.



Brake Pedal Retainer (1) - Remove and DISCARD

16.

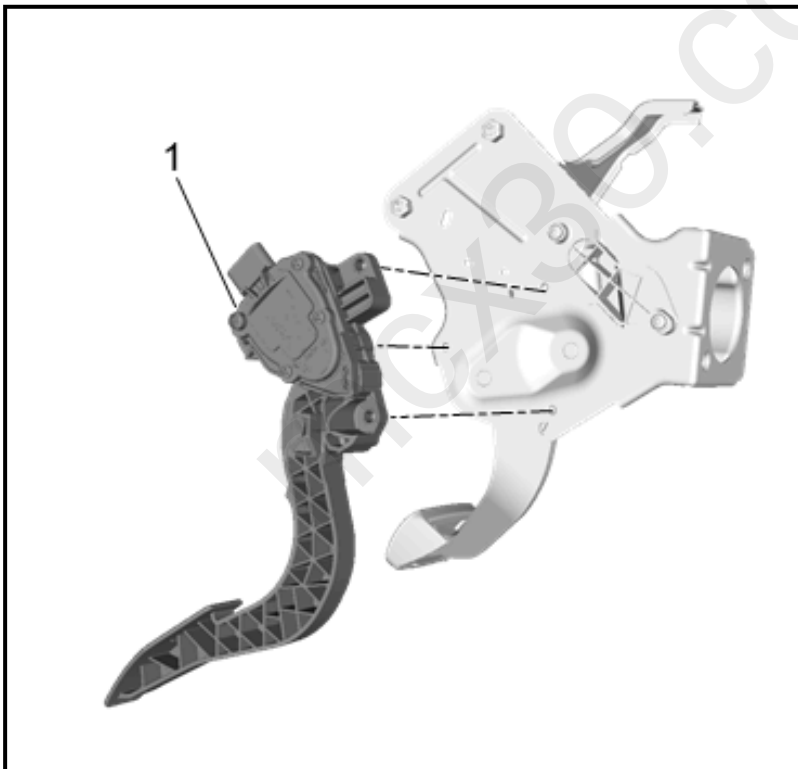




Accelerator Pedal with Position Sensor Assembly (1) - Remove - [Accelerator Pedal with Position Sensor Assembly Replacement](#)

Installation Procedure

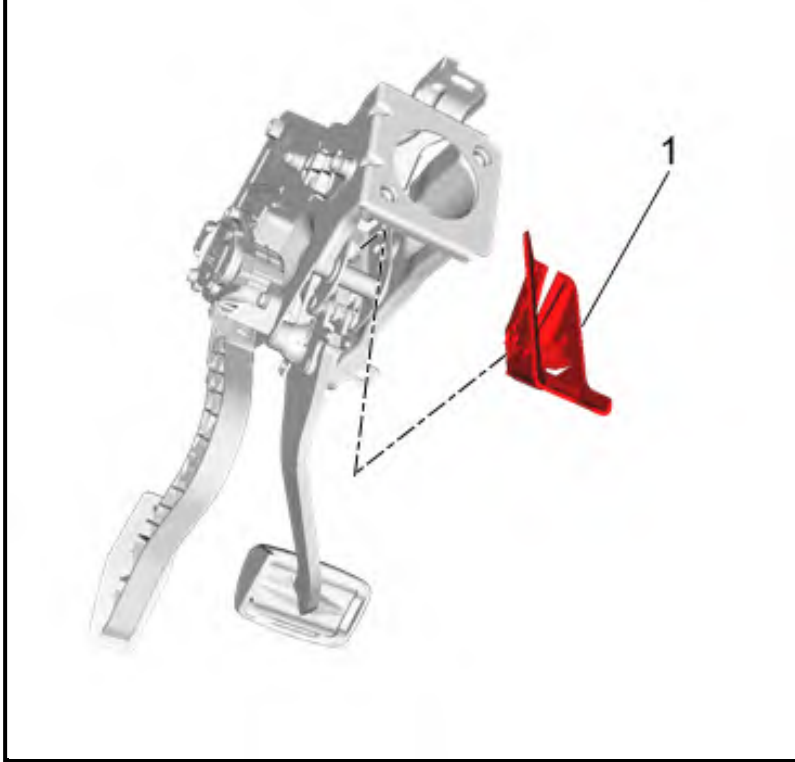
1.



Accelerator Pedal with Position Sensor Assembly (1) - Install - [Accelerator Pedal with Position Sensor Assembly Replacement](#)

2.

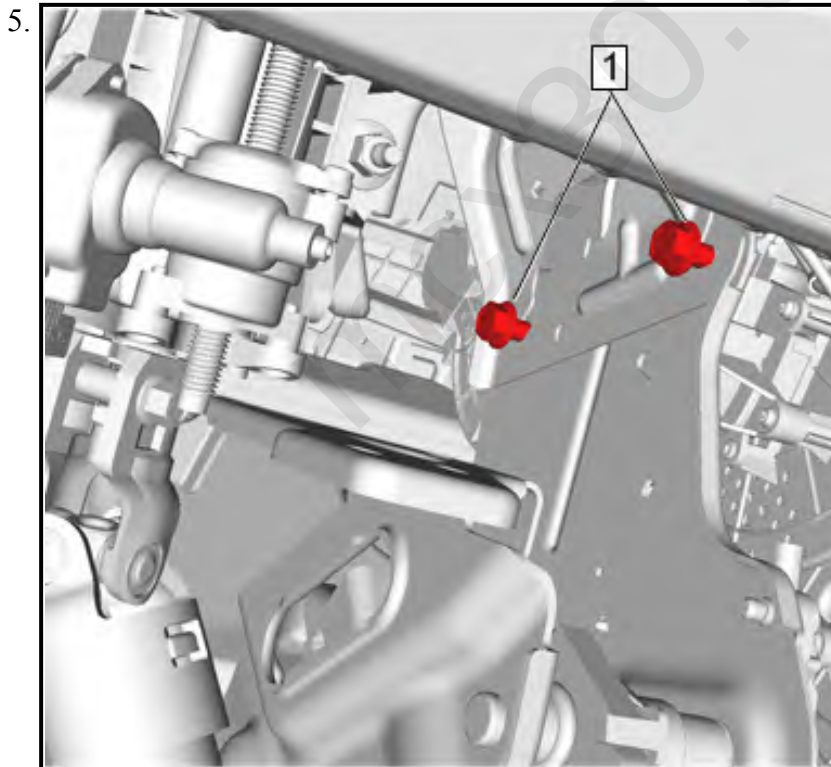




Brake Pedal Retainer (1) - Install NEW

NOTE: Align the power brake booster pushrod with the brake pedal retainer.

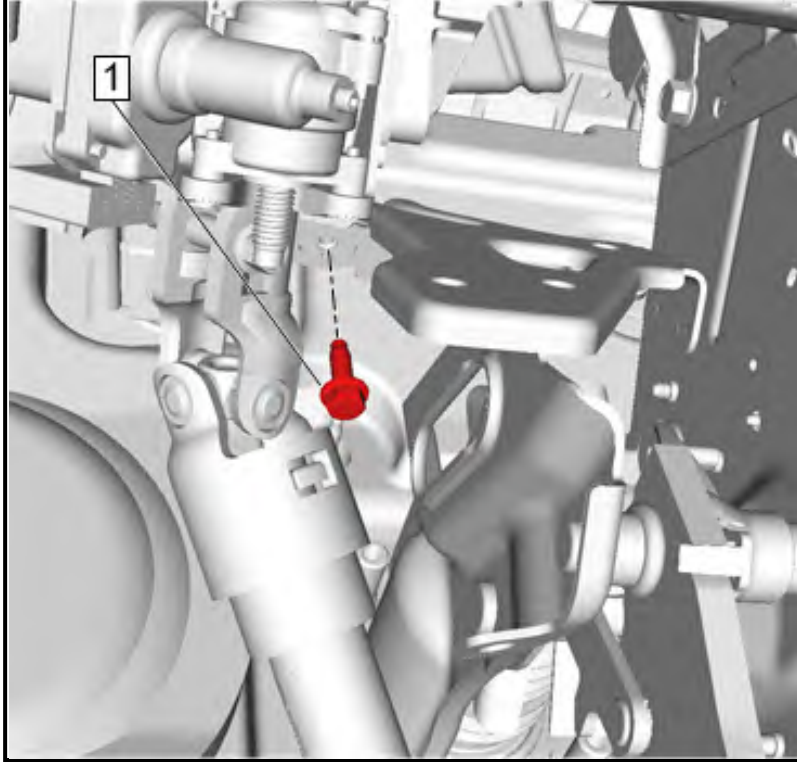
3. Brake Pedal Assembly - Install
4. Position the brake and accelerator pedal assembly and secure the wire harness retainer.



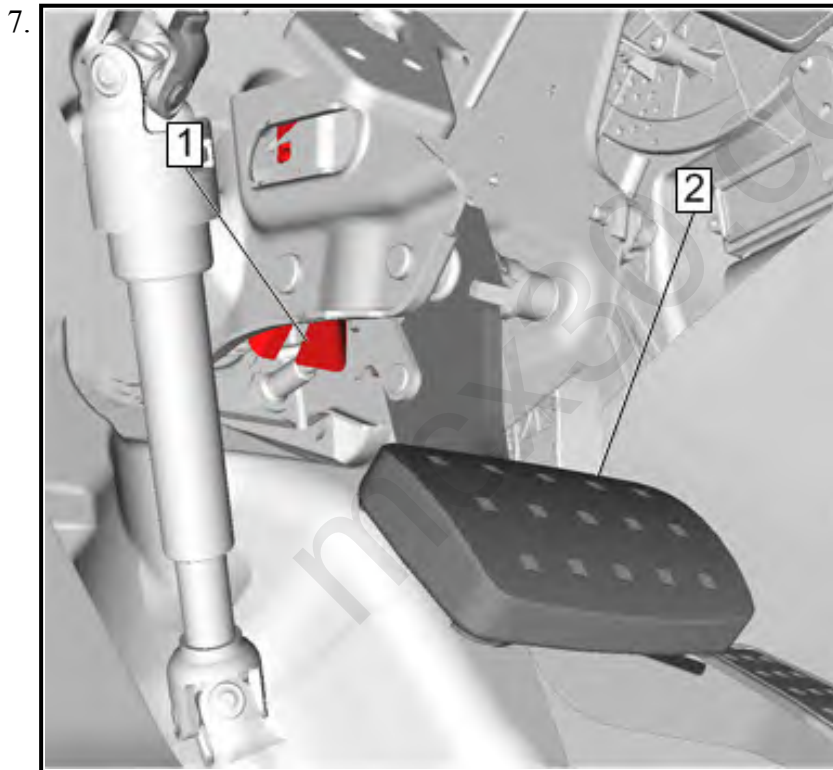
CAUTION: Fastener Caution

Brake Pedal Bracket Bolt (1) - Install and tighten [2x] 15 N.m (11 lb ft)



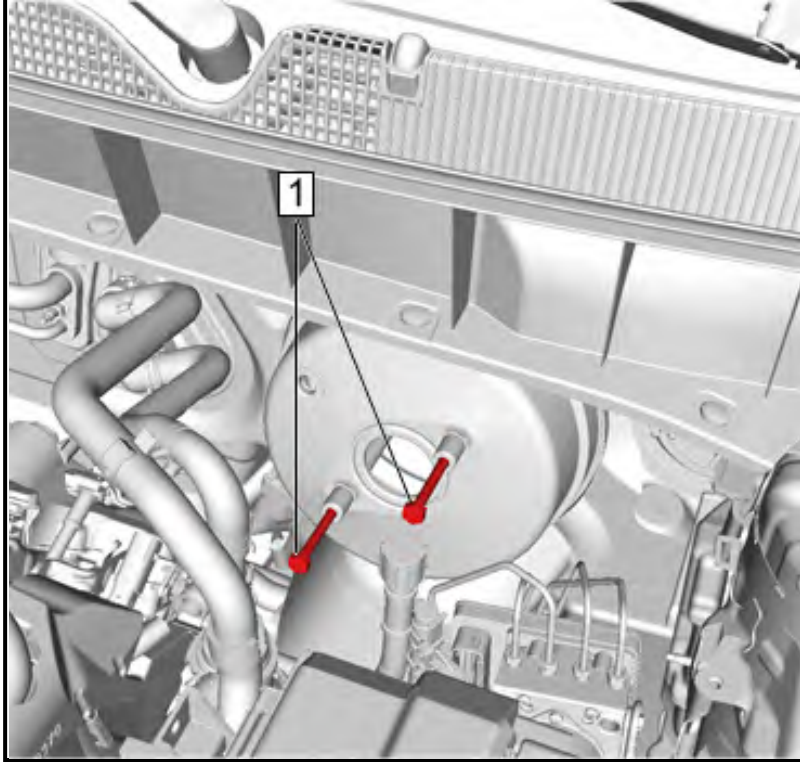


Brake Pedal Bracket Bolt (1) - Install and tighten 15 N.m (11 lb ft)



Brake Pedal Retainer (1) - Install

8. Brake Pedal (2) - Secure
9. Accelerator Pedal with Position Sensor Assembly Electrical Connector - Connect
10. Brake Pedal Position Sensor - Install - [Brake Pedal Position Sensor Replacement](#)
11. Front Floor Console Extension Panel - Left Side - Install - [Front Floor Console Extension Panel Replacement - Left Side](#)
- 12.



Power Brake Booster Bolt (1) - Install and tighten [2x] 22 N.m (16 lb ft)

13. Reposition and install the radiator surge tank. [Radiator Surge Tank Replacement \(LFY\)](#), [Radiator Surge Tank Replacement \(LTG\)](#)

BRAKE PRESSURE MODULATOR VALVE MASTER CYLINDER RESERVOIR FRONT PIPE REPLACEMENT

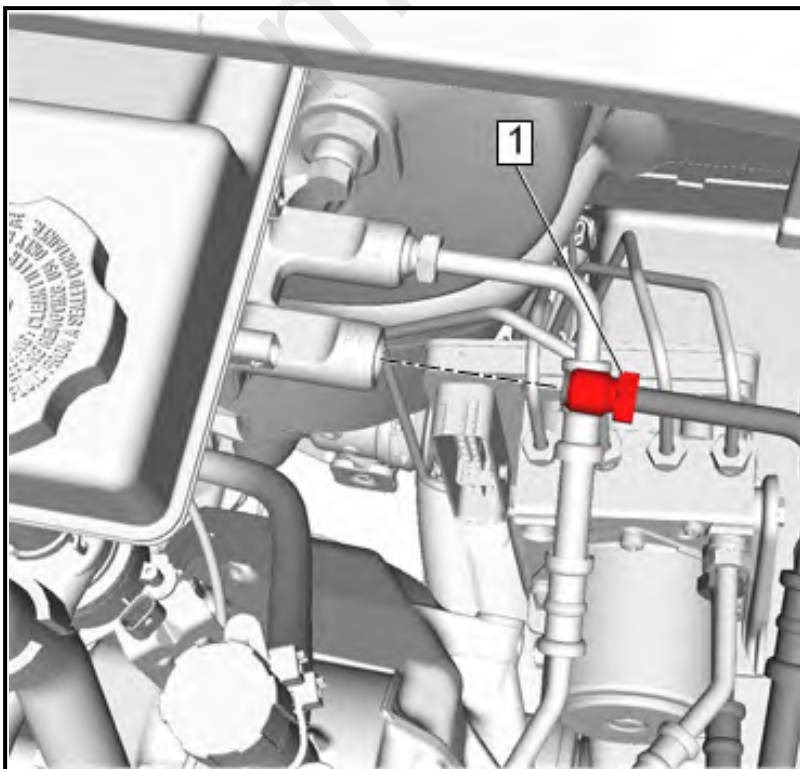
Removal Procedure

WARNING: [Brake Fluid Irritant Warning](#)

CAUTION: [Brake Fluid Effects on Paint and Electrical Components Caution](#)

1. Without disconnecting the hoses, remove and position aside the radiator surge tank. - [Radiator Surge Tank Replacement \(LFY\)](#), [Radiator Surge Tank Replacement \(LTG\)](#)

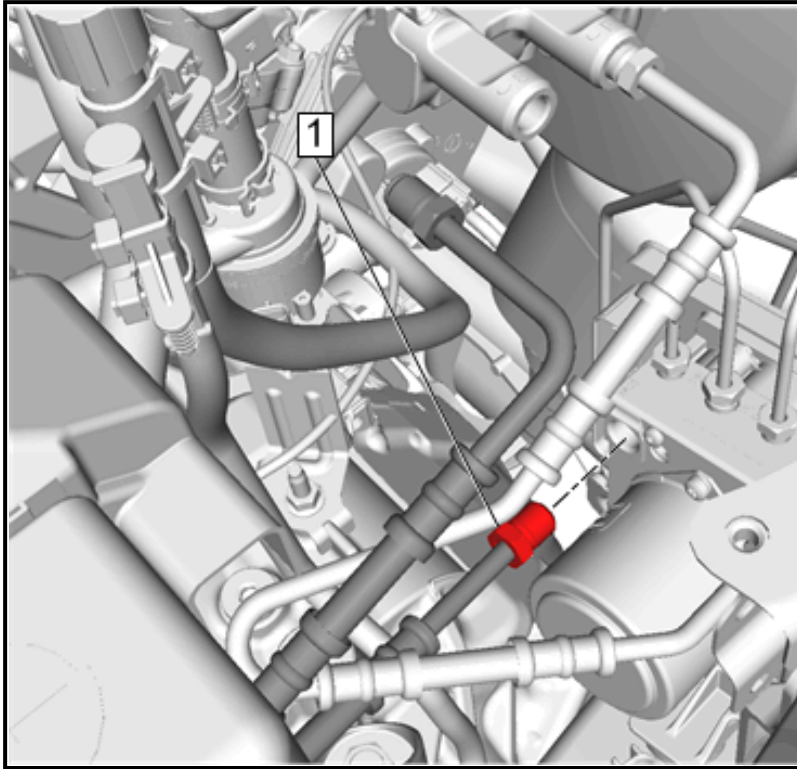
2.



Brake Pressure Modulator Valve Master Cylinder Reservoir Front Brake Pipe Fitting (1) - Disconnect

3. Plug the master cylinder outlet port to prevent brake fluid loss and contamination.

4.



Brake Pressure Modulator Valve Master Cylinder Reservoir Front Brake Pipe Fitting (1) - Disconnect

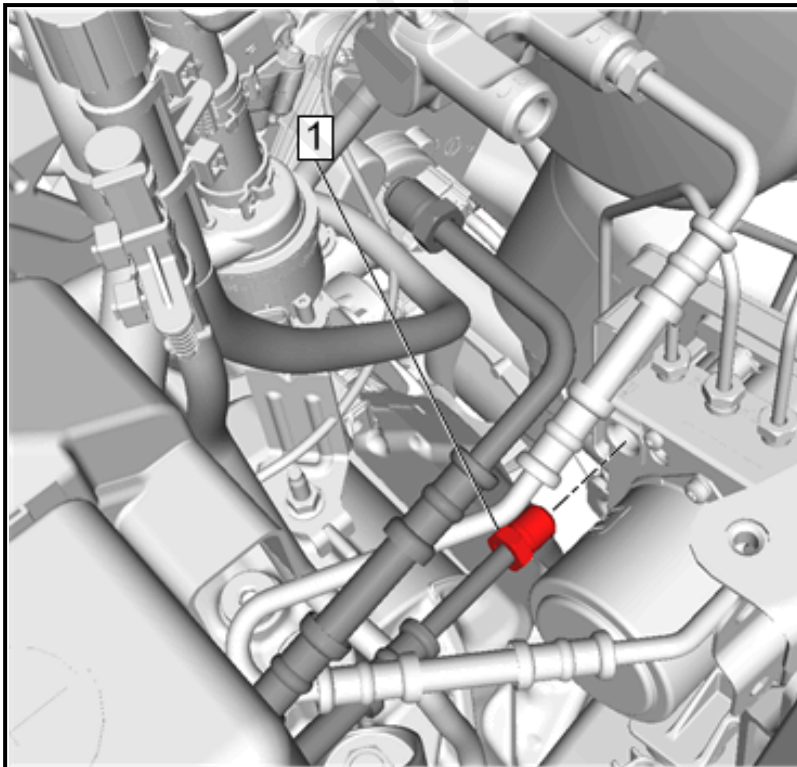
5. Plug the brake pressure modulator valve inlet port to prevent brake fluid loss and contamination.

6. Brake Pressure Modulator Valve Master Cylinder Reservoir Front Brake Pipe - Remove

Installation Procedure

1. Brake Pressure Modulator Valve Master Cylinder Reservoir Front Brake Pipe - Install

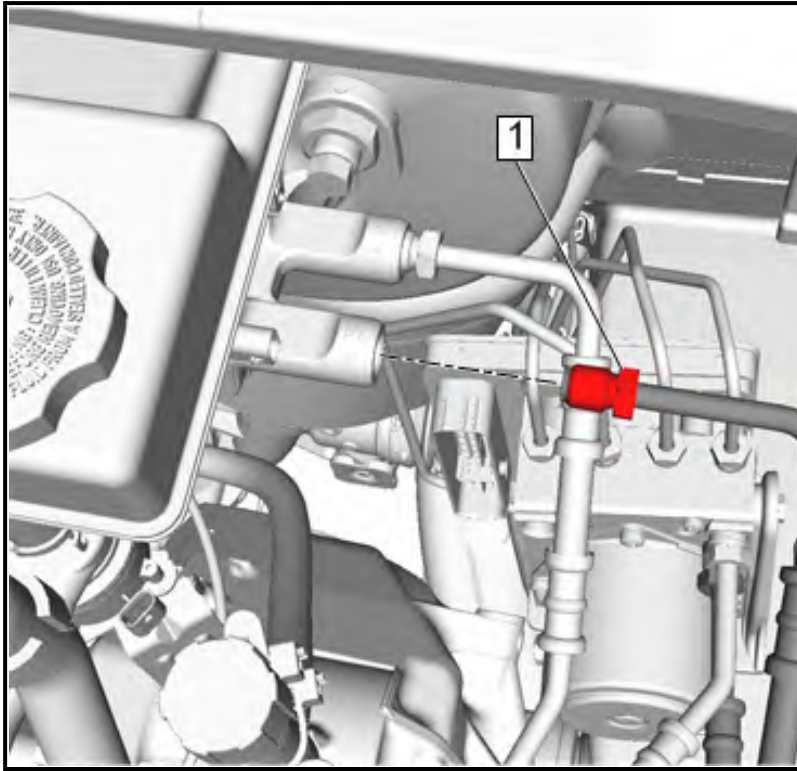
2.



CAUTION: Fastener Caution

Brake Pressure Modulator Valve Master Cylinder Reservoir Front Brake Pipe Fitting (1) - Install and tighten 32 N.m (24 lb ft)

3.



Brake Pressure Modulator Valve Master Cylinder Reservoir Front Brake Pipe Fitting (1) - Install and tighten 32 N.m (24 lb ft)

4. Reposition and install the radiator surge tank. - [Radiator Surge Tank Replacement \(LFY\)](#)
[Radiator Surge Tank Replacement \(LTG\)](#)
5. Bleed the brake system. [Hydraulic Brake System Bleeding \(Manual\)](#)[Hydraulic Brake System Bleeding \(Pressure\)](#)

BRAKE PRESSURE MODULATOR VALVE MASTER CYLINDER RESERVOIR REAR PIPE REPLACEMENT

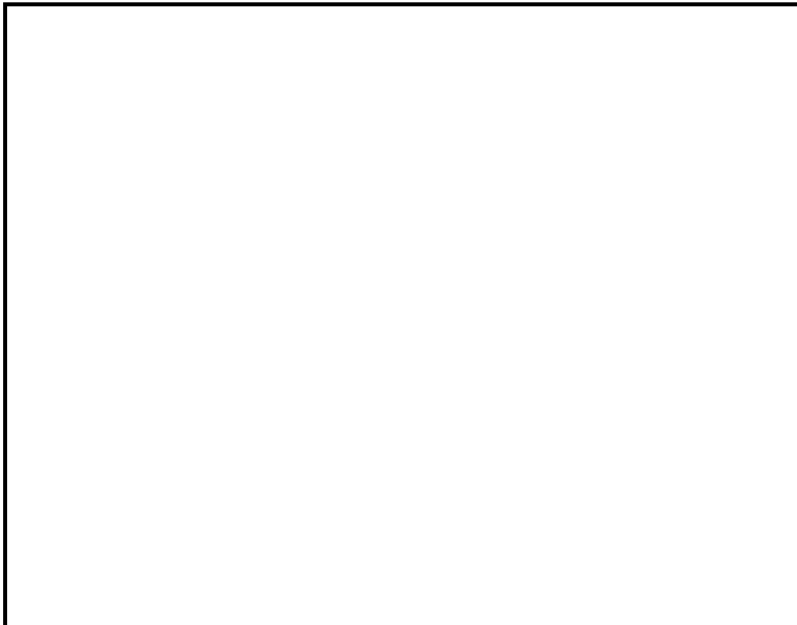
Removal Procedure

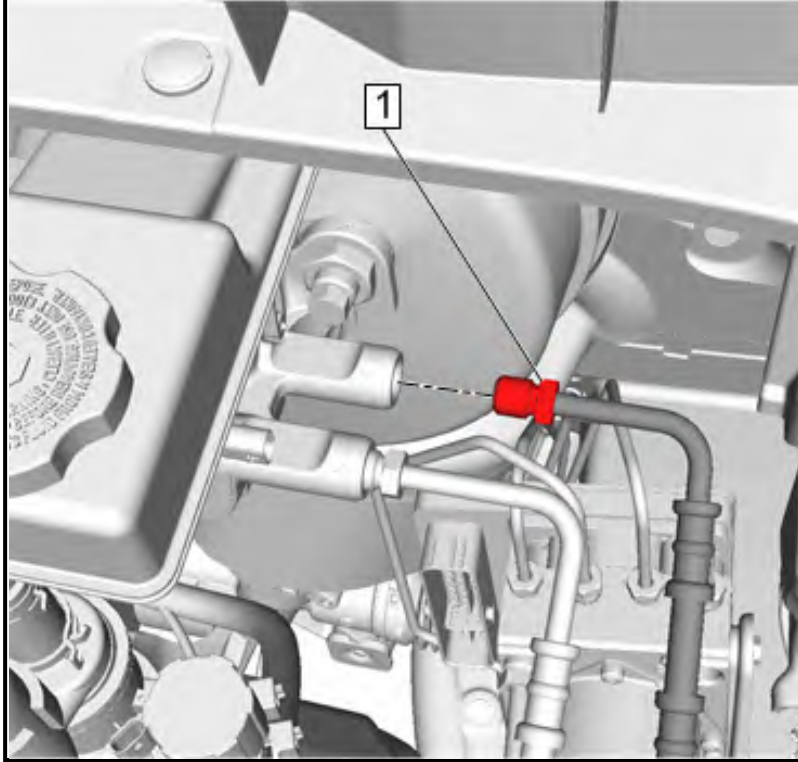
WARNING: [Brake Fluid Irritant Warning](#)

CAUTION: [Brake Fluid Effects on Paint and Electrical Components Caution](#)

1. Without disconnecting the hoses, remove and position aside the radiator surge tank. - [Radiator Surge Tank Replacement \(LFY\)](#)
[Radiator Surge Tank Replacement \(LTG\)](#)

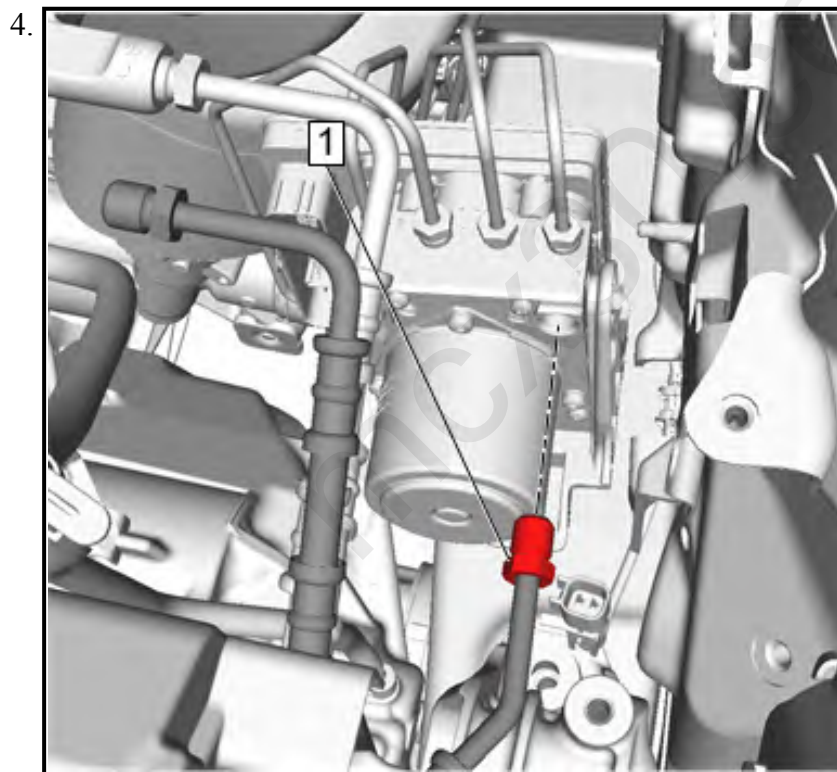
2.





Brake Pressure Modulator Valve Master Cylinder Reservoir Rear Brake Pipe Fitting (1) - Disconnect

3. Plug the master cylinder outlet port to prevent brake fluid loss and contamination.



Brake Pressure Modulator Valve Master Cylinder Reservoir Rear Brake Pipe Fitting (1) - Disconnect

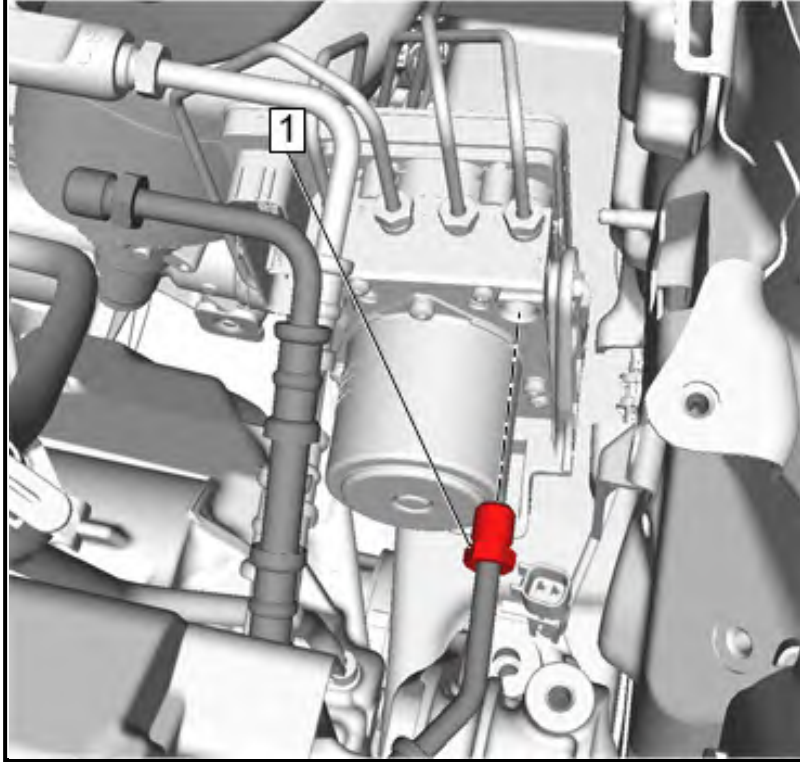
5. Plug the brake pressure modulator valve inlet port to prevent brake fluid loss and contamination.

6. Brake Pressure Modulator Valve Master Cylinder Reservoir Front Brake Pipe - Remove

Installation Procedure

1. Brake Pressure Modulator Valve Master Cylinder Reservoir Rear Brake Pipe - Install

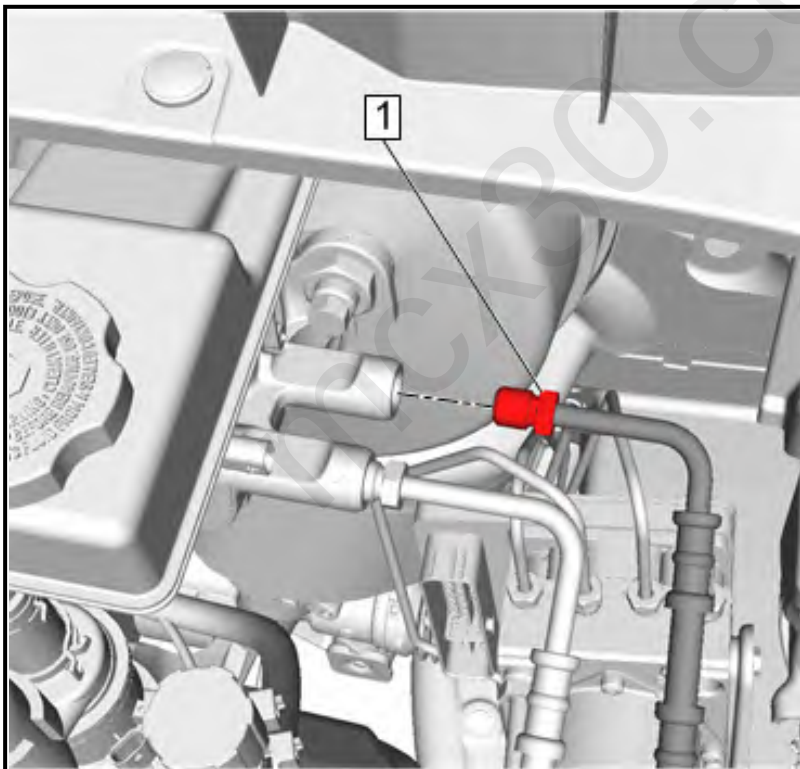




CAUTION: Fastener Caution

Brake Pressure Modulator Valve Master Cylinder Reservoir Rear Brake Pipe Fitting (1) - Install and tighten 32 N.m (24 lb ft)

3.



Brake Pressure Modulator Valve Master Cylinder Reservoir Front Brake Pipe Fitting (1) - Install and tighten 32 N.m (24 lb ft)

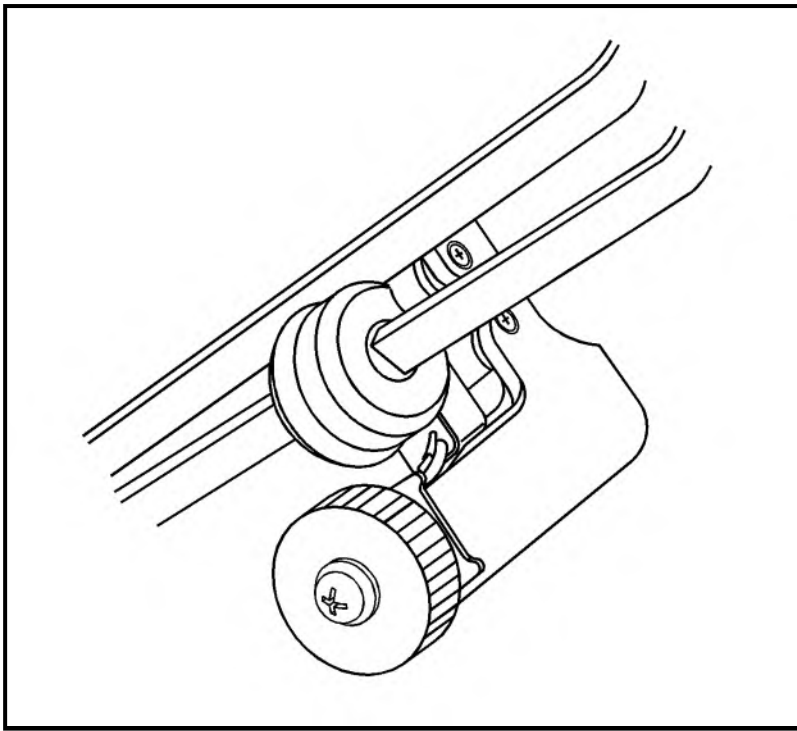
4. Reposition and install the radiator surge tank. - [Radiator Surge Tank Replacement \(LFY\)](#), [Radiator Surge Tank Replacement \(LTG\)](#)
5. Bleed the brake system. [Hydraulic Brake System Bleeding \(Manual\)](#)[Hydraulic Brake System Bleeding \(Pressure\)](#)

BRAKE PIPE REPLACEMENT

Special Tools

CH-45405 Brake Pipe Flaring Kit

1.



WARNING: Refer to [Brake Fluid Irritant Warning](#) .

WARNING: Always use double walled steel brake pipe when replacing brake pipes. The use of any other pipe is not recommended and may cause brake system failure. Carefully route and retain replacement brake pipes. Always use the correct fasteners and the original location for replacement brake pipes. Failure to properly route and retain brake pipes may cause damage to the brake pipes and cause brake system failure.

CAUTION: Refer to [Brake Fluid Effects on Paint and Electrical Components Caution](#) .

NOTE: When servicing the brake pipes, note the following:

- If sectioning the brake pipe, use replacement pipe of the same type and outside diameter.
- Use fittings of the appropriate size and type.
- Only create flares of the same type or design as originally equipped on the vehicle.

Inspect the area of brake pipe to be repaired or replaced.

2. Release the brake pipe to be replaced from the retainers, as required.
3. Select an appropriate location to section the brake pipe, if necessary.
 - Allow adequate clearance in order to maneuver the **CH-45405** Brake Pipe Flaring Kit.
 - Avoid sectioning the brake pipe at bends or mounting points.
4. Using a string or wire, measure the length of the pipe to be replaced including all pipe bends.
5. Add to the measurement taken the appropriate additional length required for each flare to be created.

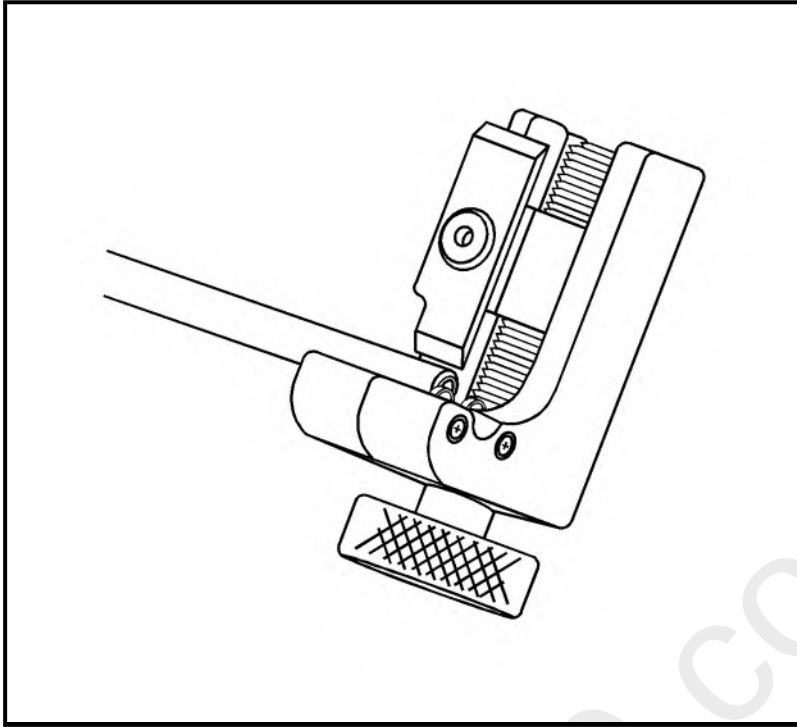
Specification

- 6.35 mm (0.250 in) for 4.76 mm (3/16 in) diameter pipe
- 9.50 mm (0.374 in) for 6.35 mm (1/4 in) diameter pipe
- 12.67 mm (0.499 in) for 7.94 mm (5/16 in) diameter pipe

NOTE: Ensure that the brake pipe end to be flared is cut at a square, 90 degree angle to the pipe length.

6. Using the pipe cutter included in the **CH-45405** Brake Pipe Flaring Kit, carefully cut the brake pipe squarely to the measured length.
7. Remove the sectioned brake pipe from the vehicle.
8. Select the appropriate size of brake pipe and tube nuts, as necessary. The brake pipe outside diameter determines brake pipe size.

9.



Strip the nylon coating from the brake pipe end to be flared, if necessary.

- Select the appropriate blade on the coating stripping tool included in the **CH-45405** Brake Pipe Flaring Kit, by unthreading the blade block from the stripping tool and installing the block with the desired blade facing the tool rollers.

Specification

- 6.35 mm (0.250 in) blade for 4.76 mm (3/16 in) diameter pipe
- 9.50 mm (0.374 in) blade for 6.35 mm (1/4 in) and 7.94 mm (5/16 in) diameter pipe
- Insert the brake pipe end to be flared into the stripping tool to the depth of the ledge on the tool rollers.
- While holding the brake pipe firmly against the stripping tool roller ledges, rotate the thumbwheel of the tool until the blade contacts the brake pipe coated surface.

NOTE: Do not gouge the metal surface of the brake pipe.

- Rotate the stripping tool in a clockwise direction, ensuring that the brake pipe end remains against the tool roller ledges.
- After each successive revolution of the stripping tool, carefully rotate the thumbwheel of the tool clockwise, in order to continue stripping the coating from the brake pipe until the metal pipe surface is exposed.
- Loosen the thumbwheel of the tool and remove the brake pipe.

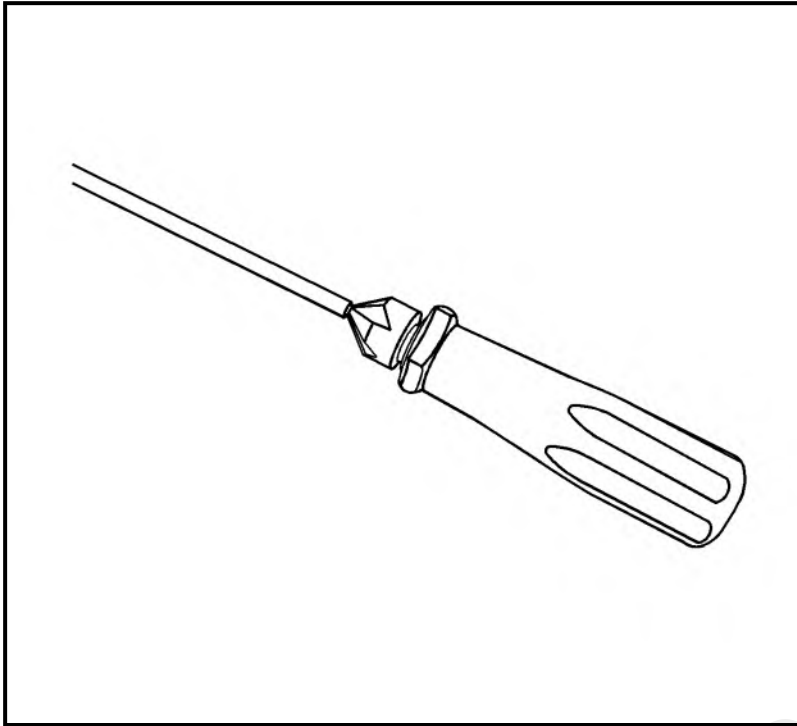
NOTE: Ensure that all loose remnants of the nylon coating have been removed from the brake pipe.

- Inspect the stripped end of the brake pipe to ensure that the proper amount of coating has been removed.

Specification

- 6.35 mm (0.250 in) for 4.76 mm (3/16 in) diameter pipe
- 9.50 mm (0.374 in) for 6.35 mm (1/4 in) and 7.94 mm (5/16 in) diameter pipe

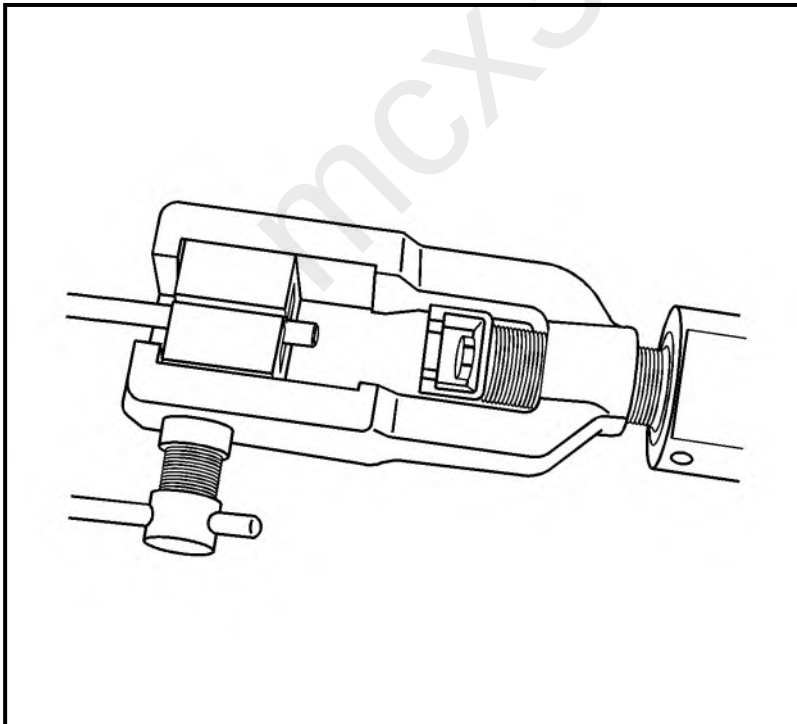
10.



Chamfer the inside and outside diameter of the pipe with the de-burring tool included in the **CH-45405** Brake Pipe Flaring Kit.

11. Install the tube nuts on the brake pipe, noting their orientation.
12. Clean the brake pipe and the **CH-45405** Brake Pipe Flaring Kit of lubricant, contaminants, and debris.

13.

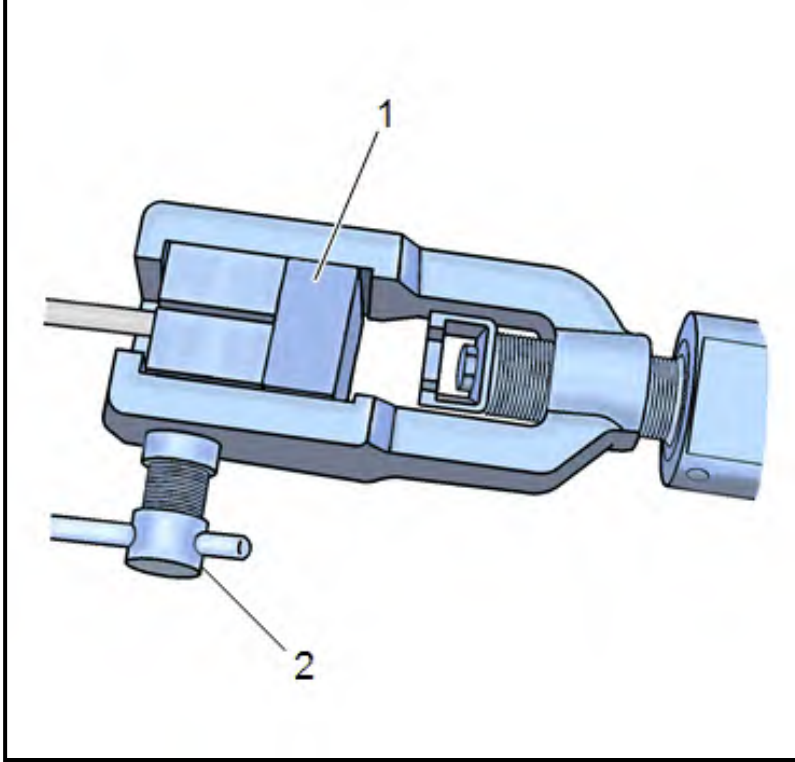


Loosen the die clamping screw of the **CH-45405** Brake Pipe Flaring Kit.

14. Select the corresponding die set and install the die halves into the die cage with the full, flat face of one die facing the clamping screw, and the counterbores of both dies facing the forming ram.

15.

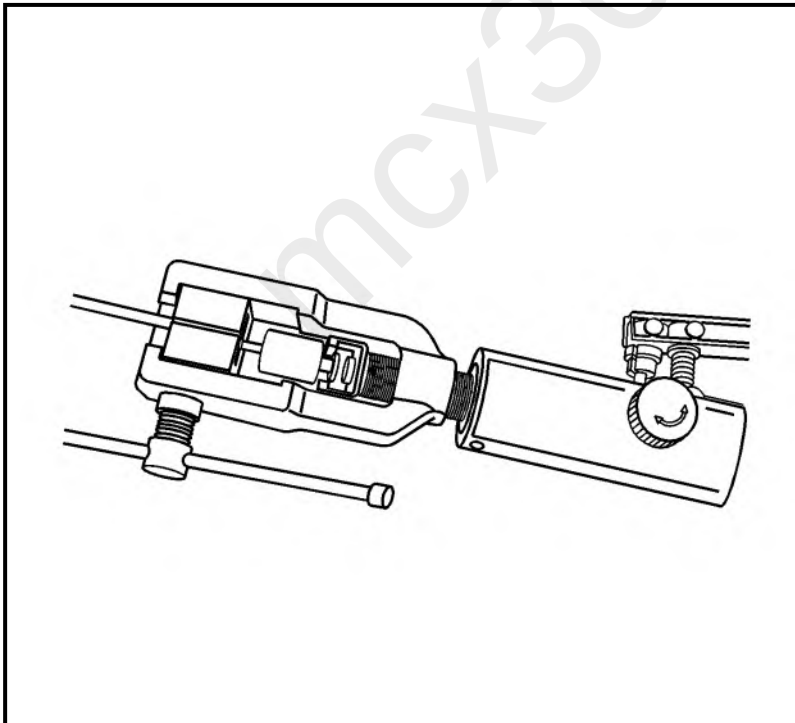




Place the flat face of an unused die (1) against the die halves in the clamping cage and hold firmly against the counterbored face of the dies.

16. Insert the prepared end of the pipe to be flared through the back of the dies until the pipe is seated against the flat surface of the unused die (1).
17. Remove the unused die (1).
18. Ensure that the rear of both dies are seated firmly against the enclosed end of the die cage.
19. Firmly hand tighten the clamping screw (2) against the dies.

20.

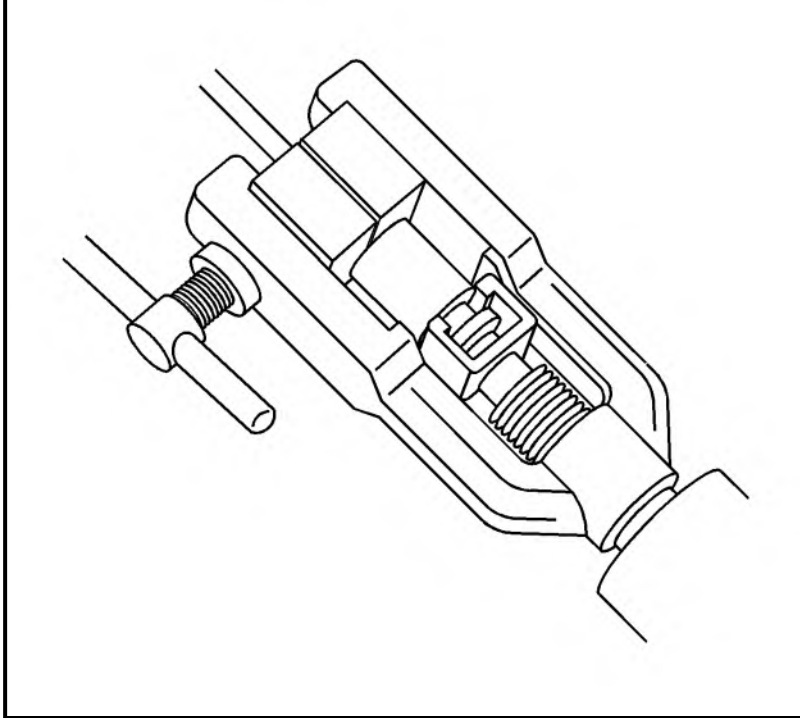


Select the appropriate forming mandrel and place into the forming ram.

21. Rotate the hydraulic fluid control valve clockwise to the closed position.
22. Rotate the body of the **CH-45405** Brake Pipe Flaring Kit until it bottoms against the die cage.

23.

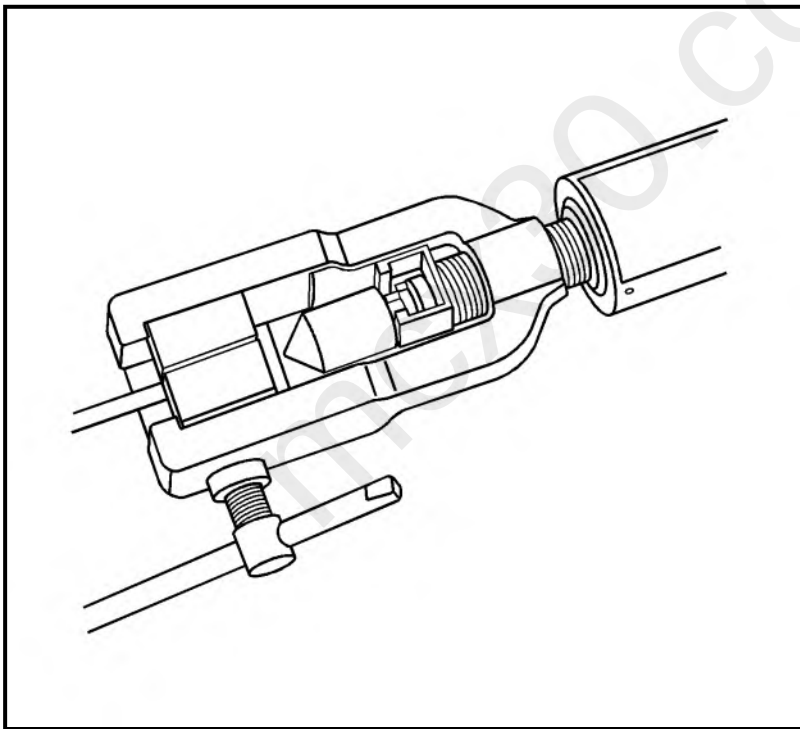




While guiding the forming mandrel into the exposed end of pipe to be flared, operate the lever of the **CH-45405** Brake Pipe Flaring Kit until the forming mandrel bottoms against the clamping dies.

24. Rotate the hydraulic fluid control valve counterclockwise to the open position to allow the hydraulic forming ram to retract.

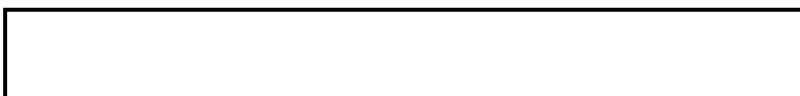
25.

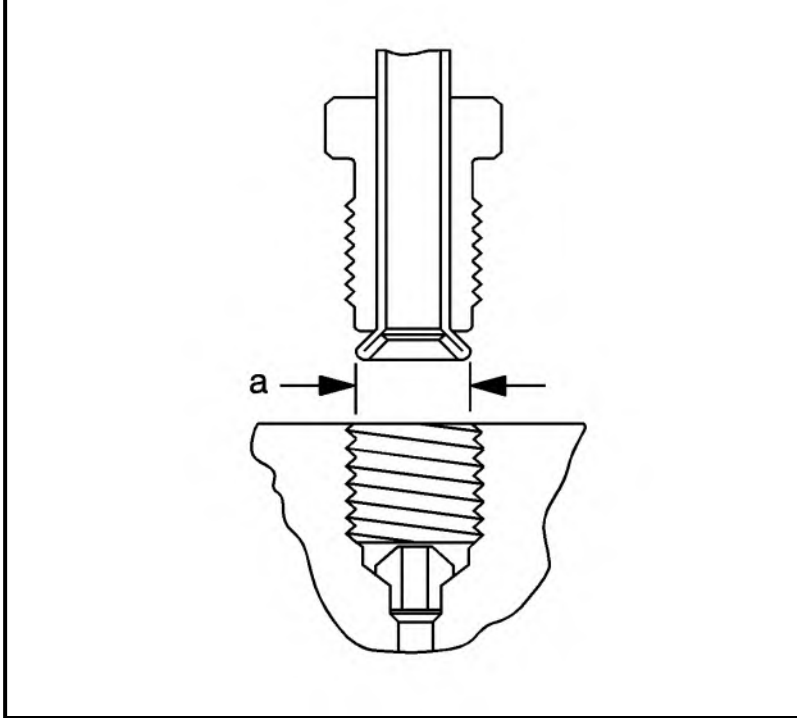


Insert the finishing cone into the forming ram.

26. Rotate the hydraulic fluid control valve clockwise to the closed position.
27. Rotate the body of the **CH-45405** Brake Pipe Flaring Kit until it bottoms against the die cage.
28. While guiding the finishing cone into the exposed end of pipe to be flared, operate the lever of the **CH-45405** Brake Pipe Flaring Kit until the finishing cone bottoms against the dies.
29. Rotate the hydraulic fluid control valve counterclockwise to the open position to allow the hydraulic forming ram to retract.
30. Loosen the die clamping screw and remove the dies and pipe.
31. If necessary, lightly tap the dies until the die halves separate.

32.





Inspect the brake pipe flare for correct shape and diameter (a).

Specification

- 6.74 - 7.10 mm (0.265 - 0.279 in) flare diameter for 4.76 mm (3/16 in) diameter pipe
- 8.57 - 9.27 mm (0.344 - 0.358 in) flare diameter for 6.35 mm (1/4 in) diameter pipe
- 10.42 - 10.79 mm (0.410 - 0.425 in) flare diameter for 7.94 mm (5/16 in) diameter pipe

33. If necessary, using the removed section of brake pipe as a template, shape the new pipe with a suitable brake pipe bending tool.

NOTE: When installing the pipe, maintain a clearance of 19 mm (3/4 in) from all moving or vibrating components.

34. Install the pipe to the vehicle with the appropriate brake pipe unions, as required.
35. If previously released, secure the brake pipe to the retainers.
36. Bleed the hydraulic brake system. [Hydraulic Brake System Bleeding \(Manual\)](#) [Hydraulic Brake System Bleeding \(Pressure\)](#).
37. With the aid of an assistant, inspect the brake pipe flares for leaks by starting the engine and applying the brakes.
38. Check for brake system leaks.

FRONT BRAKE HOSE REPLACEMENT

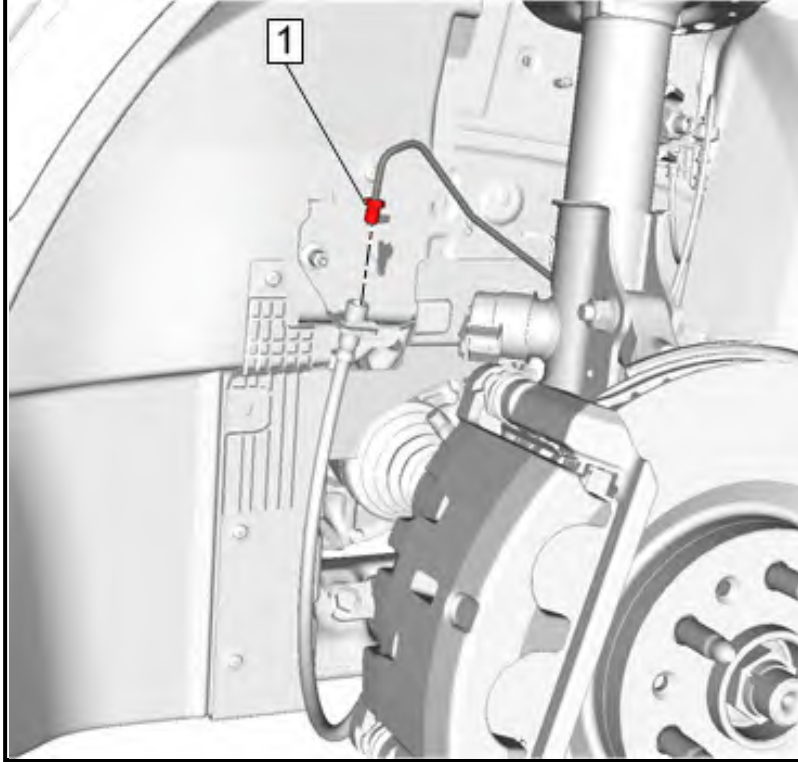
Removal Procedure

WARNING: [Brake Dust Warning](#)

WARNING: [Brake Fluid Irritant Warning](#)

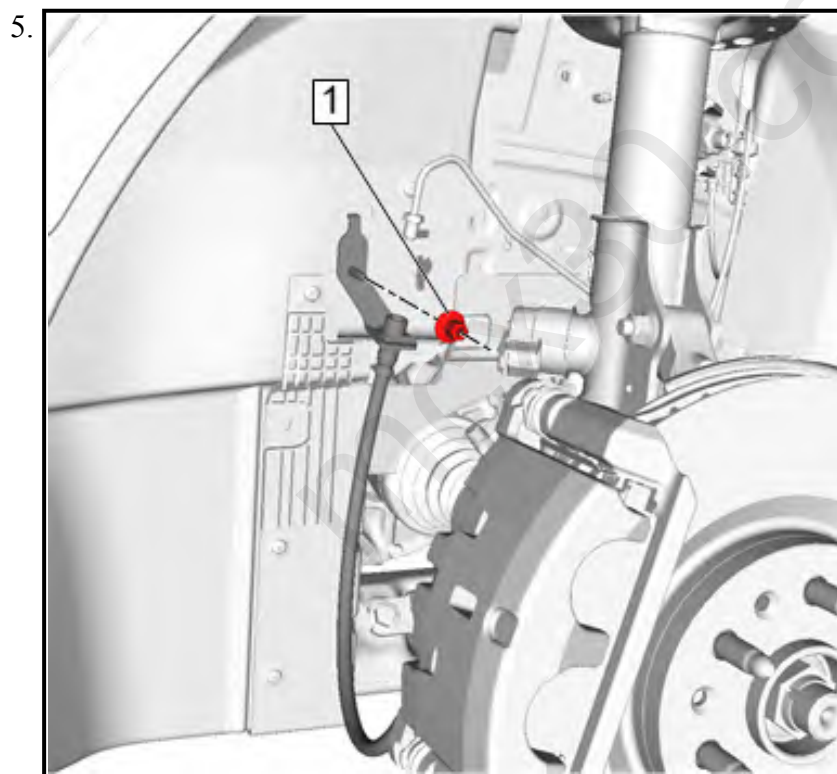
1. Raise and support the vehicle. [Lifting and Jacking the Vehicle](#)
2. Remove the tire and wheel assembly. [Tire and Wheel Removal and Installation](#)





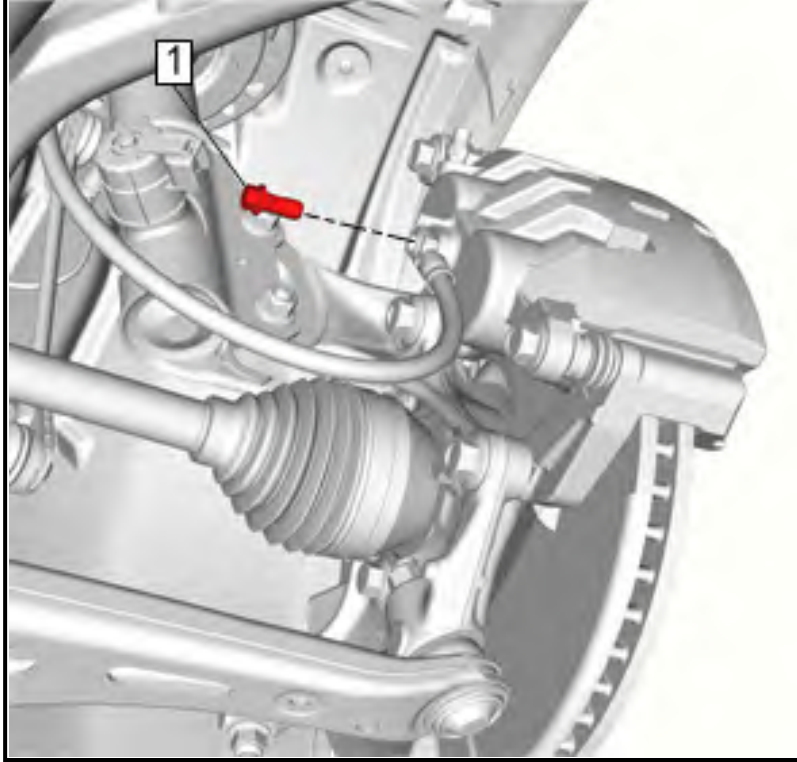
Brake Pipe Fitting (1) - Disconnect

4. Cap the brake pipe fitting to prevent brake fluid loss and contamination.

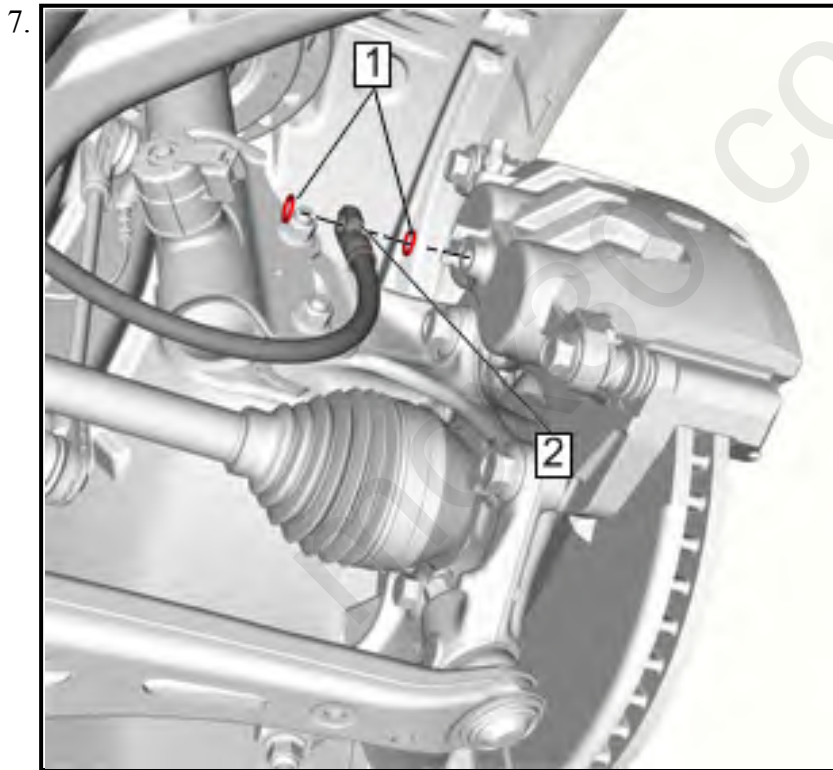


Brake Hose Bracket Nut (1) - Remove





Brake Hose Fitting Bolt (1) - Remove



NOTE: Do NOT reuse the brake hose fitting gaskets.

Brake Hose Fitting Gasket (1) @ Brake Hose Fitting (2) - Remove and DISCARD [2x]

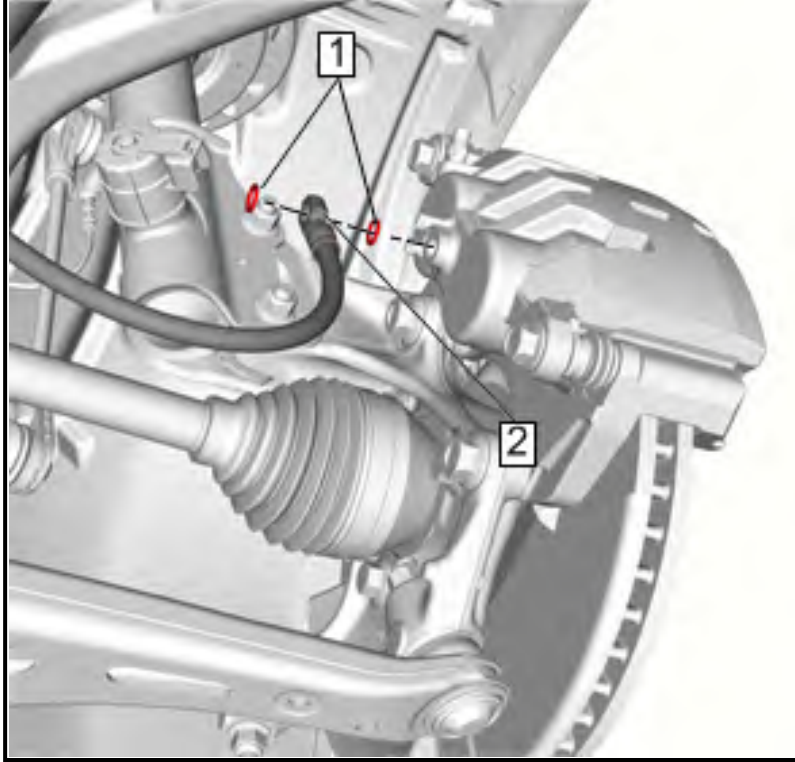
8. Plug the brake caliper inlet to prevent brake fluid loss and contamination.

9. Front Brake Hose - Remove

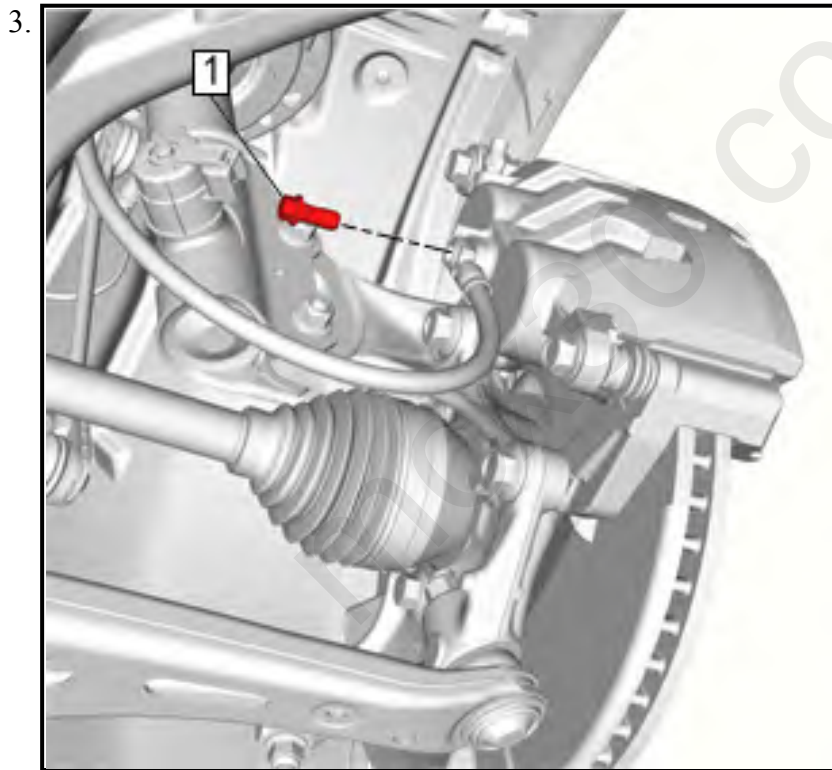
Installation Procedure

1. Front Brake Hose - Install





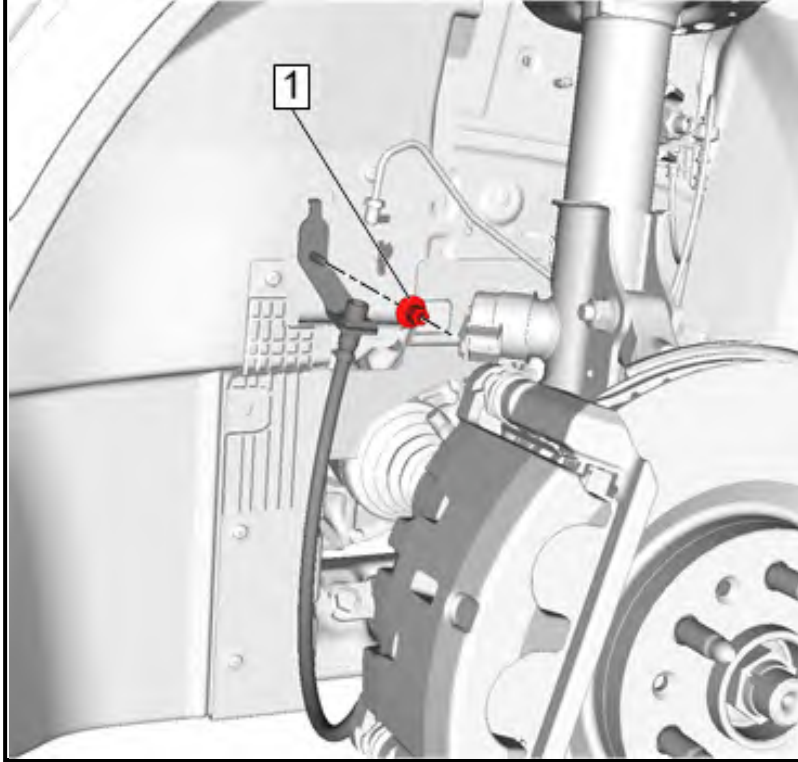
Brake Hose Fitting Gasket (1) @ Brake Hose Fitting (2) - Install NEW [2x]



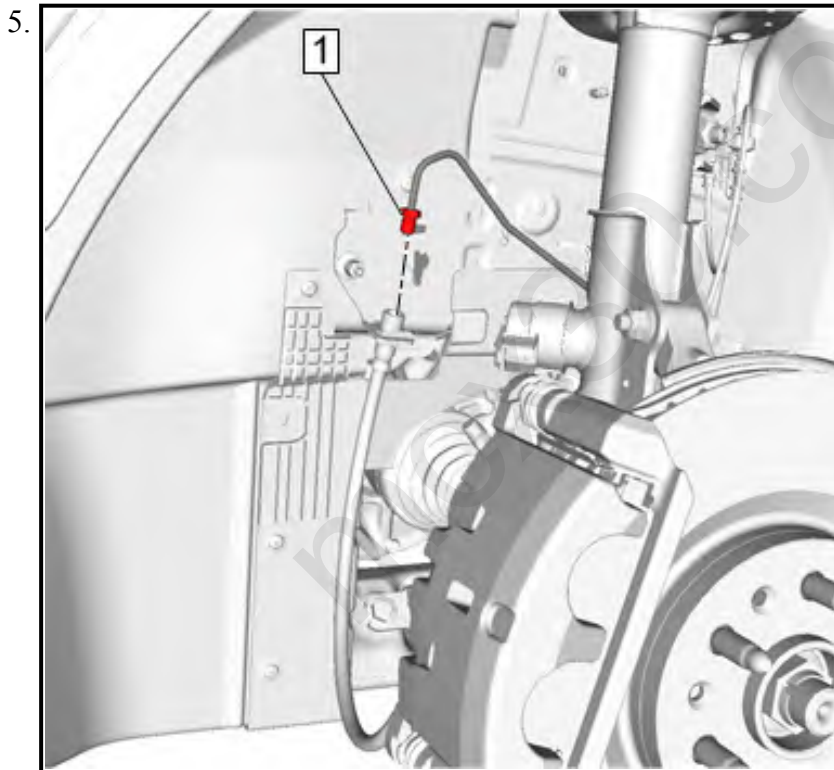
CAUTION: Fastener Caution

Brake Hose Fitting Bolt (1) - Install and tighten 44 N.m (32 lb ft)





Brake Hose Bracket Nut (1) - Install and tighten 9 N.m (80 lb in)



Brake Pipe Fitting (1) - Install and tighten 18 N.m (13 lb ft)

6. Bleed the brake system. [Hydraulic Brake System Bleeding \(Manual\)](#)[Hydraulic Brake System Bleeding \(Pressure\)](#)
7. Install the tire and wheel assembly. [Tire and Wheel Removal and Installation](#)

REAR BRAKE HOSE REPLACEMENT

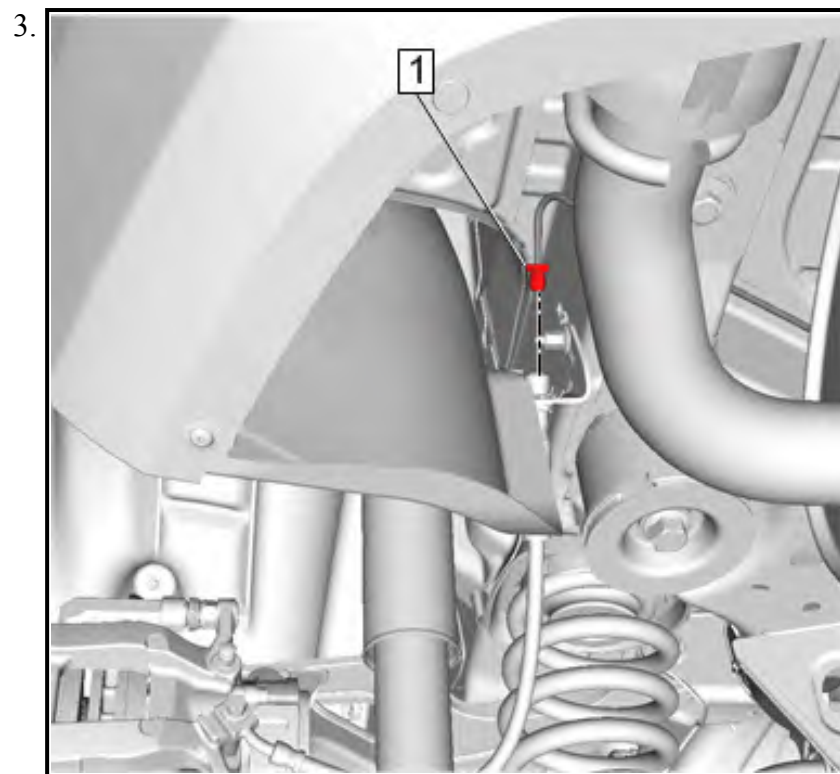
Removal Procedure

WARNING: [Brake Dust Warning](#)

WARNING: [Brake Fluid Irritant Warning](#)

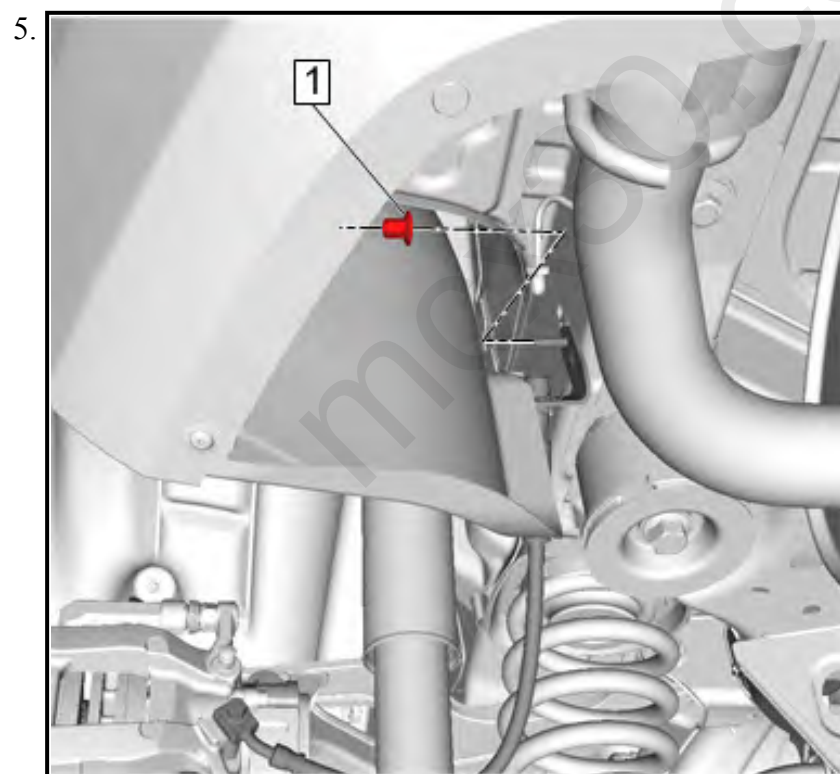
1. Raise and support the vehicle. [Lifting and Jacking the Vehicle](#)

2. Remove the tire and wheel assembly. [Tire and Wheel Removal and Installation](#)



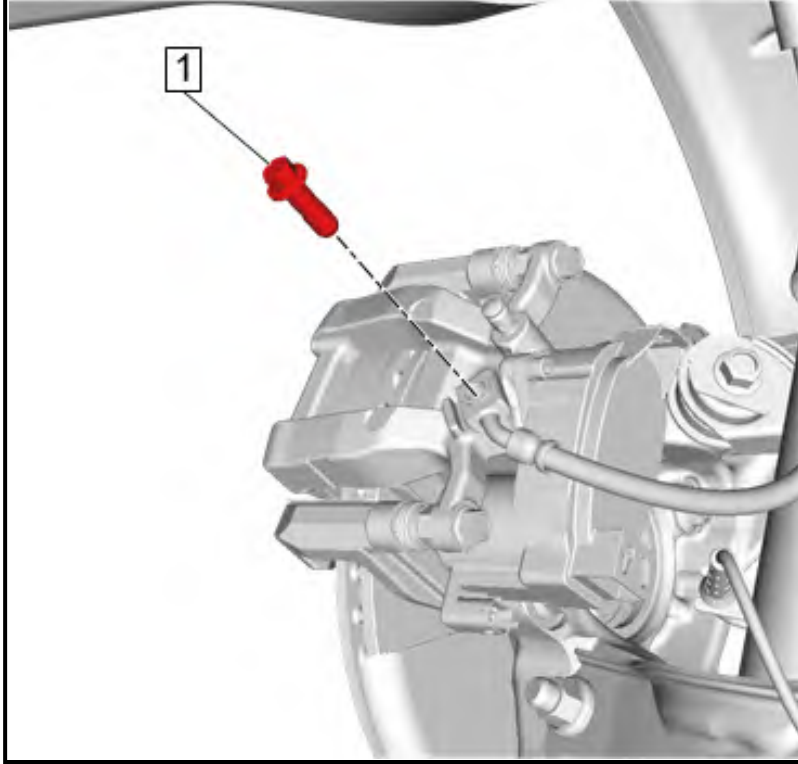
Brake Pipe Fitting (1) - Disconnect

4. Cap the brake pipe fitting to prevent brake fluid loss and contamination.

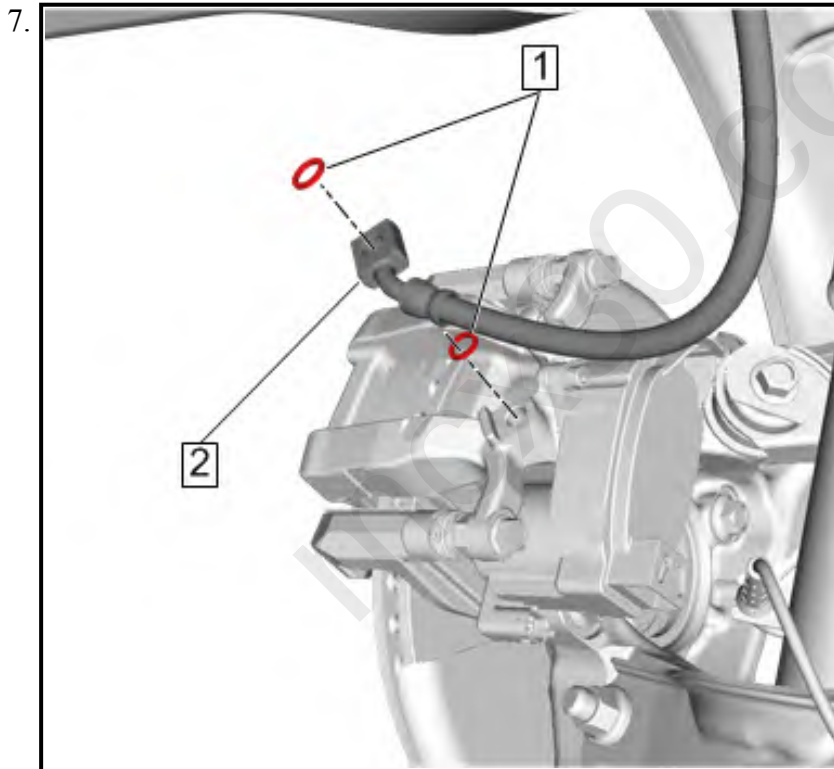


Brake Hose Bracket Nut (1) - Remove





Brake Hose Fitting Bolt (1) - Remove



NOTE: Do NOT reuse the brake hose fitting gaskets.

Brake Hose Fitting Gasket (1) @ Brake Hose Fitting (2) - Remove and DISCARD [2x]

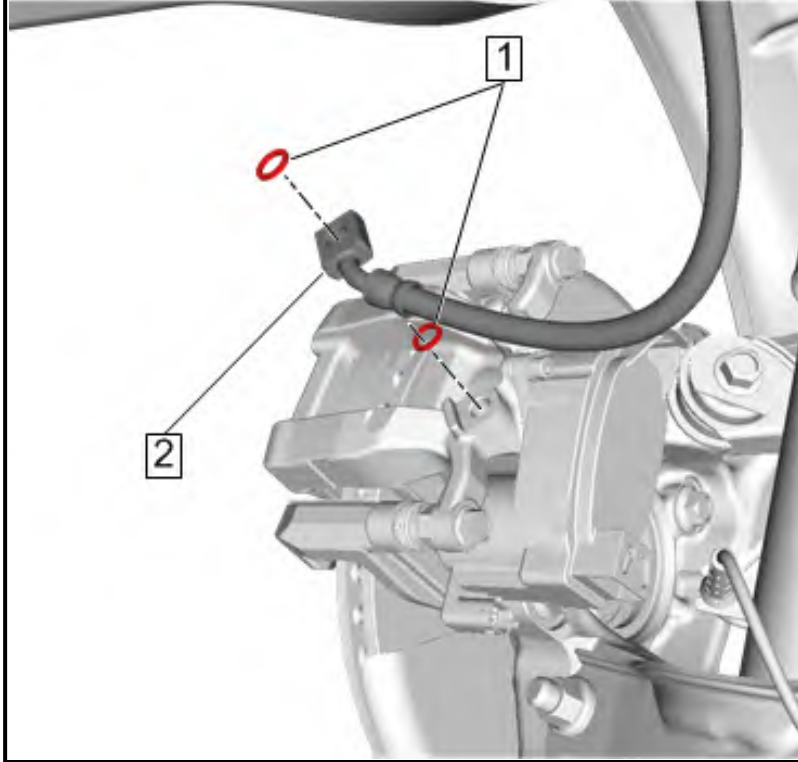
8. Plug the brake caliper inlet to prevent brake fluid loss and contamination.

9. Rear Brake Hose - Remove

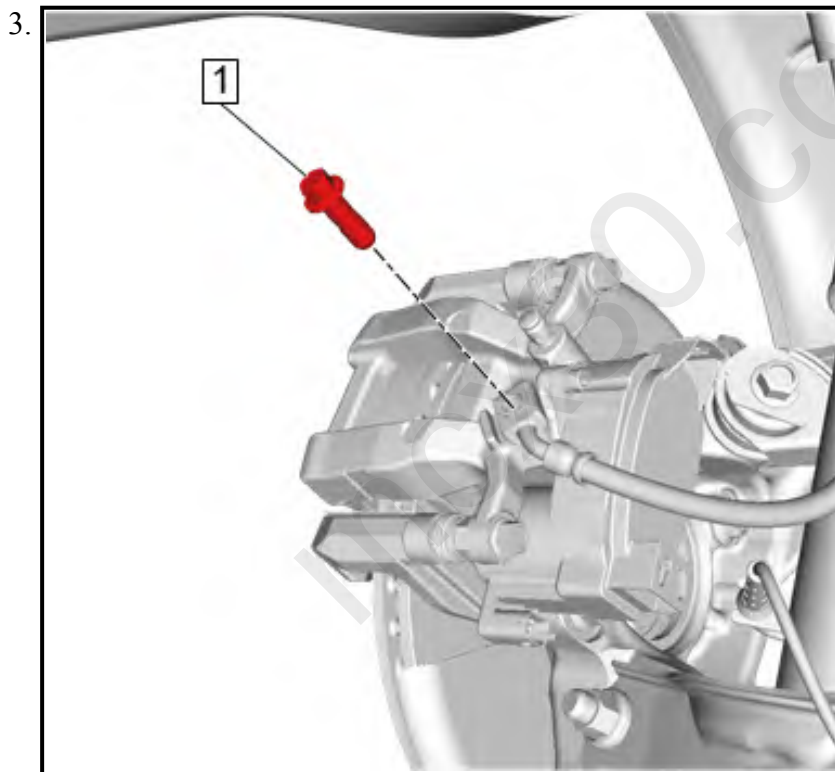
Installation Procedure

1. Rear Brake Hose - Install



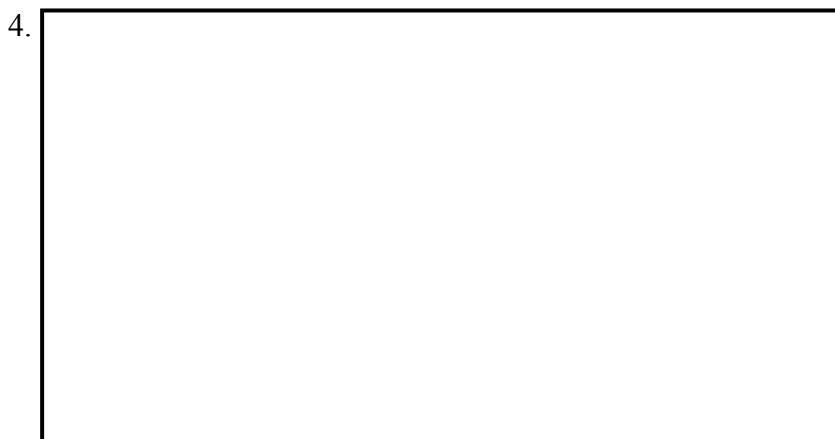


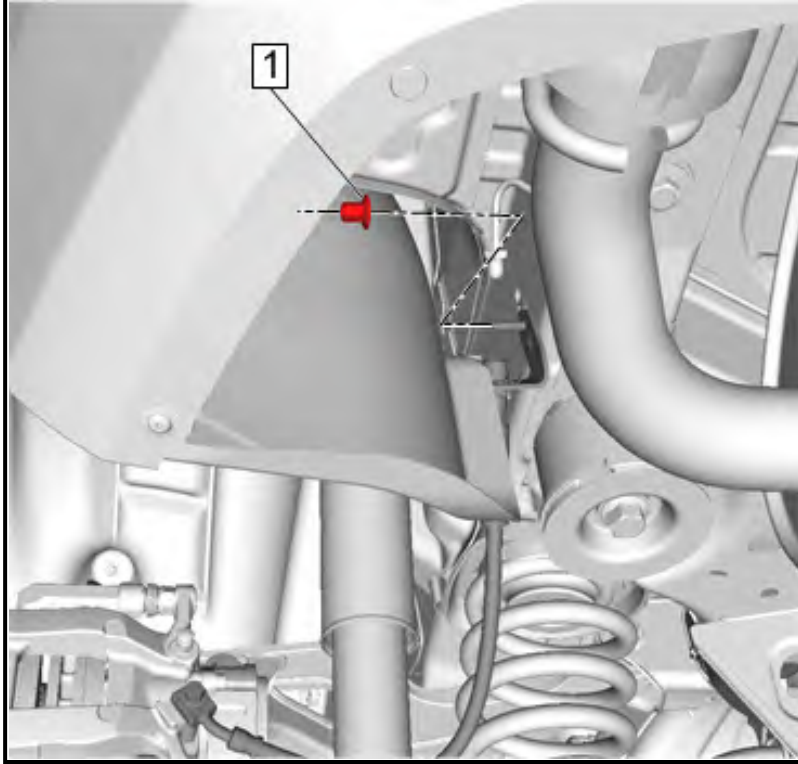
Brake Hose Fitting Gasket (1) @ Brake Hose Fitting (2) - Install NEW [2x]



CAUTION: Fastener Caution

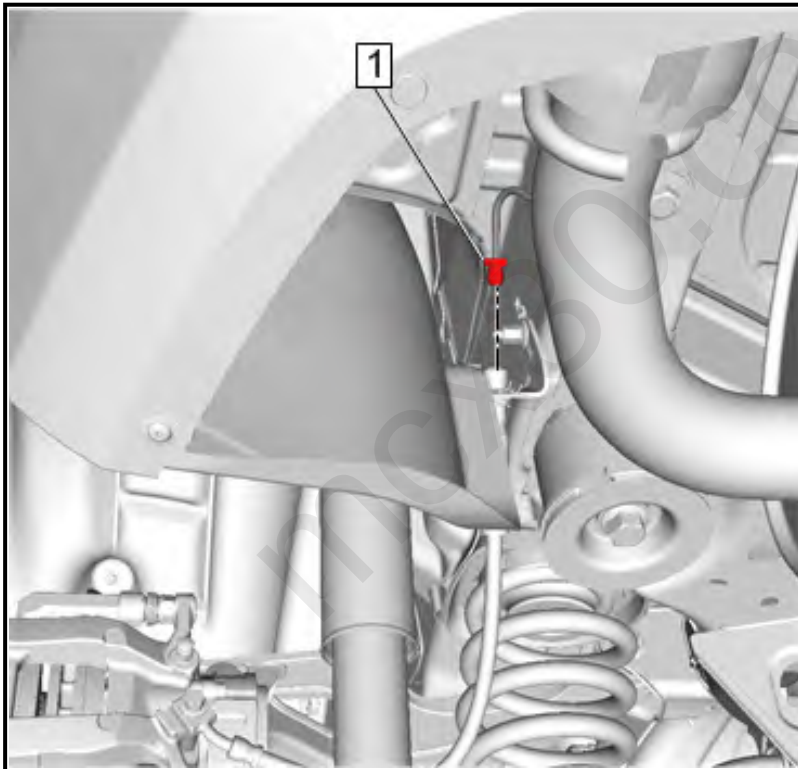
Brake Hose Fitting Bolt (1) - Install and tighten 44 N.m (32 lb ft)





Brake Hose Bracket Nut (1) - Install and tighten 9 N.m (80 lb in)

5.



Brake Pipe Fitting (1) - Install and tighten 18 N.m (13 lb ft)

6. Bleed the brake system. [Hydraulic Brake System Bleeding \(Manual\)](#)[Hydraulic Brake System Bleeding \(Pressure\)](#)
7. Install the tire and wheel assembly. [Tire and Wheel Removal and Installation](#)

HYDRAULIC BRAKE SYSTEM BLEEDING (MANUAL)

WARNING: Refer to [Brake Fluid Irritant Warning](#) .

CAUTION: Refer to [Brake Fluid Effects on Paint and Electrical Components Caution](#) .

CAUTION: Only use products that comply with GM specifications and check manufacturer information respectively. We recommend the use of GM genuine products. Instructions must be followed at all times. The use of any

type of fluid other than the recommended type of brake fluid, may cause contamination which could result in damage to the internal rubber seals and/or rubber linings of hydraulic brake system components.

If hydraulic components were serviced on only one wheel hydraulic circuit, perform the following procedure.

Bleeding a Single Hydraulic Brake Circuit

1. With the ignition OFF and the brakes cool, apply the brakes 3 - 5 times, or until the brake pedal effort increases significantly, in order to deplete the brake booster power reserve.
2. Place a clean shop cloth beneath the brake master cylinder to catch brake fluid spills.
3. Clean the outside of the reservoir on and around the reservoir cap prior to removing the cap and diaphragm.
4. Fill the brake master cylinder reservoir to the maximum-full level with GM approved brake fluid from a clean, sealed brake fluid container. Add brake fluid as needed to ensure that the brake master cylinder reservoir remains at least half-full throughout the bleed procedure. The reservoir cap must be installed at all times except when filling the reservoir. Refer to [Fluid and Lubricant Recommendations](#).
5. Install a proper box-end wrench onto the wheel hydraulic circuit bleeder valve which has been serviced.
6. Install a transparent hose over the end of the bleeder valve.
7. Submerge the open end of the transparent hose into a transparent container partially filled with brake fluid from a clean, sealed brake fluid container.
8. Have an assistant slowly press the brake pedal fully and maintain steady pressure on the pedal.
9. Loosen the bleeder valve to purge air from the wheel hydraulic circuit.
10. Cycle the park brake ON and OFF after opening the bleeder valve on the rear calipers.
11. Tighten the bleeder valve, then have the assistant slowly release the brake pedal.
12. Wait 15 seconds, then repeat steps 8-10 until all air is purged from the wheel hydraulic circuit.
13. Cycle the park brake ON and OFF after opening the bleeder valve on the rear calipers.
14. After all air has been purged from the hydraulic circuit, tighten the bleeder valve and install the dust cap.
15. Fill the brake master cylinder reservoir to the maximum-fill level with GM approved brake fluid from a clean, sealed brake fluid container.
16. Slowly press and release the brake pedal. Observe the brake pedal feel.
17. If the brake pedal feels spongy, perform the Bleeding the Complete Brake Hydraulic System procedure:
18. Turn the ignition key ON, with the engine OFF. Check to see if the brake system warning lamp remains illuminated.

NOTE: **DO NOT allow the vehicle to be driven until it is diagnosed and repaired.**

19. If the brake system warning lamp remains illuminated, refer to [Diagnostic Starting Point - Vehicle](#).

Bleeding the Complete Brake Hydraulic System

1. With the ignition OFF and the brakes cool, apply the brakes 3 - 5 times, or until the brake pedal effort increases significantly, in order to deplete the brake booster power reserve.
2. Place a clean shop cloth beneath the brake master cylinder to catch brake fluid spills.
3. Clean the outside of the reservoir on and around the reservoir cap prior to removing the cap and diaphragm.
4. Fill the brake master cylinder reservoir to the maximum-full level with GM approved brake fluid from a clean, sealed brake fluid container. Add brake fluid as needed to ensure that the brake master cylinder reservoir remains at least half-full throughout the bleed procedure. The reservoir cap must be installed at all times except when filling the reservoir. Refer to [Fluid and Lubricant Recommendations](#).

5. If the master cylinder was replaced, the master cylinder must be bench bled. Refer to [Brake Master Cylinder Bench Bleeding](#).
6. If the brake pipes have been removed from the master cylinder, the following steps must be performed.
 1. With the rear brake pipe installed securely to the master cylinder, loosen and separate the front brake pipe fitting from the front port of the brake master cylinder.
 2. Allow a small amount of brake fluid to gravity bleed from the open port of the master cylinder. Capture and properly dispose of the brake fluid in an approved container.
 3. Install the front brake pipe fitting to the front port of the brake master cylinder and tighten the fitting. Refer to [Fastener Specifications](#).
 4. Have an assistant slowly press the brake pedal fully and maintain steady pressure on the pedal.
 5. Loosen the front brake pipe fitting from the front port of the brake master cylinder to purge air from the master cylinder port.
 6. Tighten the front brake pipe fitting, then have the assistant slowly release the brake pedal.
 7. Wait 15 seconds, then repeat steps 6.4-6.6 until all air is purged from the front brake pipe fitting of the front port of the master cylinder.
 8. After all air is purged from the front port of the brake master cylinder, tighten the front master cylinder brake pipe fitting. Refer to [Fastener Specifications](#).
 9. With the front brake pipe fitting installed securely to the front port of the brake master cylinder, loosen and separate the rear brake pipe fitting from the rear port of the brake master cylinder.
 10. Repeat steps 6.2-6.7 for the rear port of the brake master cylinder.
 11. After all air is purged from the rear port of the brake master cylinder, tighten the rear master cylinder brake pipe fitting. Refer to [Fastener Specifications](#).
 12. Slowly press and release the brake pedal. Observe the brake pedal feel.
 13. If the brake pedal feels spongy, proceed to step 7.
 14. If the brake pedal feels firm, proceed to step 24.
7. If the brake pipes have been removed from the brake pressure modulator valve (BPMV) assembly, if equipped, or the brake proportion valve assembly, if equipped, air must be purged from each port of the respective assembly beginning with the feed pipes from the master cylinder.
 1. Loosen and separate one of the master cylinder brake pipe fittings from the inlet port of the assembly to be bled.
 2. Allow a small amount of brake fluid to gravity bleed from the open port of the assembly. Capture and properly dispose of the brake fluid in an approved container.
 3. Install the brake pipe fitting and to the inlet port of the assembly and tighten securely.
 4. Have an assistant slowly press the brake pedal fully and maintain steady pressure on the pedal.
 5. Loosen the same brake pipe fitting to purge air from the open port of the assembly.
 6. Tighten the brake pipe fitting, then have the assistant slowly release the brake pedal.
 7. Wait 15 seconds, then repeat steps 7.4-7.6 until all air is purged from the brake pipe fitting of the assembly.
 8. Repeat steps 7.1-7.7 for all of the remaining ports of the assembly.
 9. After bleeding each port of the assembly, tighten all of the brake pipe fittings on the assembly. Refer to [Fastener Specifications](#).
 10. Fill the master cylinder reservoir to the maximum-full level with GM approved brake fluid from a clean, sealed brake fluid container.
 11. Slowly press and release the brake pedal. Observe the brake pedal feel.
 12. If the brake pedal feels spongy, proceed to step 8.
 13. If the brake pedal feels firm, proceed to step 24.
8. Install a proper box-end wrench onto the RIGHT REAR wheel hydraulic circuit bleeder valve.
9. Install a transparent hose over the end of the bleeder valve.
10. Submerge the open end of the transparent hose into a transparent container partially filled with GM approved brake fluid from a clean, sealed brake fluid container.
11. Have an assistant slowly press the brake pedal fully and maintain steady pressure on the brake pedal.

12. Loosen the bleeder valve to purge air from the wheel hydraulic circuit.
13. Tighten the bleeder valve, then have the assistant slowly release the brake pedal.
14. Wait 15 seconds, then repeat steps 11-13 until all air is purged from the wheel hydraulic circuit.
15. Tighten the RIGHT REAR hydraulic wheel circuit bleeder valve securely.
16. Install a proper box-end wrench onto the LEFT REAR wheel hydraulic circuit bleeder valve, then repeat steps 9-14..
17. Install a proper box-end wrench onto the RIGHT FRONT wheel hydraulic circuit bleeder valve, then repeat steps 9-14..
18. Install a proper box-end wrench onto the LEFT FRONT wheel hydraulic circuit bleeder valve, then repeat steps 9-14..
19. After completing the final wheel hydraulic circuit bleeding procedure, tighten all of the wheel hydraulic circuit bleeder valves and install the bleeder valve dust caps.
20. Fill the master cylinder reservoir to the maximum-full level with GM approved brake fluid from a clean, sealed brake fluid container.
21. Slowly press and release the brake pedal. Observe the brake pedal feel.
22. If the brake pedal feels spongy, perform the following procedure.
 1. If equipped with antilock brakes, install a scan tool and perform the [Antilock Brake System Automated Bleed](#) to remove air which may be trapped in the BPMV.
 2. Inspect the hydraulic brake system for external leaks. Refer to [Brake System External Leak Inspection](#).
 3. Repeat the Bleeding the Complete Brake Hydraulic System procedure.
23. If the brake pedal still feels spongy, pressure bleed the hydraulic brake system. Refer to [Hydraulic Brake System Bleeding.\(Manual\)Hydraulic Brake System Bleeding.\(Pressure\)](#).
24. Turn the ignition switch ON with the engine OFF. Check to see if the brake system warning lamp remains illuminated.

NOTE: **DO NOT allow the vehicle to be driven until the brake system is diagnosed and repaired.**

25. If the brake system warning lamp remains illuminated, refer to [Diagnostic Starting Point - Vehicle](#) .

HYDRAULIC BRAKE SYSTEM BLEEDING (PRESSURE)

WARNING: Refer to [Brake Fluid Irritant Warning](#) .

CAUTION: Refer to [Brake Fluid Effects on Paint and Electrical Components Caution](#) .

CAUTION: Only use products that comply with GM specifications and check manufacturer information respectively. We recommend the use of GM genuine products. Instructions must be followed at all times. The use of any type of fluid other than the recommended type of brake fluid, may cause contamination which could result in damage to the internal rubber seals and/or rubber linings of hydraulic brake system components.

If hydraulic components were serviced on only one wheel hydraulic circuit, perform the following procedure.

Bleeding a Single Hydraulic Brake Circuit

1. With the ignition OFF and the brakes cool, apply the brakes 3 - 5 times, or until the brake pedal effort increases significantly, in order to deplete the brake booster power reserve.
2. Place a clean shop cloth beneath the brake master cylinder to catch brake fluid spills.
3. Clean the outside of the reservoir on and around the reservoir cap prior to removing the cap and diaphragm.
4. Fill the brake master cylinder reservoir to the maximum-full level with GM approved brake fluid from a clean, sealed brake fluid container. Refer to [Fluid and Lubricant Recommendations](#) .

NOTE:

The pressure bleeding equipment must be the diaphragm type. The rubber diaphragm between the air supply and the brake fluid prevents air, moisture, oil, and other contaminants from entering the hydraulic system.

5. Following the brake pressure bleeder manufacturer's instructions, fill the brake pressure bleeder with GM approved brake fluid from a clean, sealed brake fluid container.
6. Install the appropriate master cylinder reservoir adapter and connect the brake pressure bleeder.
7. Charge the brake pressure bleeder air tank to 170-200 kPa/1.7-2.0 bar (25-30 psi), or as recommended by the brake pressure bleeder manufacturer's instructions.
8. Open the brake pressure bleeder fluid tank valve to allow pressurized brake fluid to enter the brake hydraulic system.

NOTE:

Any brake fluid leaks identified require repair prior to completing this procedure.

9. Wait approximately 30 seconds, then inspect the entire hydraulic brake system for external brake fluid leaks.
10. Install a proper box-end wrench onto the wheel hydraulic circuit bleeder valve which has been serviced.
11. Install a transparent hose over the end of the bleeder valve.
12. Submerge the open end of the transparent hose into a transparent container partially filled with brake fluid from a clean, sealed brake fluid container.
13. Loosen the bleeder valve to purge air from the wheel hydraulic circuit.
14. Allow fluid to flow until air bubbles stop flowing from the bleeder.
15. After all air has been purged from the hydraulic circuit, tighten the bleeder valve and install the dust cap.

NOTE:

The brake reservoir may have residual pressure after the bleeding operation is complete. Wrap a clean shop towel around the bleeder adapter and all hose connections before disconnecting the pressure bleeding equipment to prevent brake fluid from contacting and damaging vehicle components and painted surfaces.

16. Close the brake pressure bleeder fluid tank valve then disconnect the brake pressure bleeder from the master cylinder reservoir bleeder adapter.
17. Remove the master cylinder reservoir bleeder adapter from the master cylinder reservoir.
18. Fill the brake master cylinder reservoir to the maximum-fill level with GM approved brake fluid from a clean, sealed brake fluid container.
19. Slowly press and release the brake pedal. Observe the brake pedal feel.
20. If the brake pedal feels spongy, perform the Bleeding the Complete Brake Hydraulic System procedure:
21. Turn the ignition key ON, with the engine OFF. Check to see if the brake system warning lamp remains illuminated.

NOTE:

DO NOT allow the vehicle to be driven until it is diagnosed and repaired.

22. If the brake system warning lamp remains illuminated, refer to [Diagnostic Starting Point - Vehicle](#).

Bleeding the Complete Brake Hydraulic System

1. With the ignition OFF and the brakes cool, apply the brakes 3 - 5 times, or until the brake pedal effort increases significantly, in order to deplete the brake booster power reserve.
2. Place a clean shop cloth beneath the brake master cylinder to catch brake fluid spills.
3. Clean the outside of the reservoir on and around the reservoir cap prior to removing the cap and diaphragm.

4. Fill the brake master cylinder reservoir to the maximum-full level with GM approved brake fluid from a clean, sealed brake fluid container. Refer to [Fluid and Lubricant Recommendations](#).
5. If the master cylinder was replaced, the master cylinder must be bench bled. Refer to [Brake Master Cylinder Bench Bleeding](#).

NOTE: The pressure bleeding equipment must be the diaphragm type. The rubber diaphragm between the air supply and the brake fluid prevents air, moisture, oil, and other contaminants from entering the hydraulic system.

6. Following the brake pressure bleeder manufacturer's instructions, fill the brake pressure bleeder with GM approved brake fluid from a clean, sealed brake fluid container.
7. Install the appropriate master cylinder reservoir adapter and connect the brake pressure bleeder.
8. Charge the brake pressure bleeder air tank to 170-200 kPa/1.7-2.0 bar (25-30 psi), or as recommended by the brake pressure bleeder manufacturer's instructions.
9. Open the brake pressure bleeder fluid tank valve to allow pressurized brake fluid to enter the brake hydraulic system.

NOTE: Any brake fluid leaks identified require repair prior to completing this procedure.

10. Wait approximately 30 seconds, then inspect the entire hydraulic brake system for external brake fluid leaks.
11. Install a proper box-end wrench onto the RIGHT REAR wheel hydraulic circuit bleeder valve.
12. Install a transparent hose over the end of the bleeder valve.
13. Submerge the open end of the transparent hose into a transparent container partially filled with GM approved brake fluid from a clean, sealed brake fluid container.
14. Loosen the bleeder valve to purge air from the wheel hydraulic circuit.
15. Allow fluid to flow until air bubbles stop flowing from the bleeder.
16. After all air has been purged from the hydraulic circuit, tighten the bleeder valve and install the dust cap.
17. Install a proper box-end wrench onto the LEFT REAR wheel hydraulic circuit bleeder valve, then repeat steps 12-16.
18. Install a proper box-end wrench onto the RIGHT FRONT wheel hydraulic circuit bleeder valve, then repeat steps 12-16.
19. Install a proper box-end wrench onto the LEFT FRONT wheel hydraulic circuit bleeder valve, then repeat steps 12-16.
20. Close the brake pressure bleeder fluid tank valve.

NOTE: The brake reservoir may have residual pressure after the bleeding operation is complete. Wrap a clean shop towel around the bleeder adapter and all hose connections before disconnecting the pressure bleeding equipment to prevent brake fluid from contacting and damaging vehicle components and painted surfaces.

21. Remove the brake pressure bleeding equipment from the vehicle.
22. Fill the brake master cylinder reservoir to the maximum-full level with GM approved brake fluid from a clean, sealed brake fluid container. Refer to [Fluid and Lubricant Recommendations](#).
23. Slowly press and release the brake pedal. Observe the brake pedal feel.
24. If the brake pedal feels spongy, perform the following procedure.
 1. If equipped with antilock brakes, install a scan tool and perform the [Antilock Brake System Automated Bleed](#) to remove air which may be trapped in the BPMV.
 2. Inspect the hydraulic brake system for external leaks. Refer to [Brake System External Leak Inspection](#).
 3. Repeat the Bleeding the Complete Brake Hydraulic System procedure.

25. If the brake pedal still feels spongy, pressure bleed the hydraulic brake system. Refer to [Hydraulic Brake System Bleeding \(Manual\)](#) [Hydraulic Brake System Bleeding \(Pressure\)](#).

26. Turn the ignition switch ON with the engine OFF. Check to see if the brake system warning lamp remains illuminated.

NOTE: **DO NOT allow the vehicle to be driven until the brake system is diagnosed and repaired.**

27. If the brake system warning lamp remains illuminated, refer to [Diagnostic Starting Point - Vehicle](#).

HYDRAULIC BRAKE SYSTEM FLUSHING

WARNING: [Brake Fluid Irritant Warning](#)

CAUTION: [Brake Fluid Effects on Paint and Electrical Components Caution](#)

1. Inspect the brake fluid for the following conditions, indicating brake fluid contamination:
 - Fluid separation, indicating 2 types of fluid are present; a substance other than the recommended brake fluid has been introduced into the brake hydraulic system
 - Swirled appearance - oil-based substance
 - Layered appearance - silicone-based substance
 - Fluid discoloration, indicating the presence of moisture or particles that have been introduced into the brake hydraulic system
 - Cloudy appearance - moisture
 - Dark appearance/suspended particles in fluid - dirt, rust, corrosion, brake dust
2. Inspect the master cylinder reservoir cap diaphragm and the reservoir-to-master cylinder grommets for swelling, indicating brake fluid contamination.
3. If the brake fluid WAS contaminated with an oil-based or a silicone-based substance, indicated by fluid separation and/or a swollen master cylinder reservoir cap diaphragm and/or swollen reservoir-to-master cylinder grommets, perform the following:
 1. Remove ALL of the following components listed from the vehicle. Each component contains internal rubber seals/linings which have been contaminated by the contaminated brake fluid in the brake hydraulic system.
 - [Brake Master Cylinder Reservoir Replacement](#)
 - [Brake Master Cylinder Replacement](#)
 - [Front Brake Hose Replacement](#)
 - [Rear Brake Hose Replacement](#)
 - [Front Brake Caliper Replacement](#)
 - [Rear Brake Caliper Replacement](#)
 - [Electronic Brake Control Module with Brake Pressure Modulator Valve Replacement](#)
 2. Clean out all the hydraulic brake pipes using denatured alcohol, or equivalent.
 3. Dry the brake pipes using non-lubricated, filtered air.
 4. Repair or replace ALL of the following components listed and install them to the vehicle. Each component contains internal rubber seals/linings which have been contaminated by the contaminated brake fluid in the brake hydraulic system.
 - [Brake Master Cylinder Replacement](#); also perform the following:

Clean the brake master cylinder reservoir using denatured alcohol, or equivalent, then dry the reservoir using non-lubricated, filtered air. Inspect the reservoir for cracks and/or damage and replace if necessary. [Brake Master Cylinder Reservoir Replacement](#)

Replace the brake master cylinder reservoir cap diaphragm.

 - [Front Brake Hose Replacement](#)
 - [Rear Brake Hose Replacement](#)

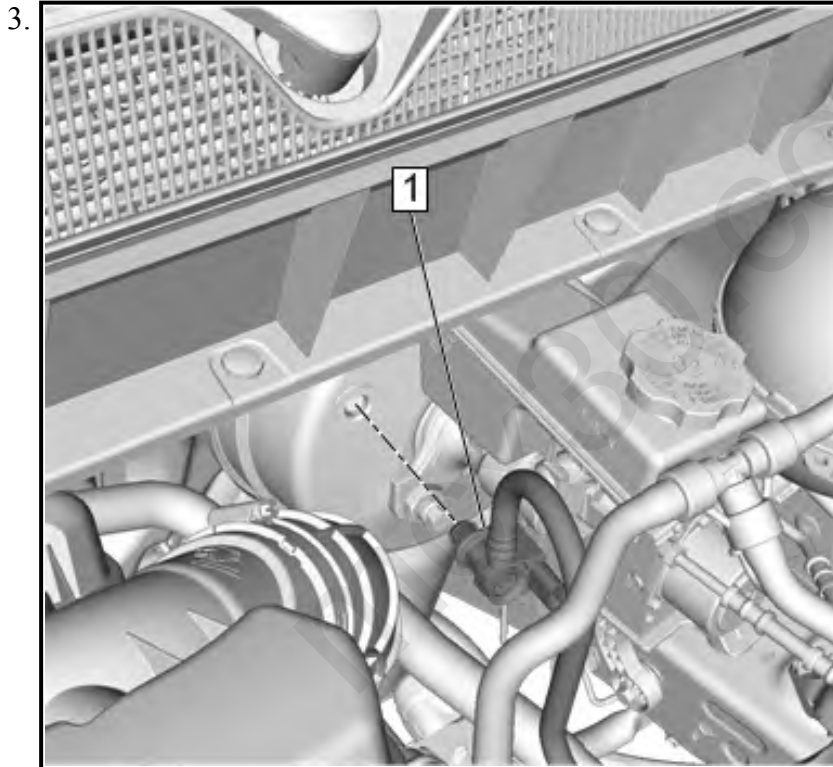
- [Front Brake Caliper Overhaul](#) , or [Front Brake Caliper Replacement](#)
- [Rear Brake Caliper Replacement](#)
- [Electronic Brake Control Module with Brake Pressure Modulator Valve Replacement](#)

4. If the brake fluid was NOT contaminated with an oil-based or a silicone-based substance, but WAS contaminated with water or dirt, rust, corrosion, and/or brake dust, replace the brake master cylinder reservoir cap diaphragm. The diaphragm may have allowed the moisture or particles to enter the hydraulic system.
5. Fill the brake master cylinder reservoir to the maximum-fill level with approved brake fluid from a clean, sealed brake fluid container as specified in the owners manual.
6. Pressure bleed the hydraulic brake system. Begin the procedure with the pressure bleeder reservoir filled to the maximum-fill level with the correct brake fluid as indicated. [Hydraulic Brake System Bleeding \(Manual\)](#)[Hydraulic Brake System Bleeding \(Pressure\)](#)

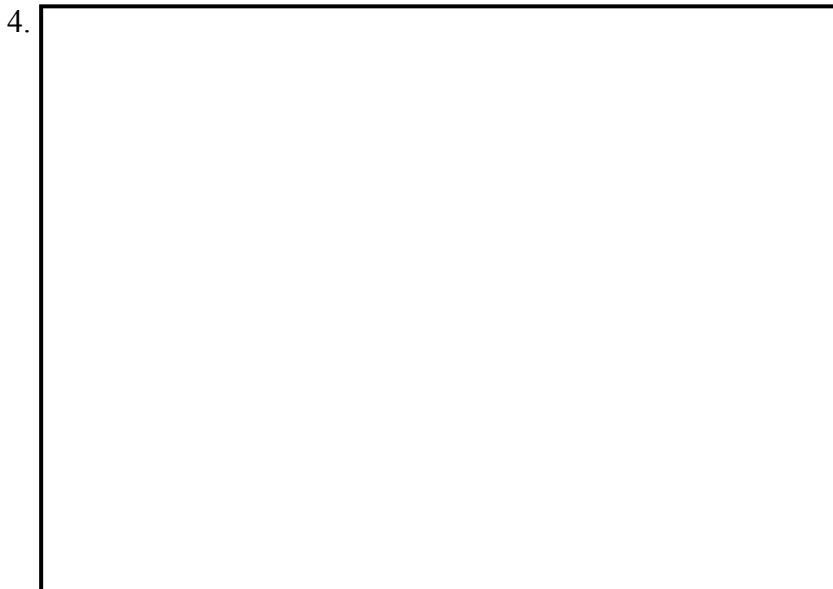
POWER BRAKE BOOSTER VACUUM HOSE REPLACEMENT (LTG)

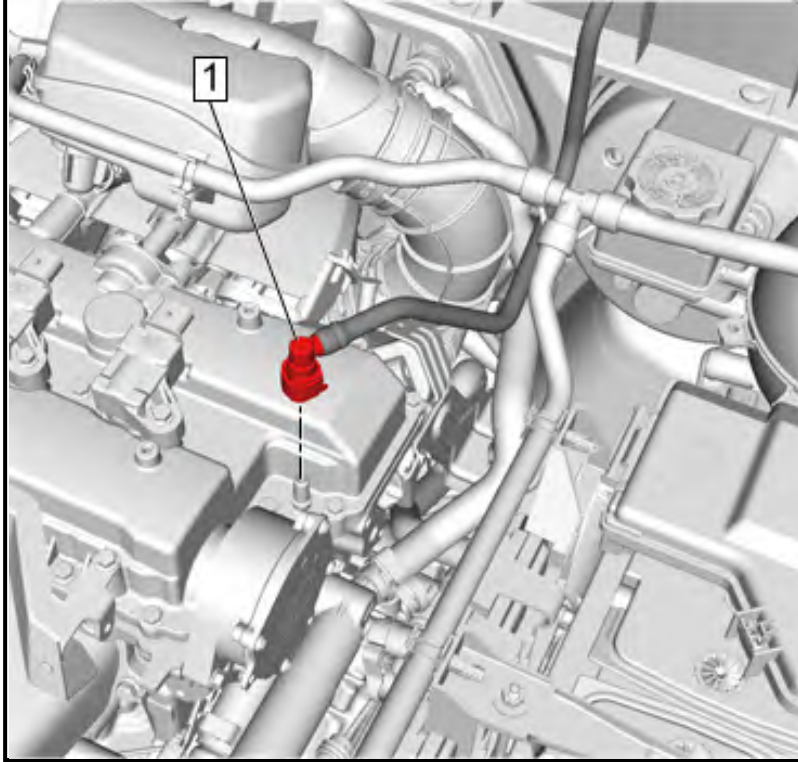
Removal Procedure

1. Intake Manifold Cover - Remove - [Intake Manifold Cover Replacement](#)
2. Power Brake Booster Vacuum Sensor Electrical Connector - Disconnect

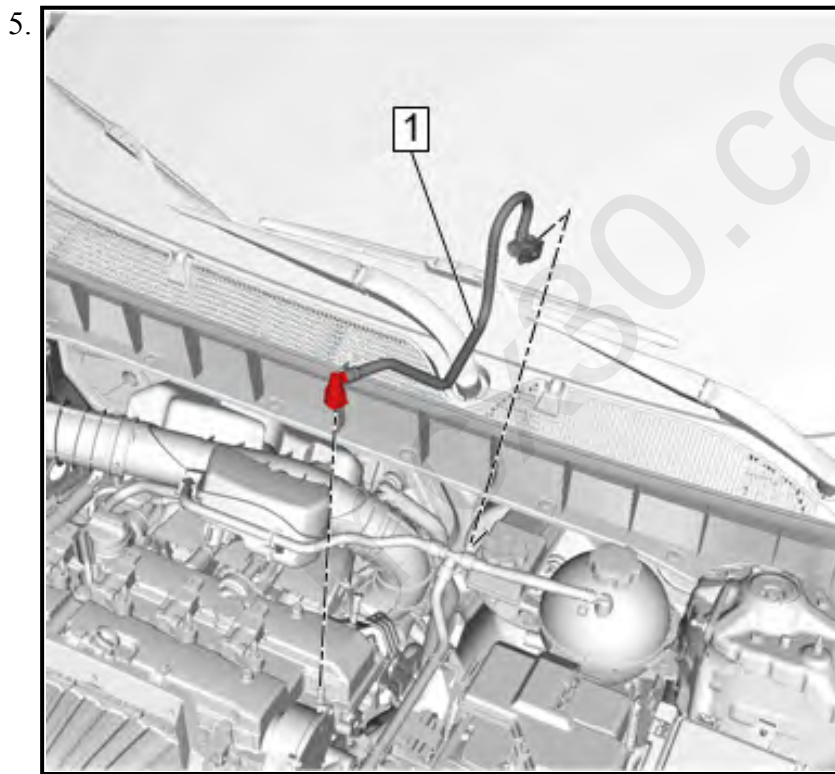


Power Brake Booster Vacuum Sensor (1) - Remove





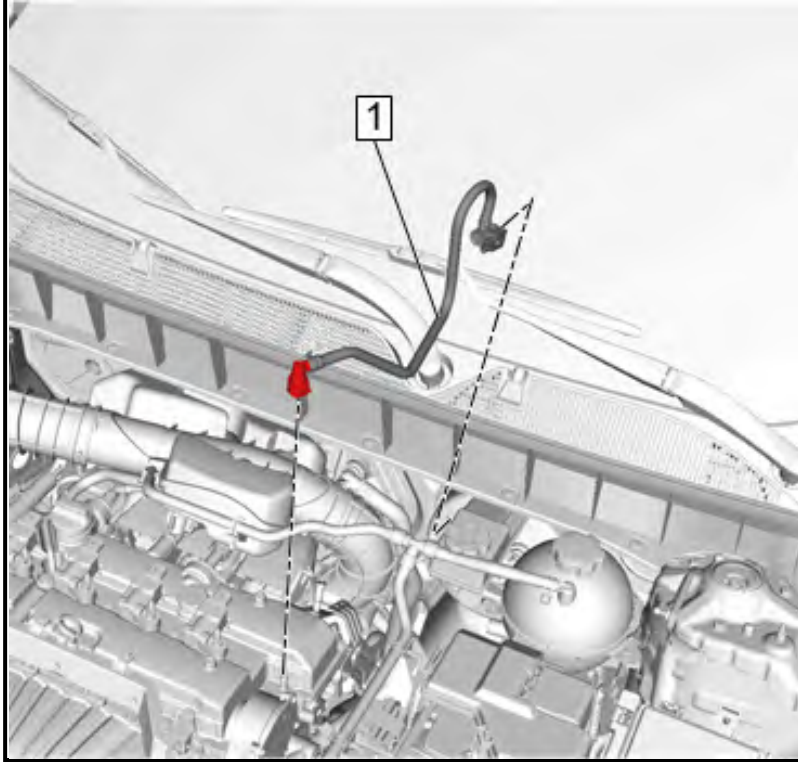
Power Brake Booster Vacuum Quick Connect (1) - Disconnect



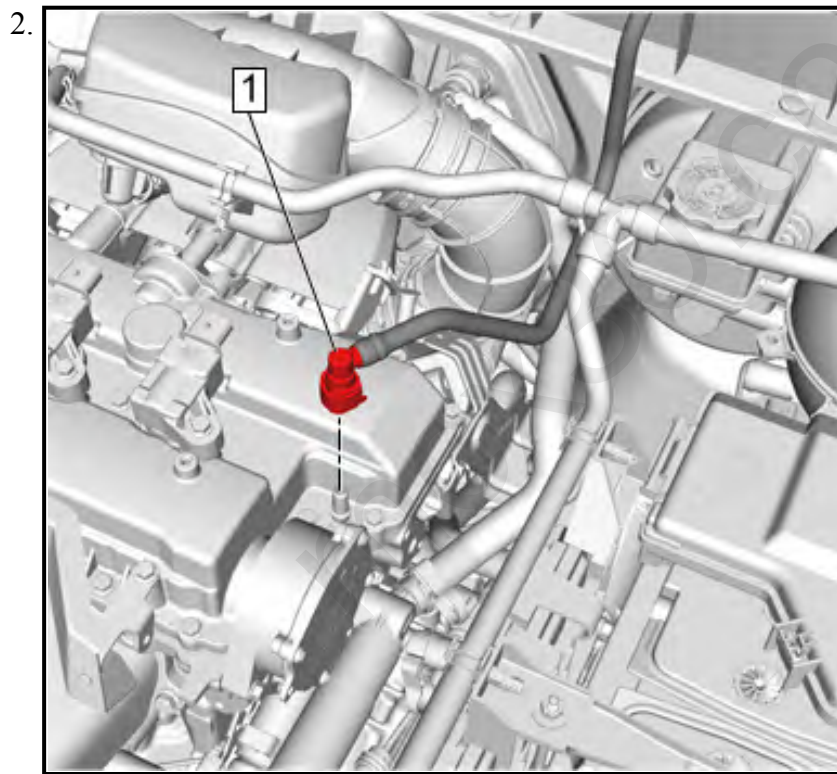
Power Brake Booster Vacuum Hose (1) - Remove

Installation Procedure



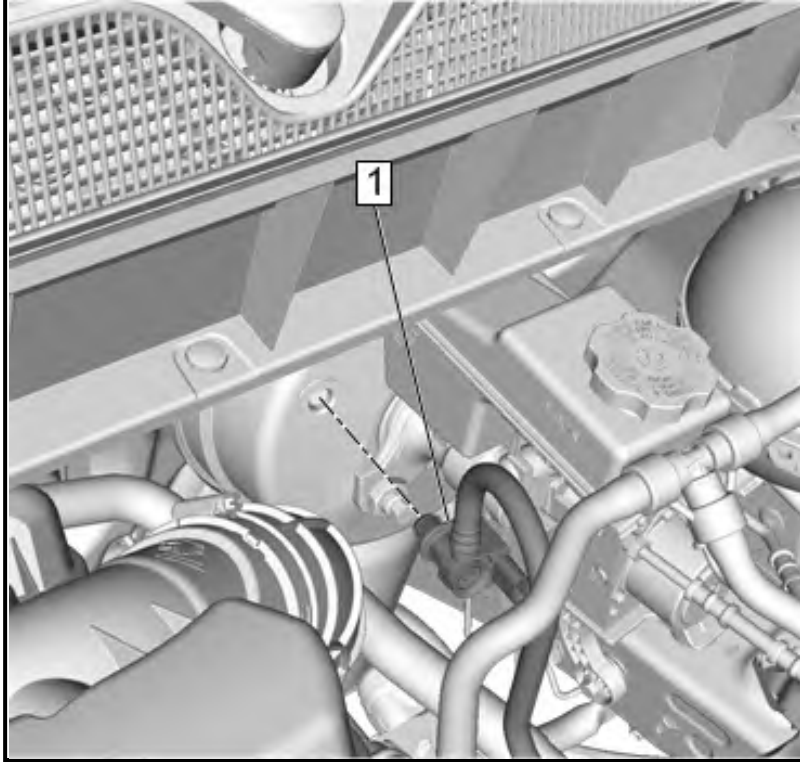


Power Brake Booster Vacuum Hose (1) - Install



Power Brake Booster Vacuum Quick Connect (1) - Connect





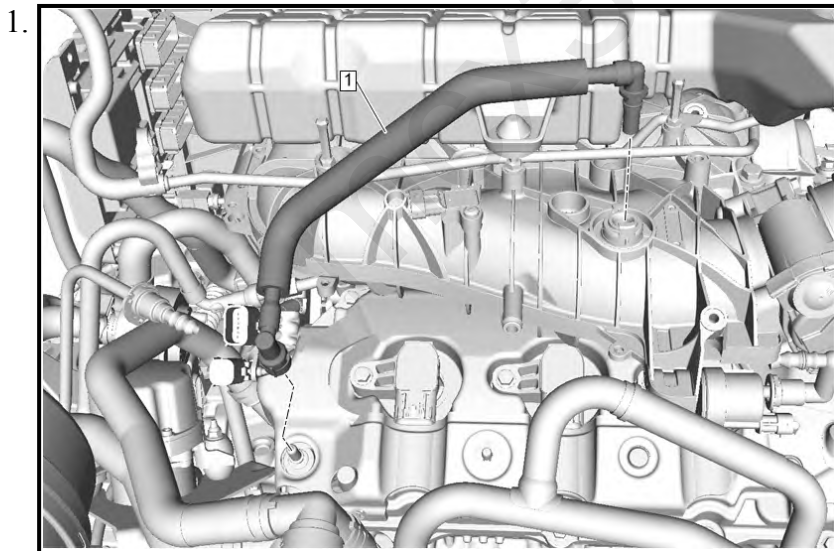
NOTE: A small amount of denatured alcohol may be used to ease assembly.

Power Brake Booster Vacuum Sensor (1) - Install

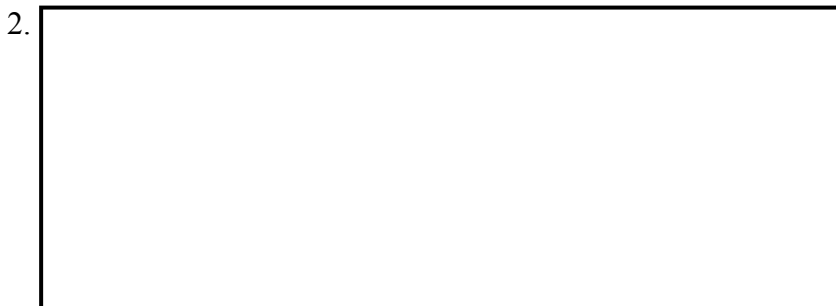
4. Power Brake Booster Vacuum Sensor Electrical Connector - Connect
5. Intake Manifold Cover - Install - [Intake Manifold Cover Replacement](#)

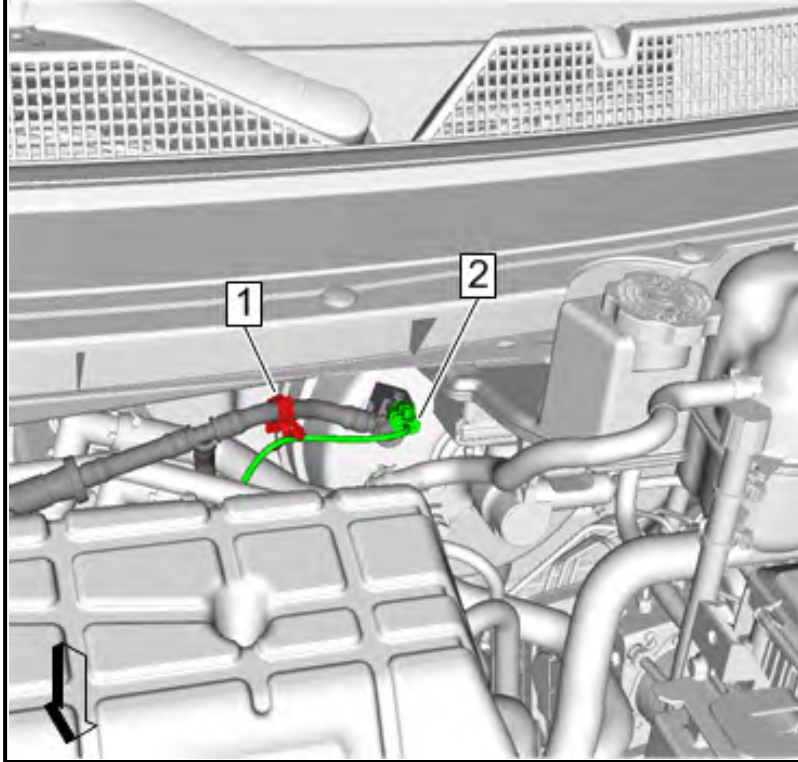
POWER BRAKE BOOSTER VACUUM HOSE REPLACEMENT (LFY)

Removal Procedure



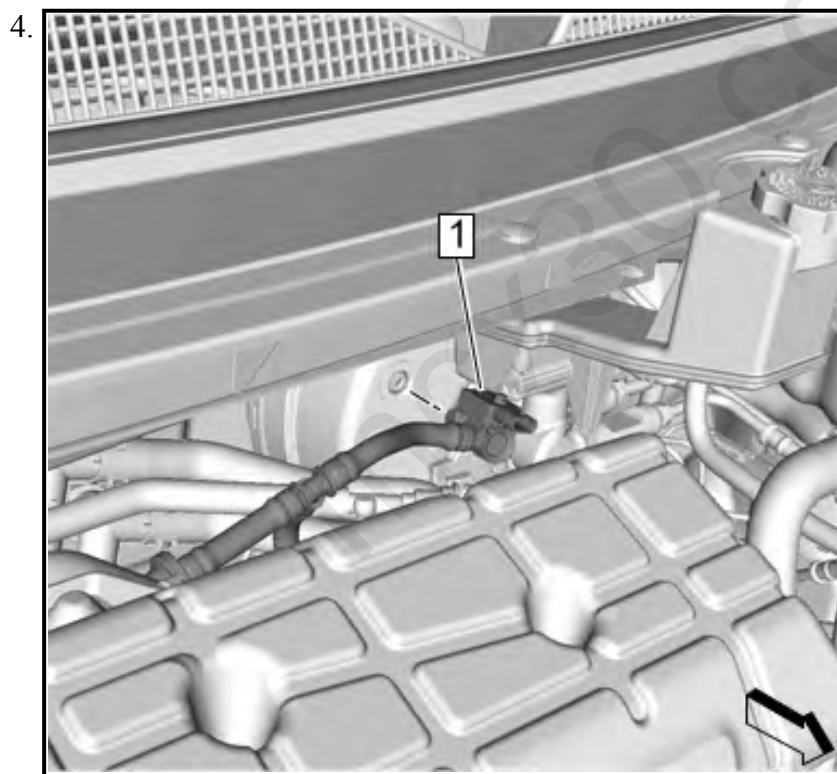
Positive Crankcase Ventilation Hose/Pipe/Tube (1) @ Camshaft Cover - Reposition - [Positive Crankcase Ventilation Hose/Pipe/Tube Replacement \(Air Cleaner Outlet Duct to Camshaft Cover\)](#), [Positive Crankcase Ventilation Hose/Pipe/Tube Replacement \(Intake Manifold to Camshaft Cover\)](#).





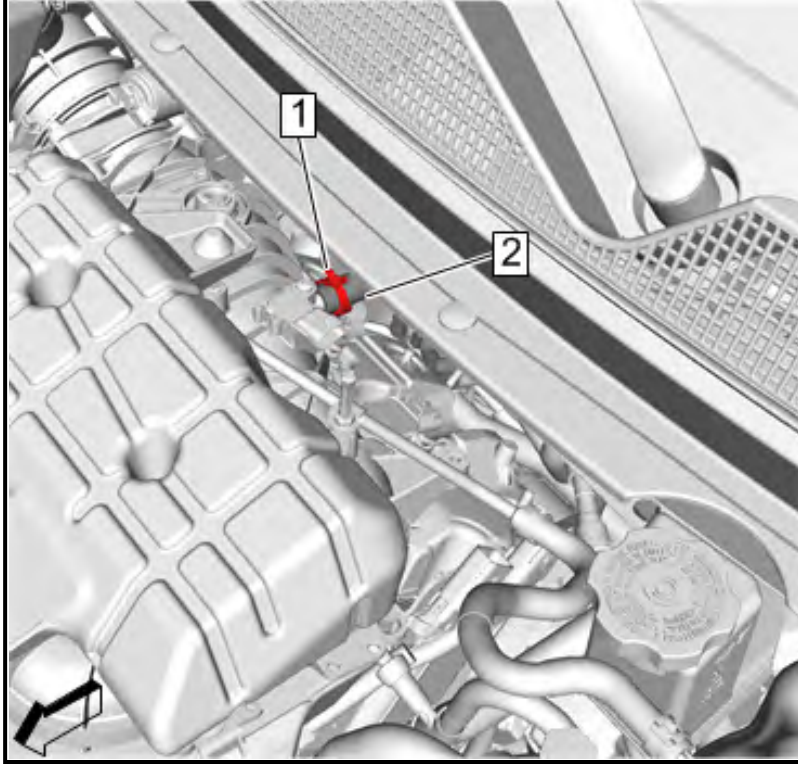
Engine Wiring Harness Retainer (1) @ Power Brake Booster Vacuum Hose - Remove

3. Electrical Connector (2) @ Power Brake Booster Vacuum Sensor - Disconnect



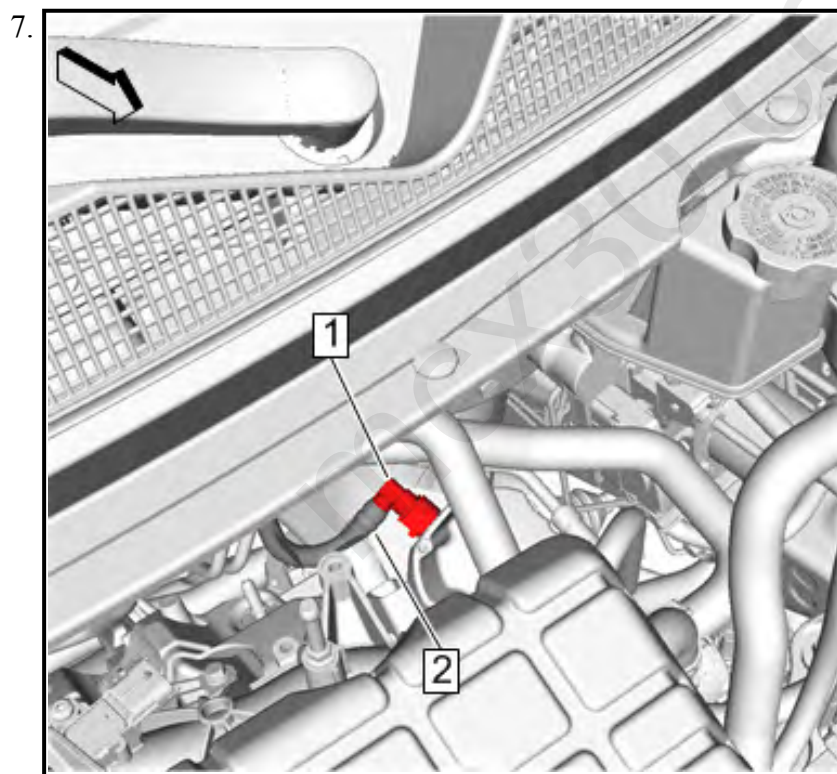
Power Brake Booster Vacuum Sensor (1) @ Power Brake Booster - Remove





Power Brake Booster Vacuum Hose Clamp (1) - Release

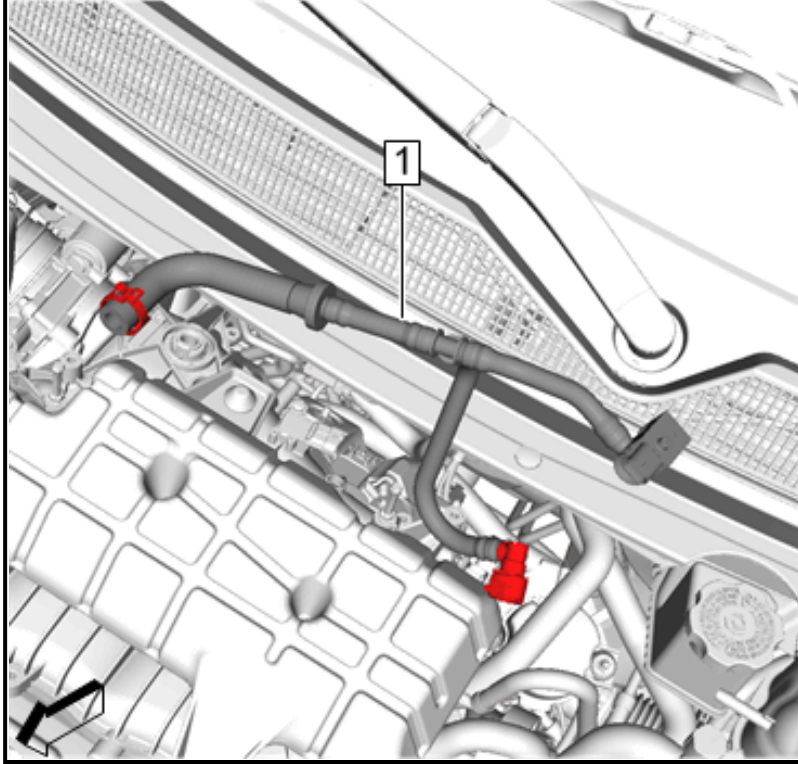
6. Power Brake Booster Vacuum Hose (2) @ Upper Intake Manifold - Remove



Quick Connect Fitting (1) - Disconnect

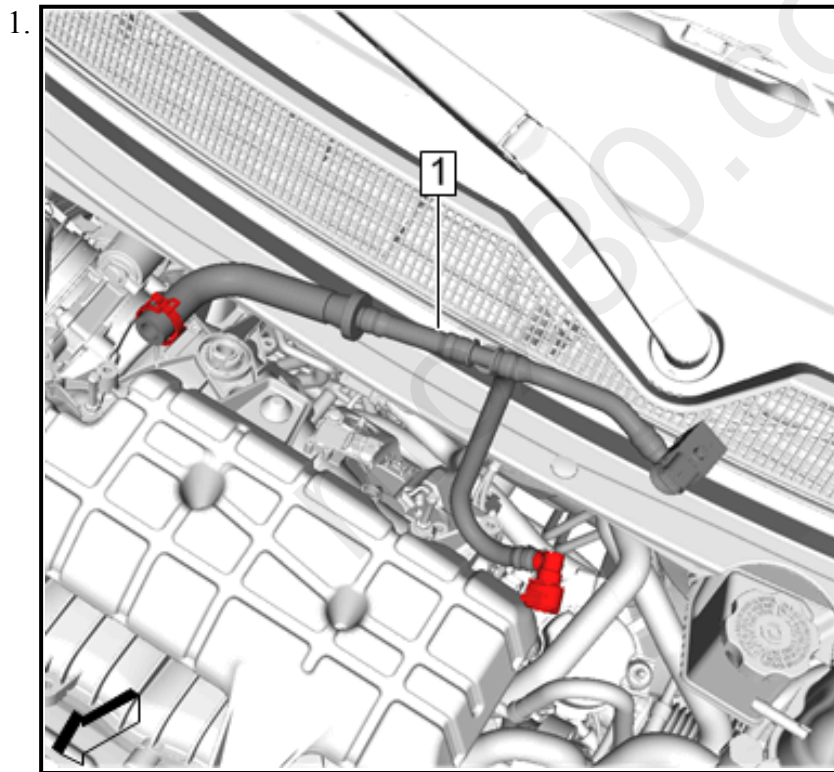
8. Power Brake Booster Vacuum Hose (2) @ Power Brake Booster Pump - Remove



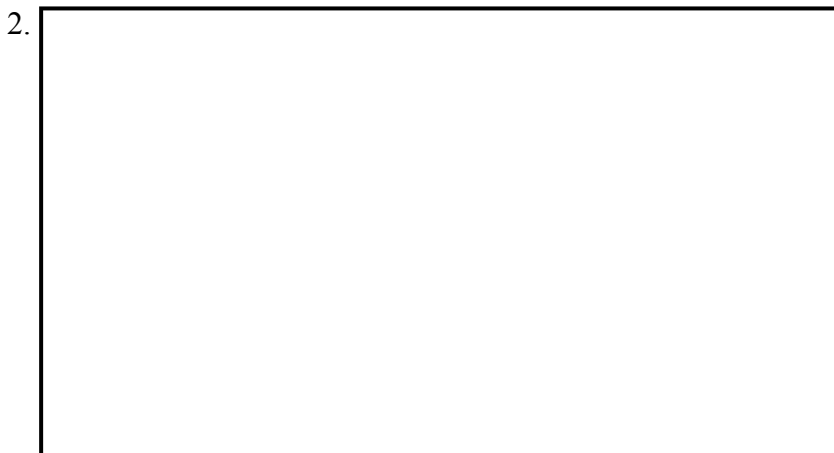


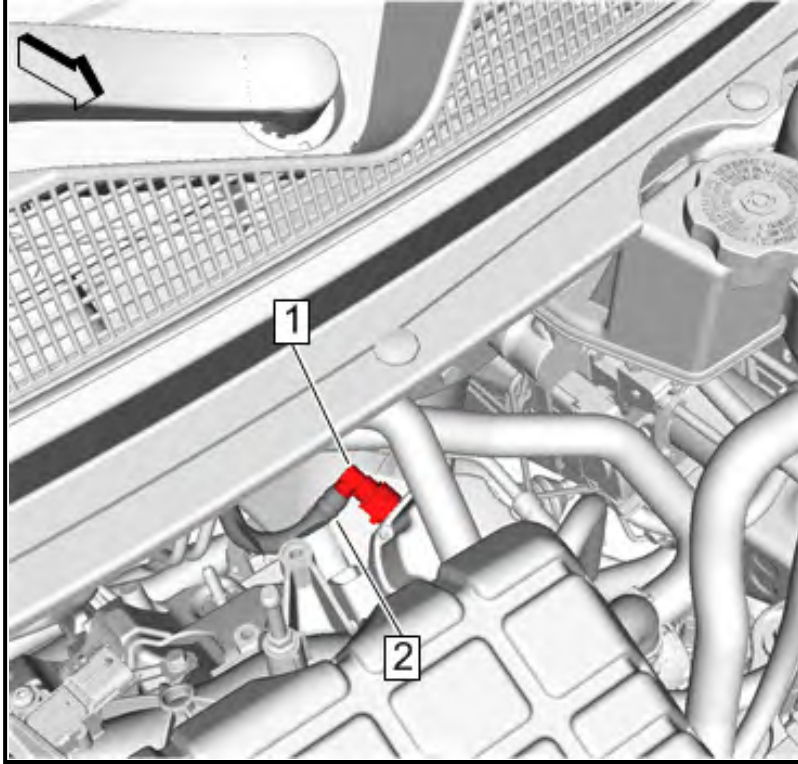
Power Brake Booster Vacuum Hose (1) - Remove

Installation Procedure



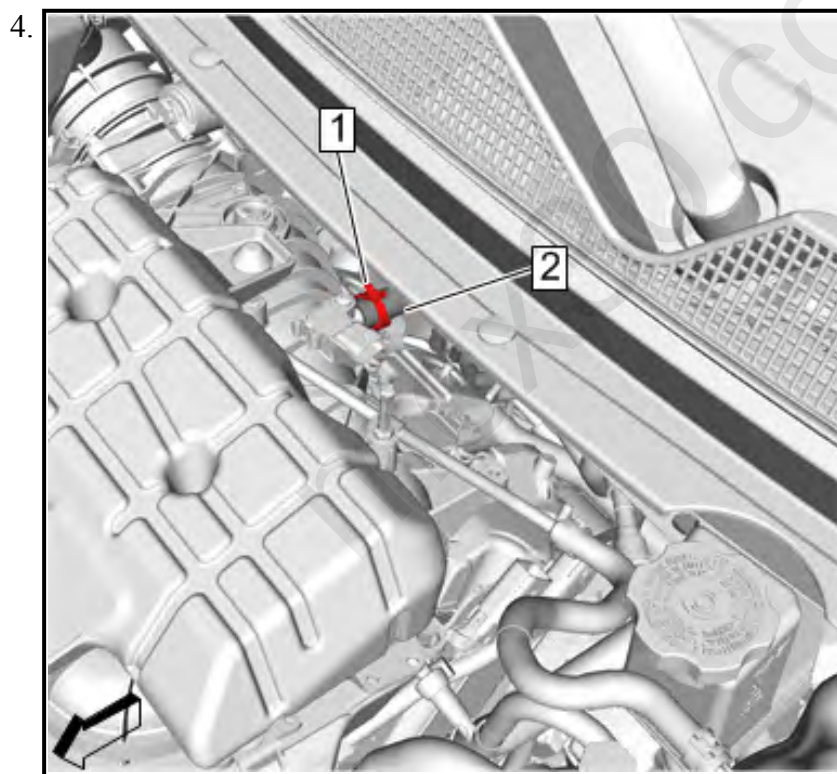
Power Brake Booster Vacuum Hose (1) - Install





Power Brake Booster Vacuum Hose (2) @ Power Brake Booster Pump - Install

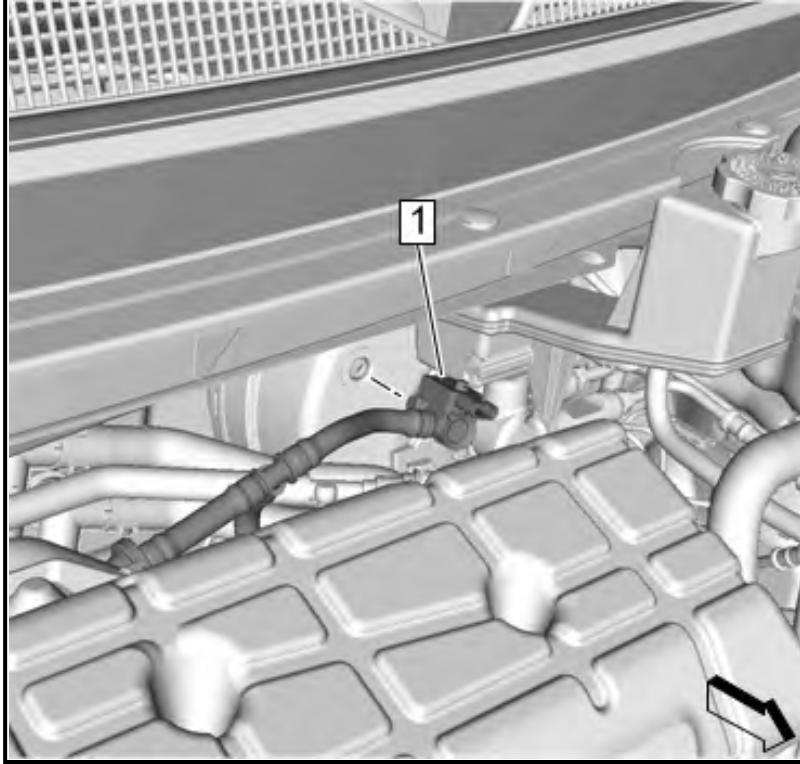
3. Quick Connect Fitting (1) - Connect



Power Brake Booster Vacuum Hose (2) @ Upper Intake Manifold - Install

5. Power Brake Booster Vacuum Hose Clamp (1) - Secure

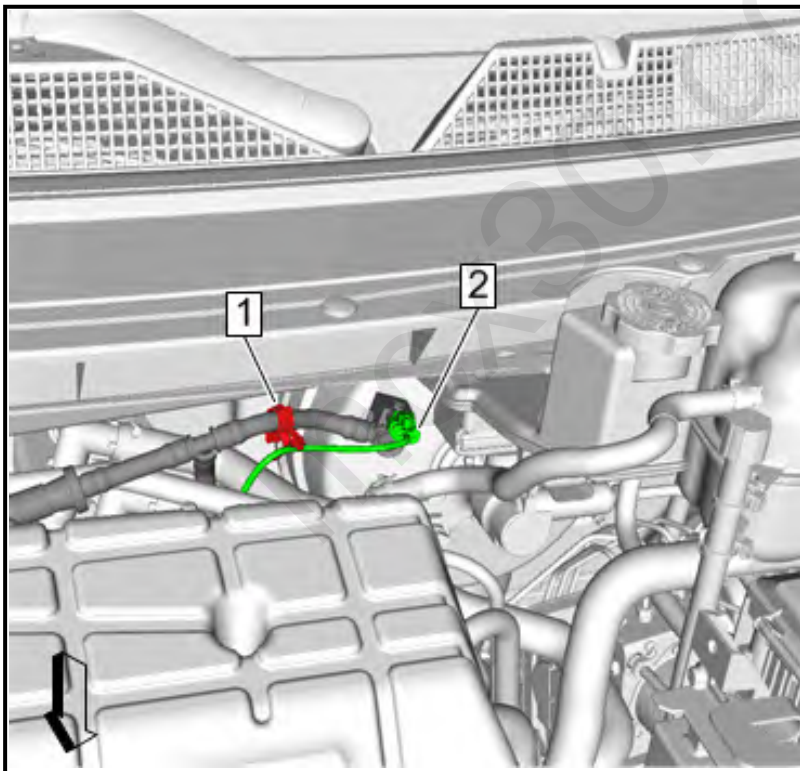




NOTE: A small amount of denatured alcohol may be used to ease assembly.

Power Brake Booster Vacuum Sensor (1) @ Power Brake Booster - Install

7.

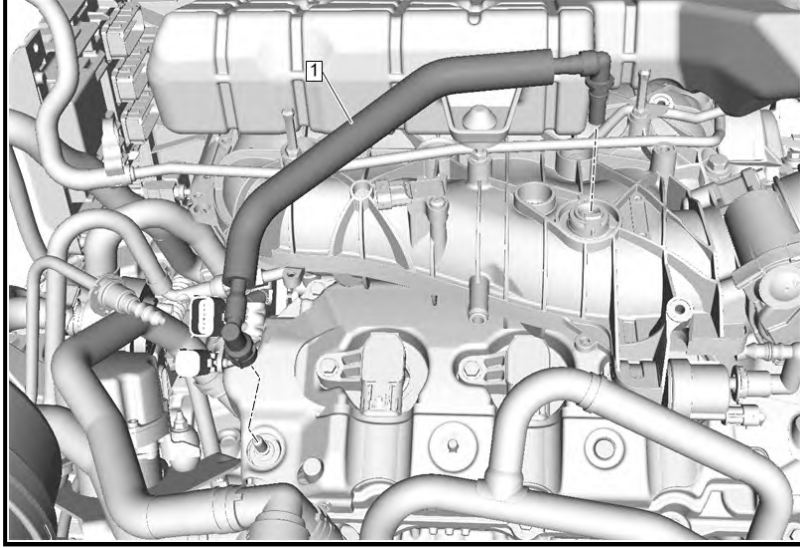


Electrical Connector (2) @ Power Brake Booster Vacuum Sensor - Connect

8. Engine Wiring Harness Retainer (1) @ Power Brake Booster Vacuum Hose - Install

9.



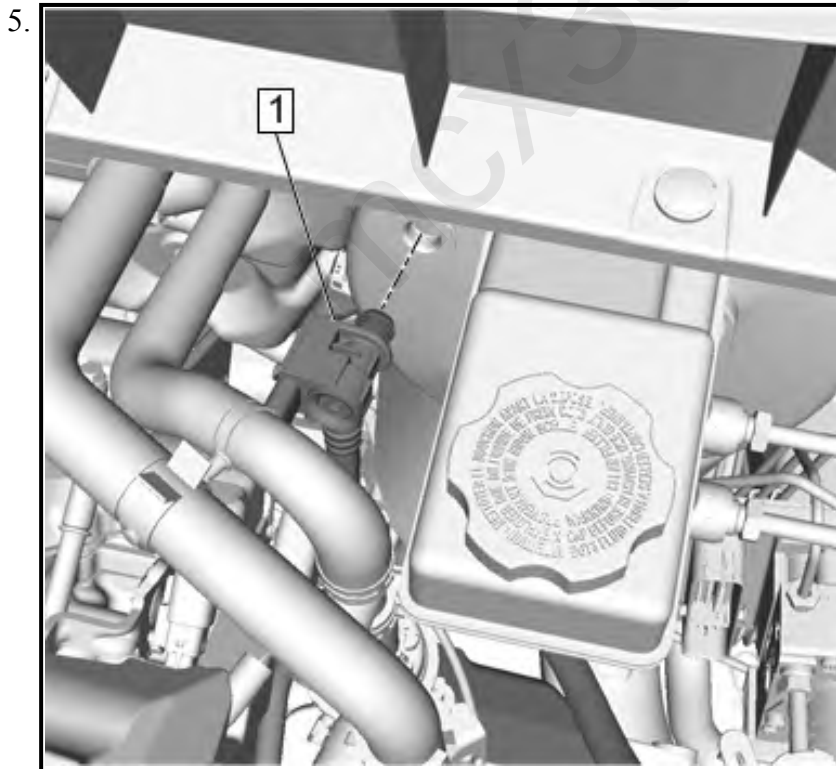


Positive Crankcase Ventilation Hose/Pipe/Tube (1) @ Camshaft Cover - Install - [Positive Crankcase Ventilation Hose/Pipe/Tube Replacement \(Air Cleaner Outlet Duct to Camshaft Cover\)](#), [Positive Crankcase Ventilation Hose/Pipe/Tube Replacement \(Intake Manifold to Camshaft Cover\)](#).

POWER BRAKE BOOSTER REPLACEMENT

Removal Procedure

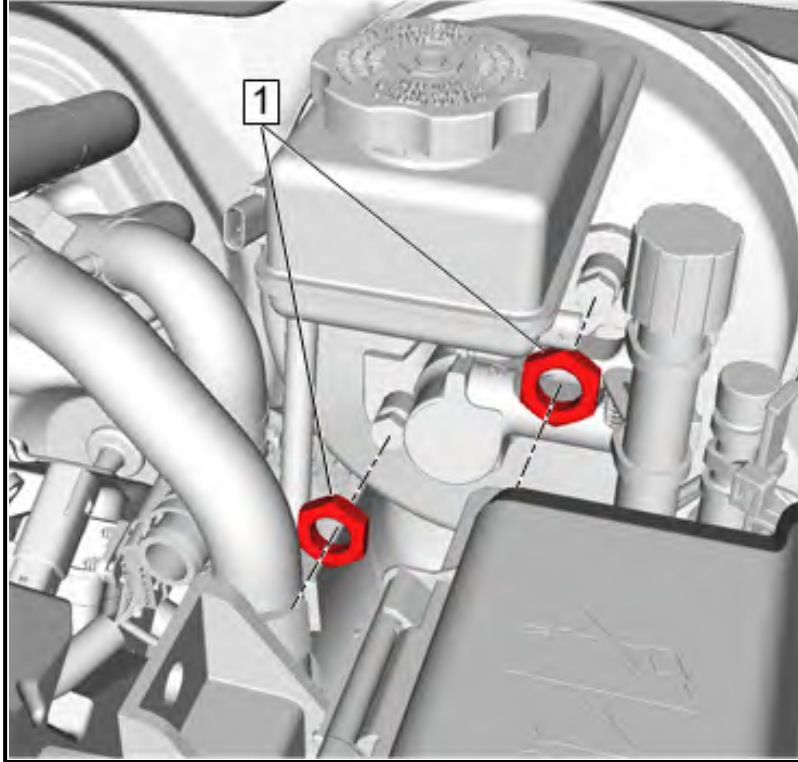
1. Place the ignition switch in the OFF position.
2. Apply and release the brake pedal several times until the brake pedal becomes firm to deplete the power brake booster vacuum reserve.
3. Without disconnecting the hoses, remove and position aside the radiator surge tank. [Radiator Surge Tank Replacement \(LFY\)](#), [Radiator Surge Tank Replacement \(LTG\)](#).
4. Power Brake Booster Vacuum Sensor Electrical Connector - Disconnect



Power Brake Booster Vacuum Sensor (1) - Remove

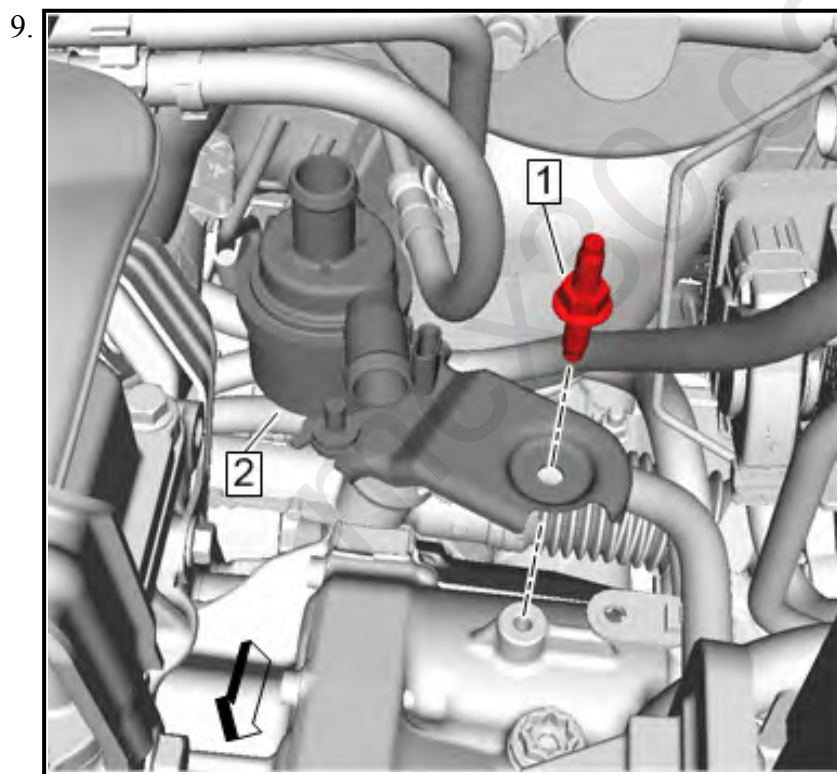
6. Disconnect the brake fluid level indicator switch electrical connector.





Master Cylinder Nut (1) - Remove and DISCARD [2x]

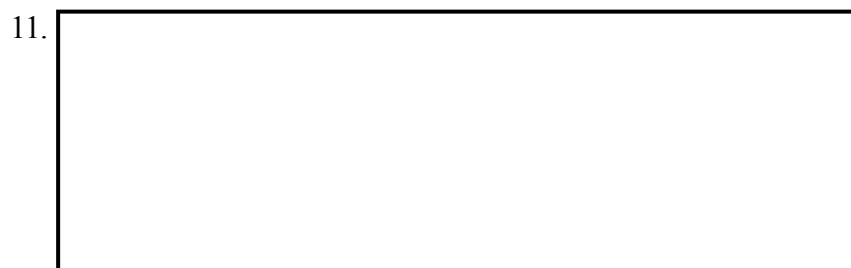
8. Without disconnecting the brake pipes, carefully remove and position aside the master cylinder.

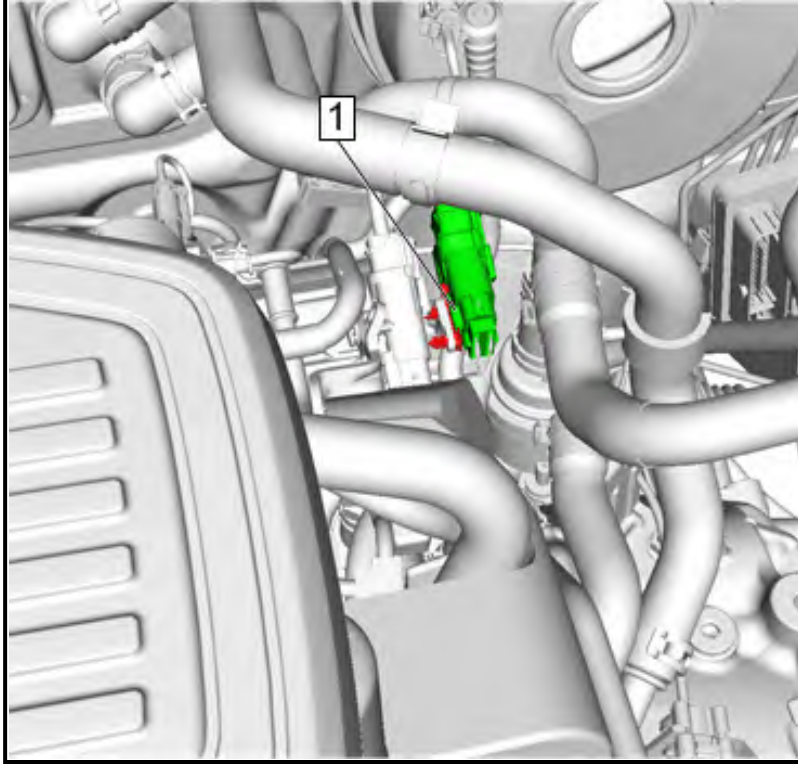


NOTE: Do NOT disconnect the heater coolant pump hoses.

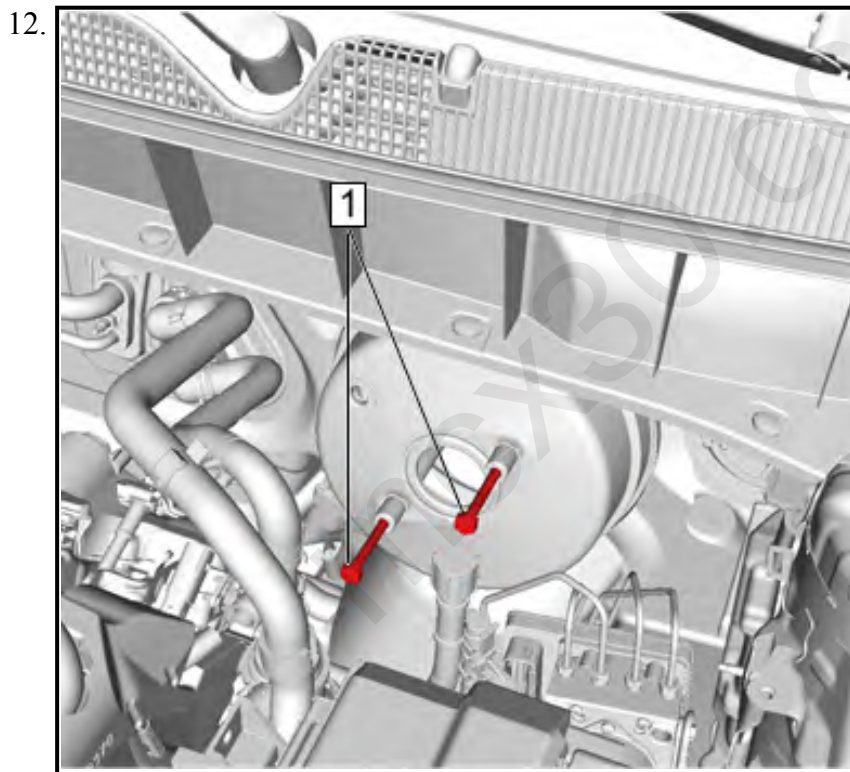
{If equipped} Heater Coolant Pump Stud (1) - Remove - [Heater Coolant Pump Replacement \(LEY\)](#)

10. Position the heater coolant pump and hoses aside.





Fuel Injector Wiring Harness Retainer (1) - Release



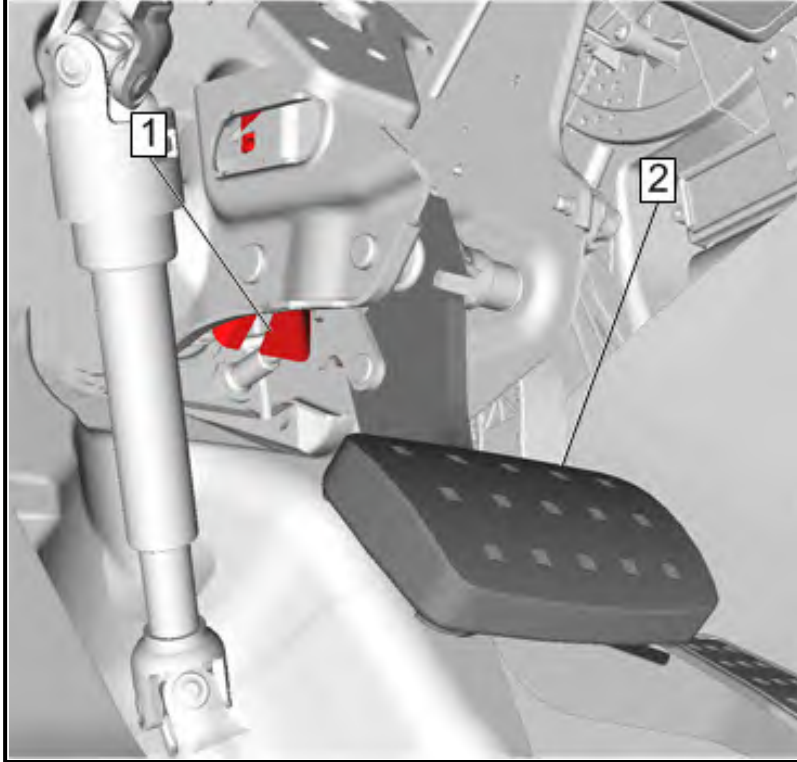
NOTE: Do NOT loosen the power brake booster bolts completely.

Power Brake Booster Bolt (1) - Loosen [2x]

13. Brake Pedal Position Sensor - Remove - [Brake Pedal Position Sensor Replacement](#)

14. With the aid of an assistant, hold the power brake booster away from the dash panel.



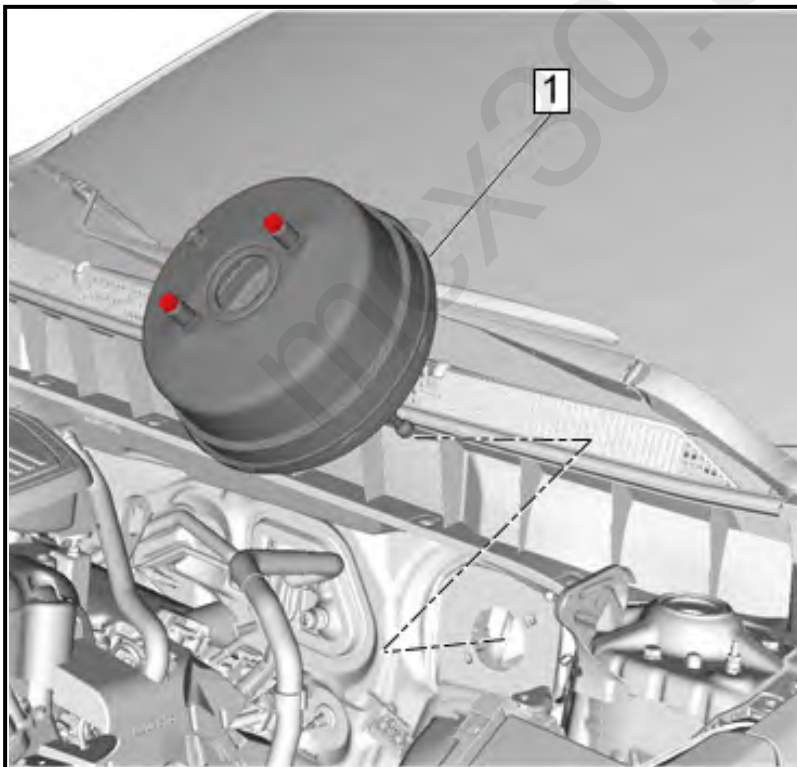


Brake Pedal Retainer (1) - Release

NOTE: Pull the brake pedal rearward to release.

16. Brake Pedal (2) - Release
17. Completely loosen the 2 power brake booster bolts.

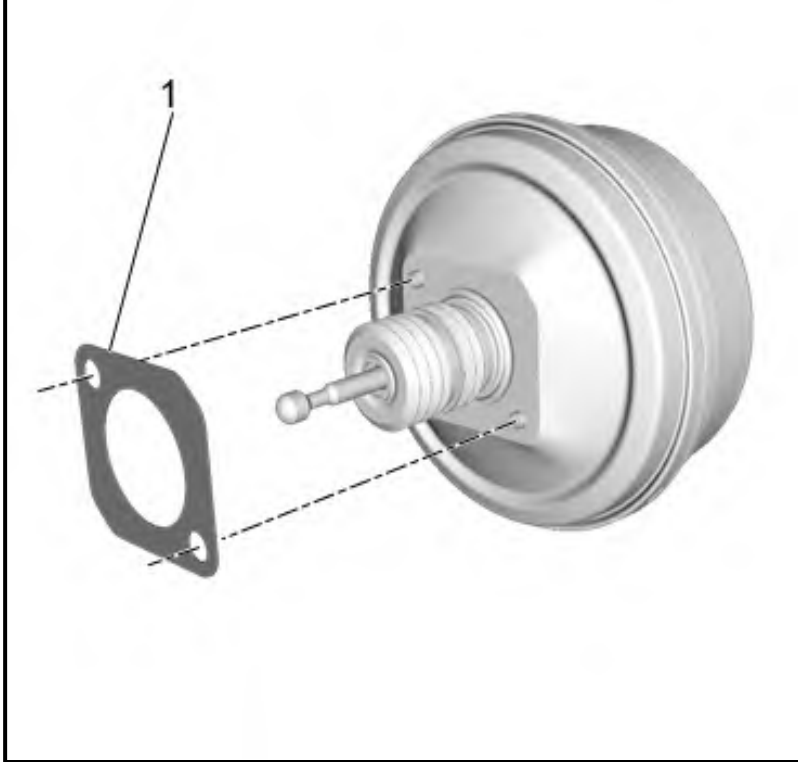
18.



Power Brake Booster (1) - Remove

19.

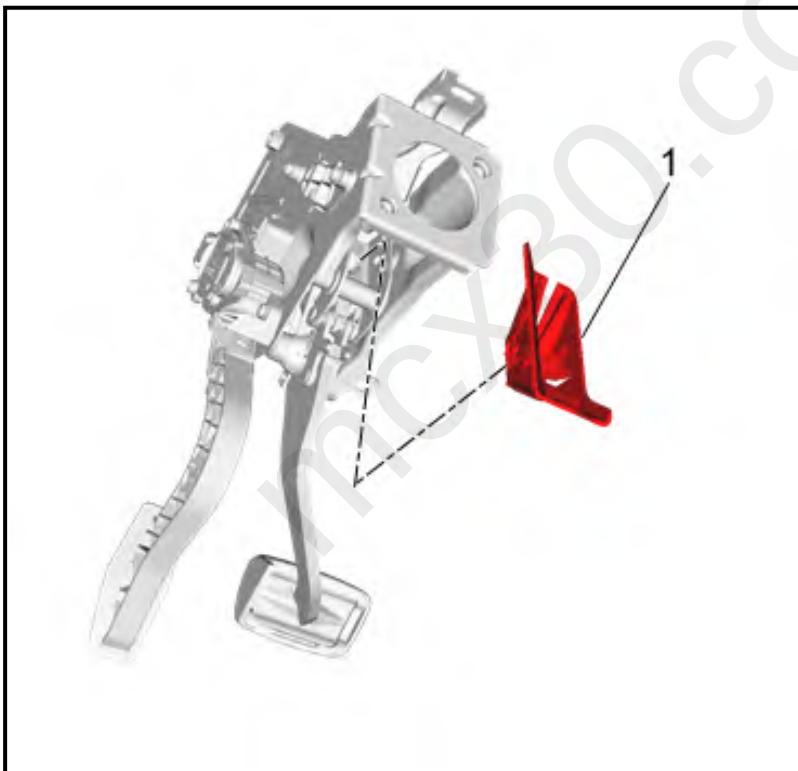




Power Brake Booster Seal (1) - Inspect for damage

20. Replace the power brake booster seal if damaged.

21.



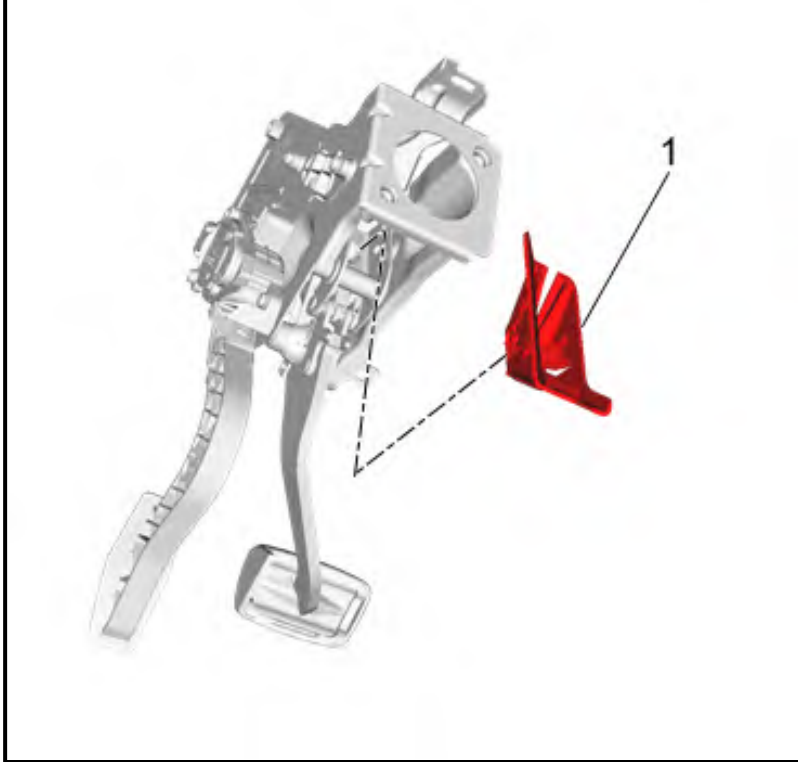
NOTE: Insert a long, thin tool through the power brake booster pass-through from the engine compartment to remove the brake pedal retainer.

Brake Pedal Retainer (1) - Remove and DISCARD

Installation Procedure

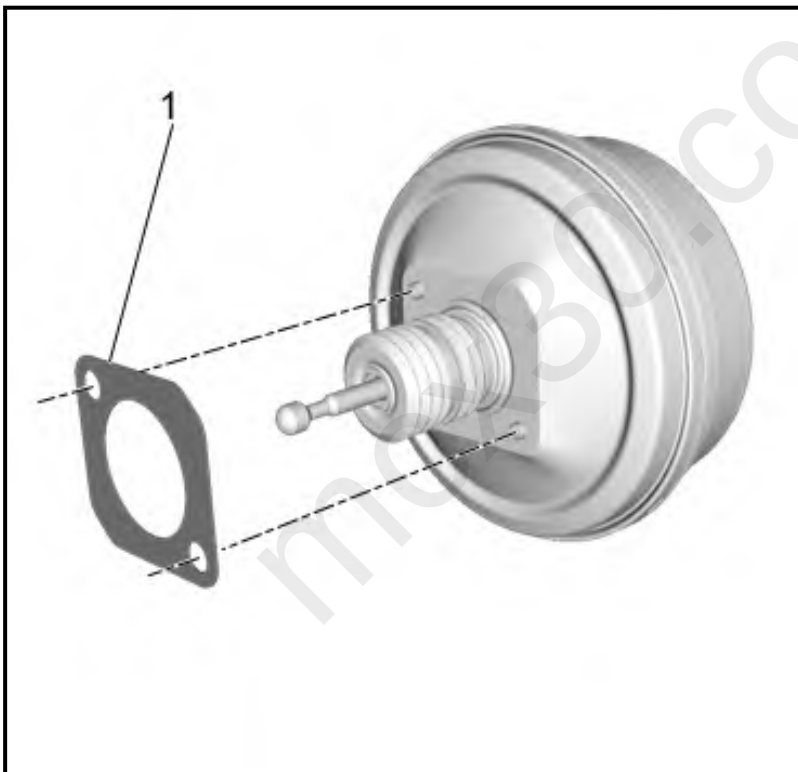
1.





Brake Pedal Retainer (1) - Install NEW

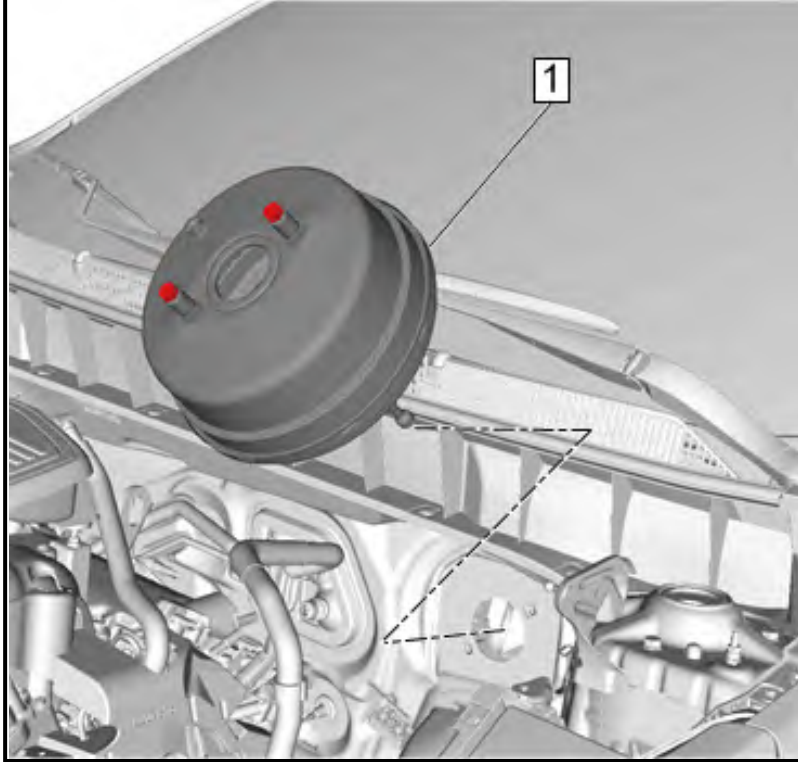
2.



Power Brake Booster Seal (1) - Install

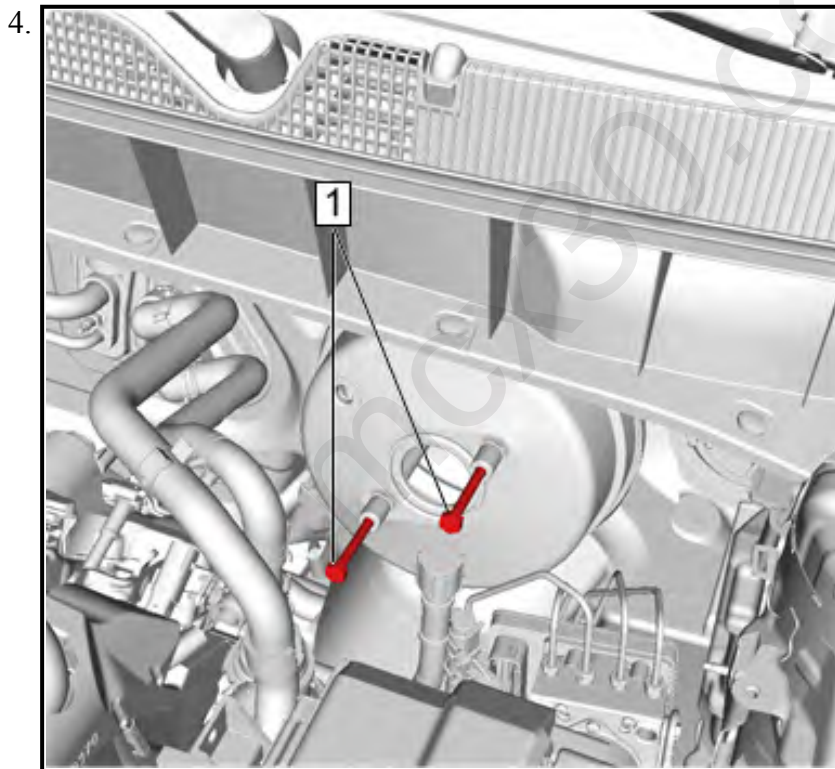
3.





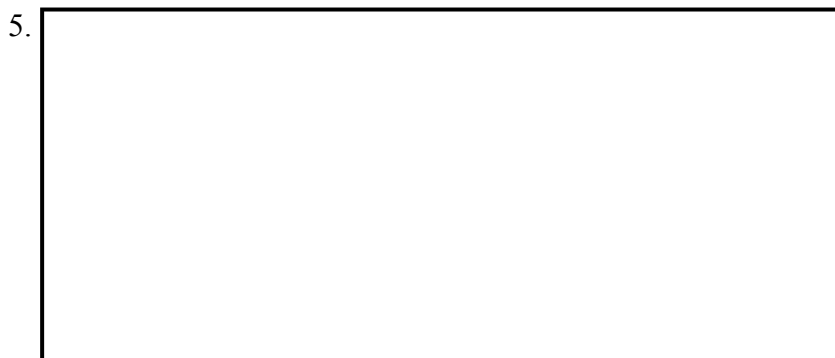
NOTE: Align the power brake booster pushrod with the brake pedal retainer.

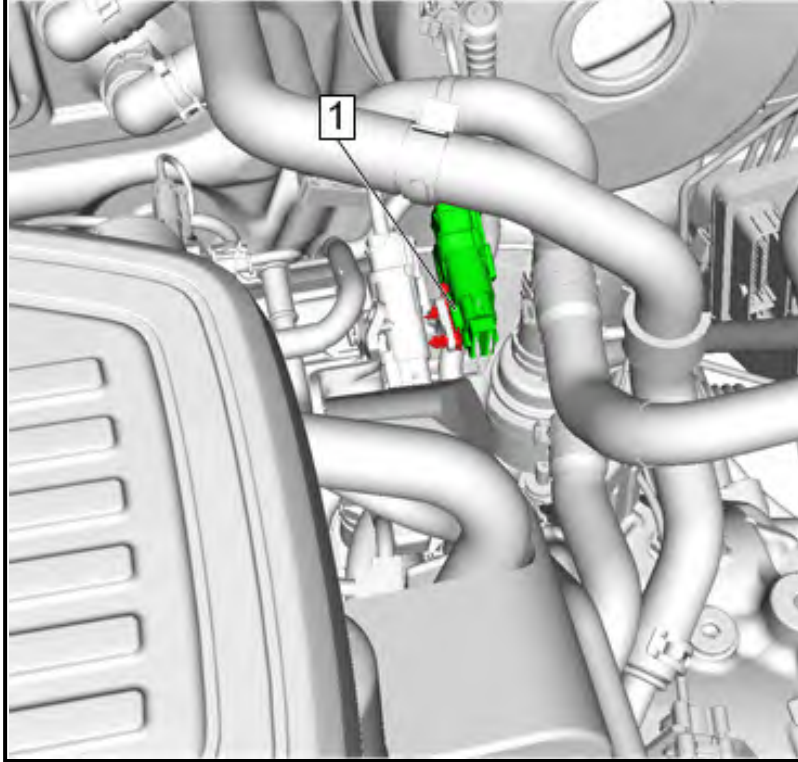
Power Brake Booster (1) - Install



CAUTION: Fastener Caution

Power Brake Booster Bolt (1) - Install and tighten 22 N.m (16 lb ft) [2x]

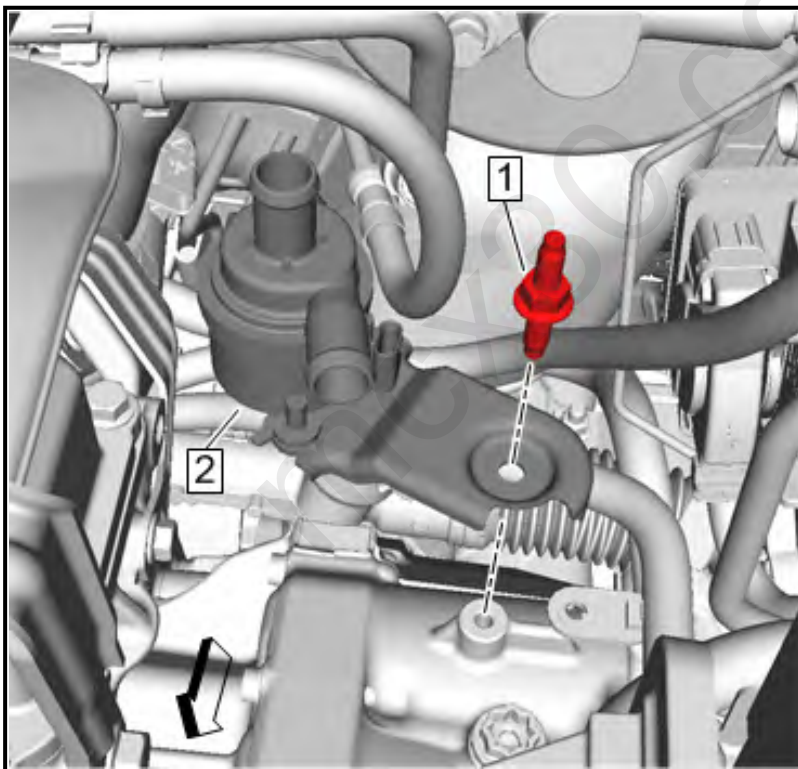




Fuel Injector Wiring Harness Retainer (1) - Secure

6. Position the heater coolant pump to the transmission case.

7.



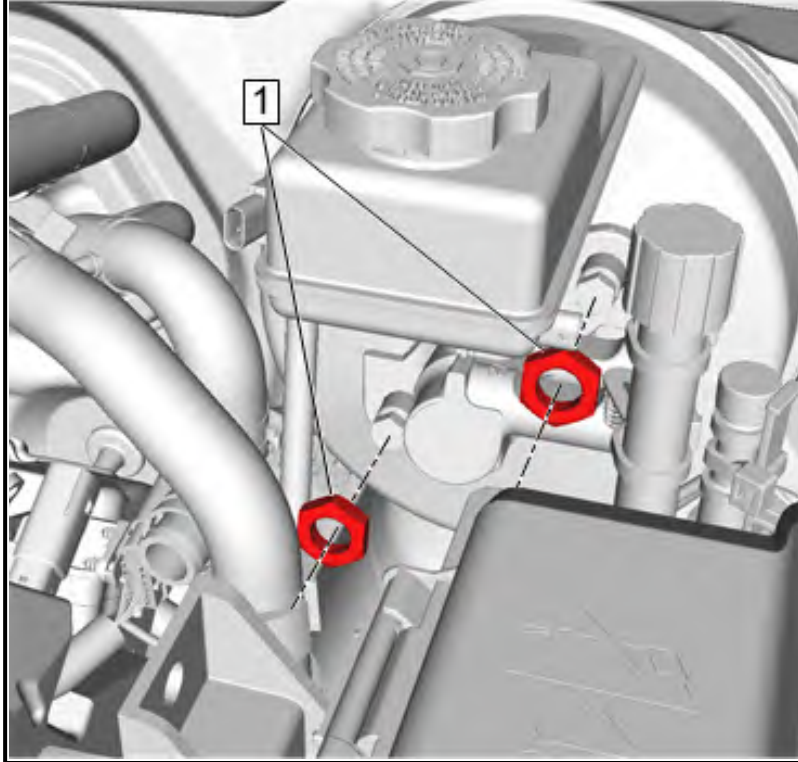
{If equipped} Heater Coolant Pump Stud (1) - Install - [Heater Coolant Pump Replacement \(LFY\)](#)

NOTE: Ensure the brake master cylinder gasket is positioned correctly against the master cylinder mounting flange.

8. Position the master cylinder to the power brake booster.

9.



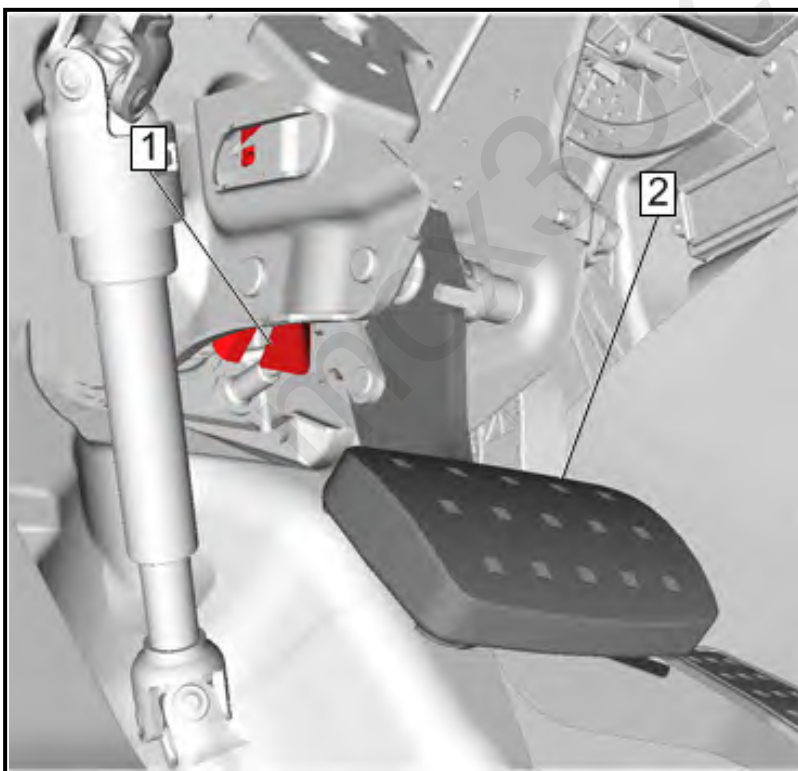


NOTE: Install **NEW** nuts.

Master Cylinder Nut (1) - Install and tighten 49 N.m (36 lb ft) [2x]

10. Connect the brake fluid level indicator switch electrical connector.

11.

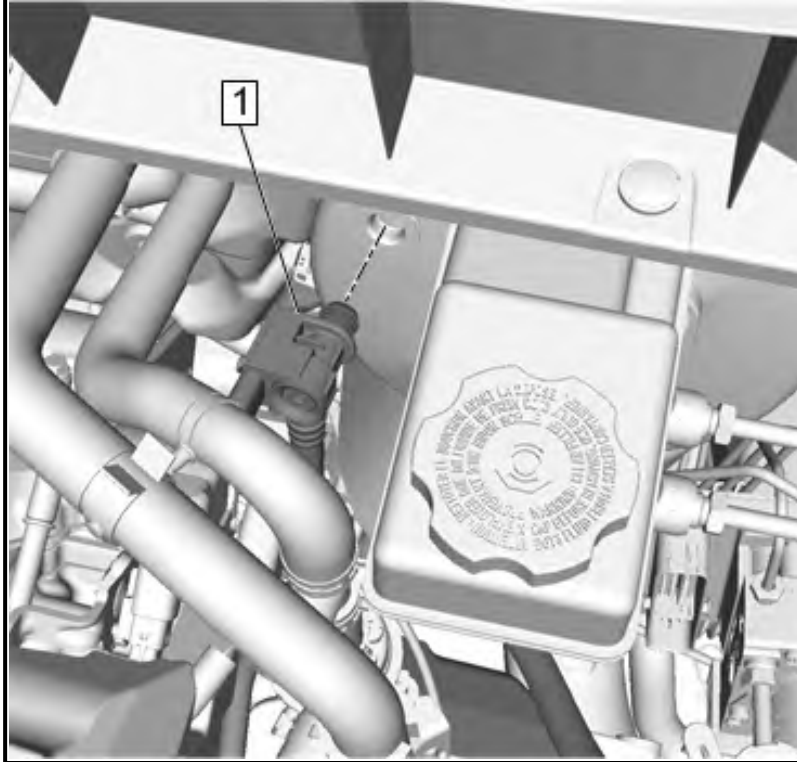


Brake Pedal Retainer (1) & Brake Pedal (2) @ Power Brake Booster Pushrod - Secure

12. Brake Pedal Position Sensor - Install - [Brake Pedal Position Sensor Replacement](#)

13.





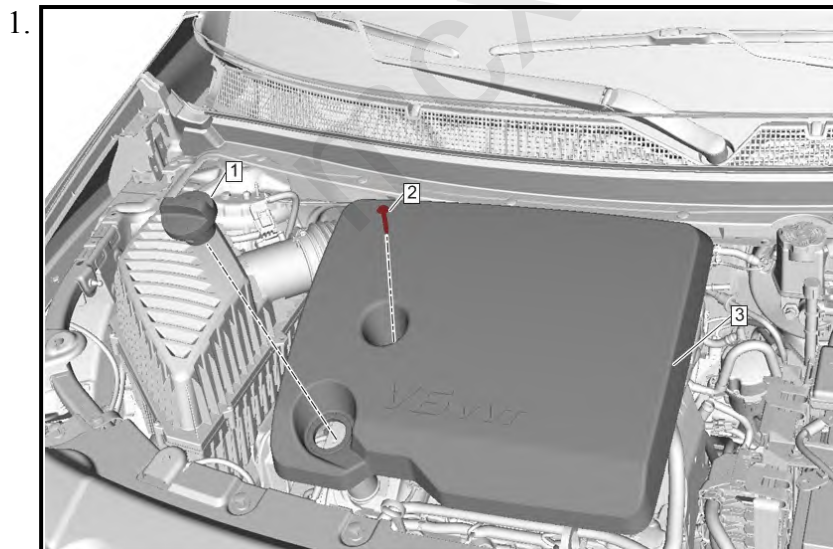
NOTE: A small amount of denatured alcohol may be used as a lubricant for assembly.

Power Brake Booster Vacuum Sensor (1) - Install

14. Power Brake Booster Vacuum Sensor Electrical Connector - Connect
15. Reposition and install the radiator surge tank. [Radiator Surge Tank Replacement \(LFY\)](#). [Radiator Surge Tank Replacement \(LTG\)](#)

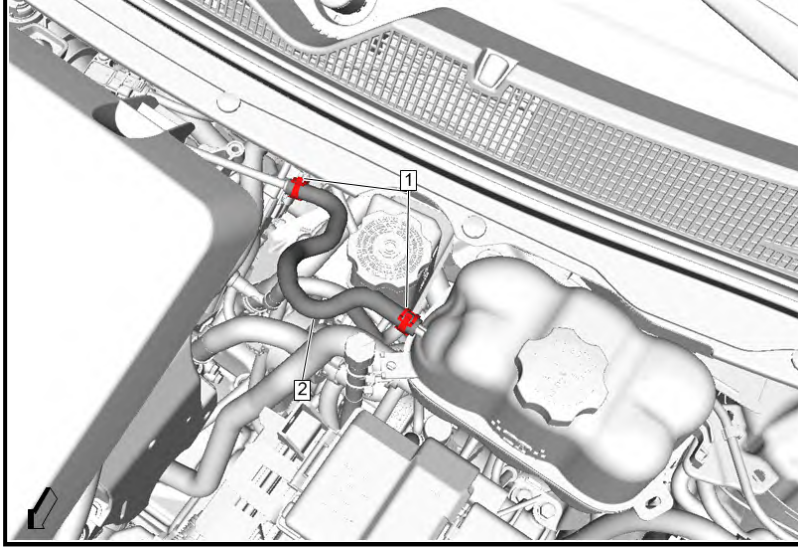
POWER BRAKE BOOSTER PUMP REPLACEMENT (LFY)

Removal Procedure



Intake Manifold Cover (3) - Remove - [Intake Manifold Cover Replacement](#)

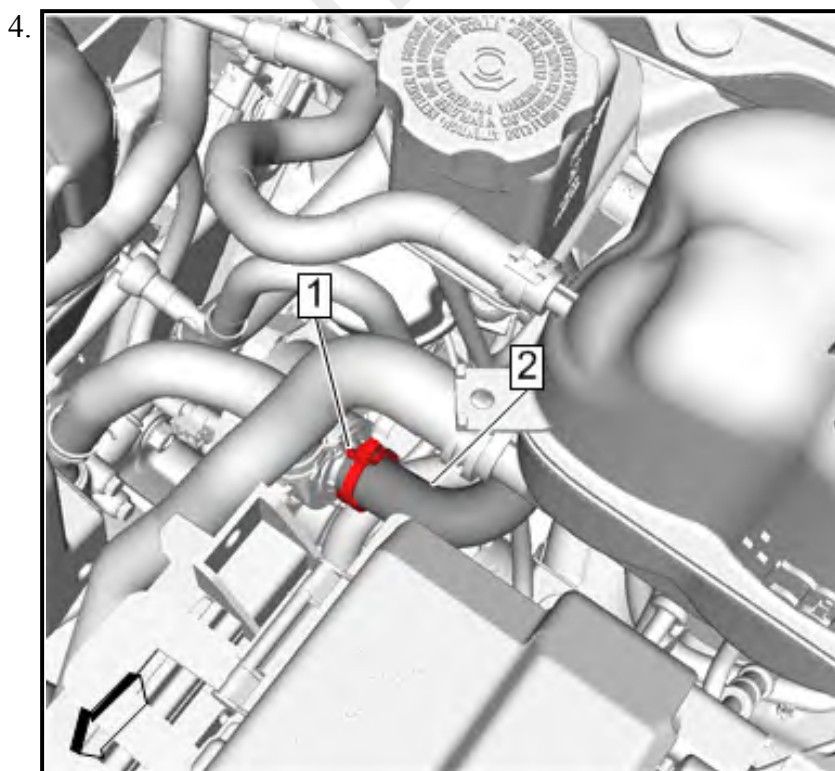




Radiator Surge Tank Overflow Hose- Radiator Surge Tank to Engine Coolant Air Bleed Pipe (2) - Remove - [Radiator Surge Tank Overflow Hose Replacement \(LFY Radiator Surge Tank to Engine Coolant Air Bleed Pipe\)](#) [Radiator Surge Tank Overflow Hose Replacement \(LFY Engine Coolant Air Bleed Pipe to Radiator\)](#)

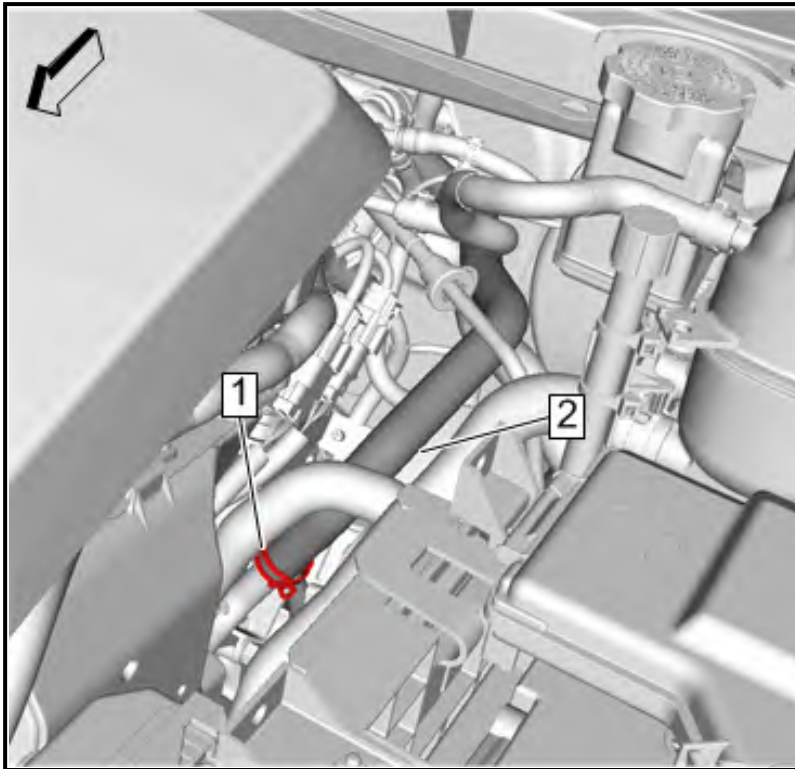


Radiator Surge Tank Outlet Hose (2) - Remove - [Radiator Surge Tank Outlet Hose Replacement \(LFY\)](#)



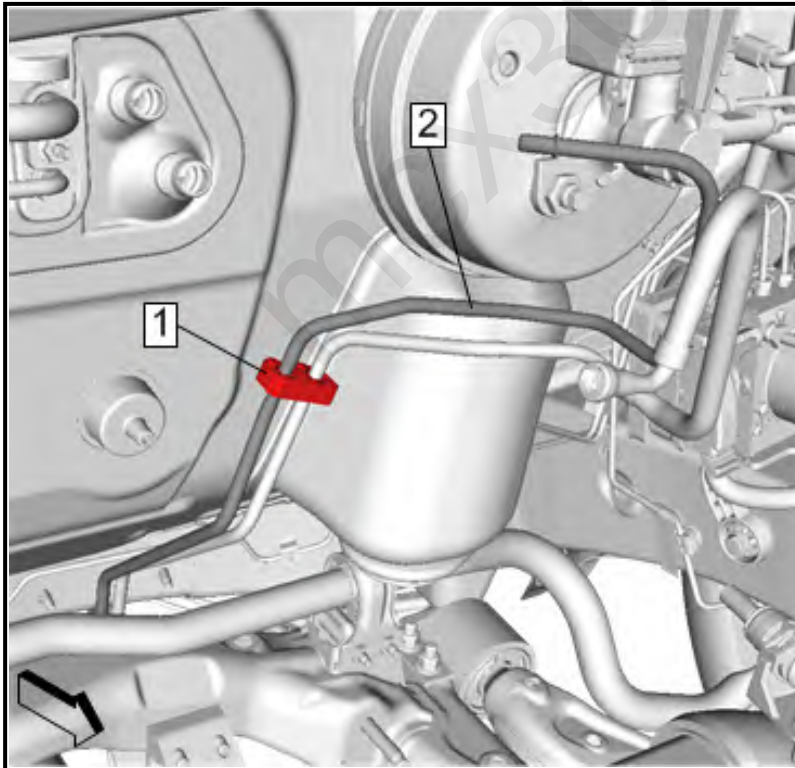
Heater Outlet Hose- Heater Coolant Pump to Connector (2) - Remove - [Heater Outlet Hose Replacement \(LFY Heater Coolant Pump to Connector\)](#). [Heater Outlet Hose Replacement \(LFY Heater Coolant Pump to Engine Coolant Thermostat Housing\)](#).

5.



Heater Inlet Hose- Engine Coolant Thermostat Housing to Heater Outlet Hose Connector (2) - Remove - [Heater Inlet Hose Replacement \(Engine Coolant Thermostat Housing to Heater Outlet Hose Connector\)](#). [Heater Inlet Hose Replacement \(Heater Outlet Hose Connector to Auxiliary Air Conditioning Evaporator Intermediate Tube\)](#).

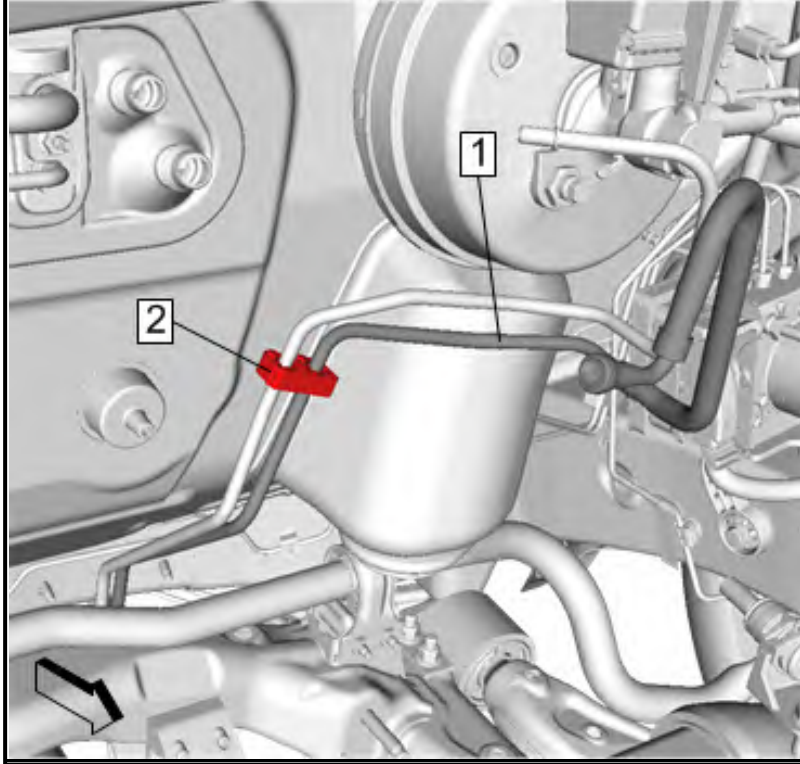
6.



Evaporative Emission Front Pipe (2) - Remove - [Evaporative Emission Front Pipe Replacement \(AWD\)](#). [Evaporative Emission Front Pipe Replacement \(FWD\)](#).

7.

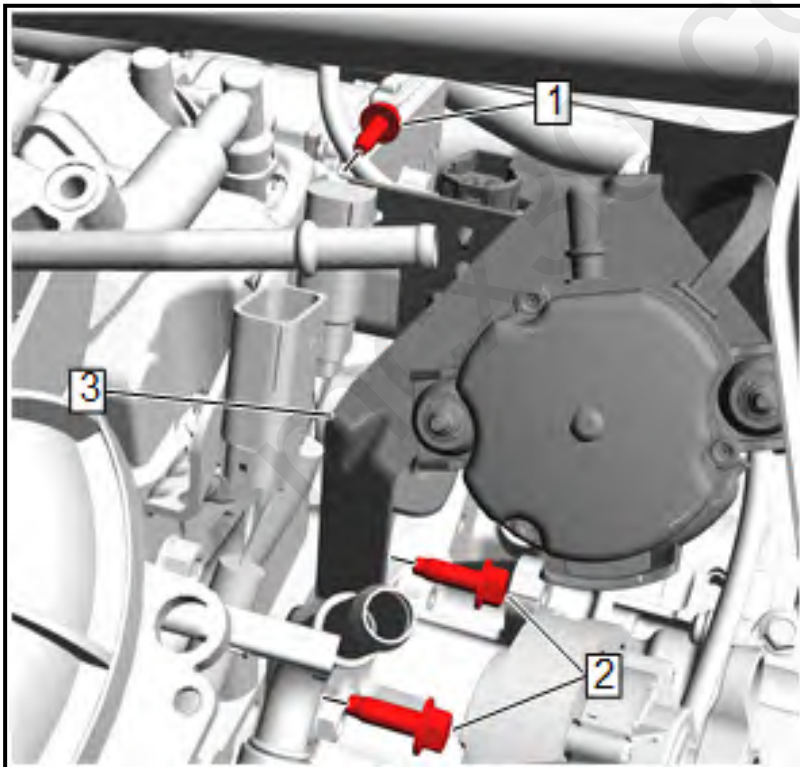




Fuel Feed Pipe (1) - Remove - [Fuel Feed Pipe Replacement \(AWD\)](#), [Fuel Feed Pipe Replacement \(FWD\)](#), [Fuel Feed Pipe Replacement \(AWD/FWD, At Engine\)](#).

8. Disconnect the electrical connector.

9.



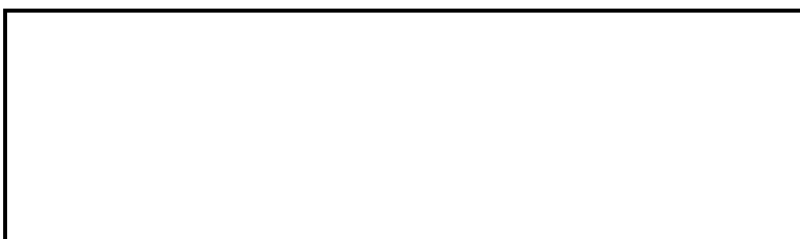
Power Brake Booster Pump Bolt- Upper (1) - Remove

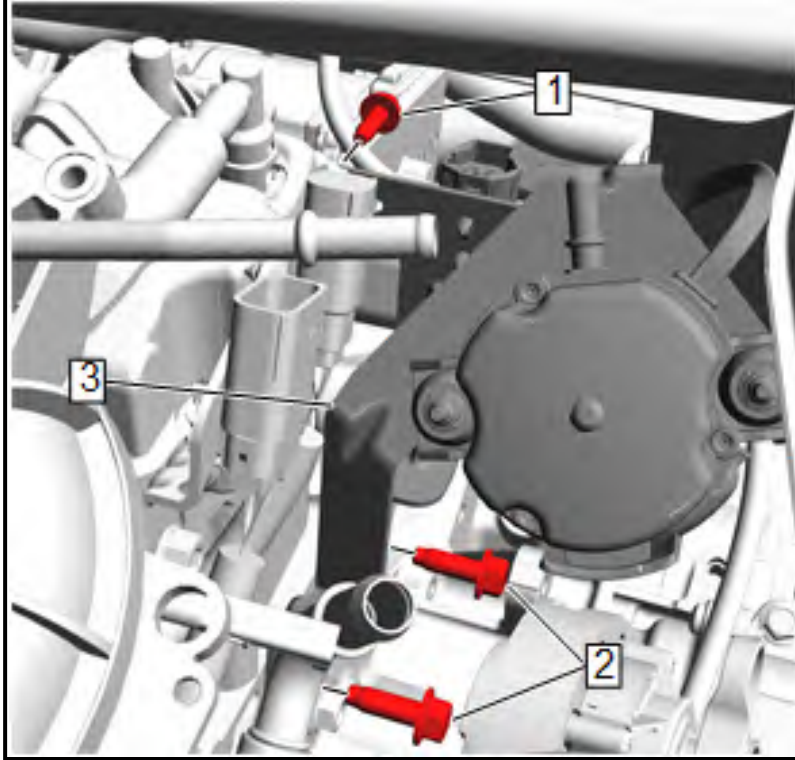
10. Power Brake Booster Pump Bolt- Lower (2) - Remove [2x]

11. Power Brake Booster Pump (3) - Remove

Installation Procedure

1.



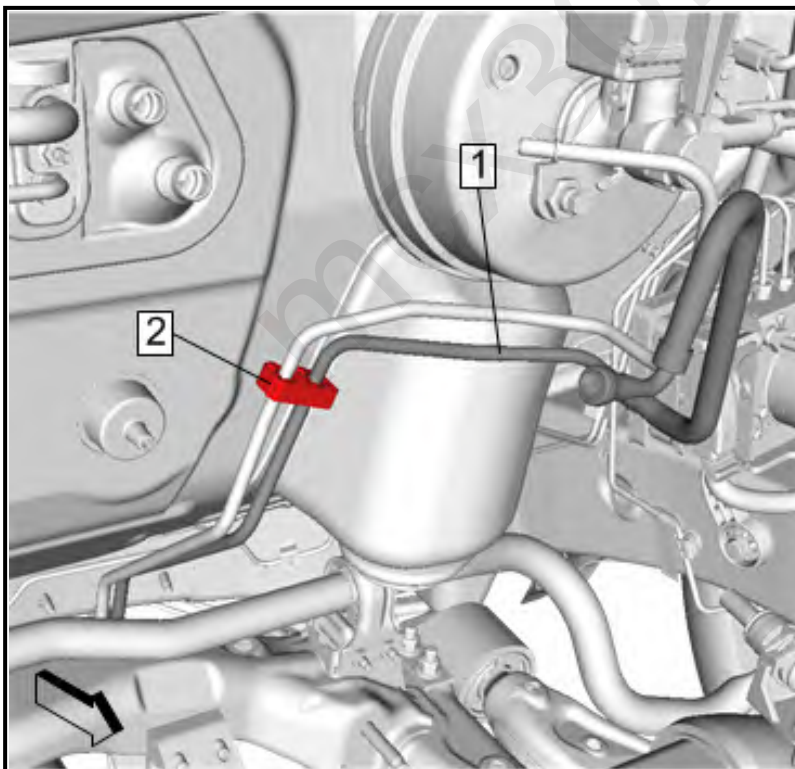


Power Brake Booster Pump (3) - Install

CAUTION: Refer to [Fastener Caution](#) .

2. Power Brake Booster Pump Bolt- Lower (2) - Install and tighten [2x] 58 N.m (43 lb ft)
3. Power Brake Booster Pump Bolt- Upper (1) - Install and tighten 22 N.m (16 lb ft)
4. Connect the electrical connector.

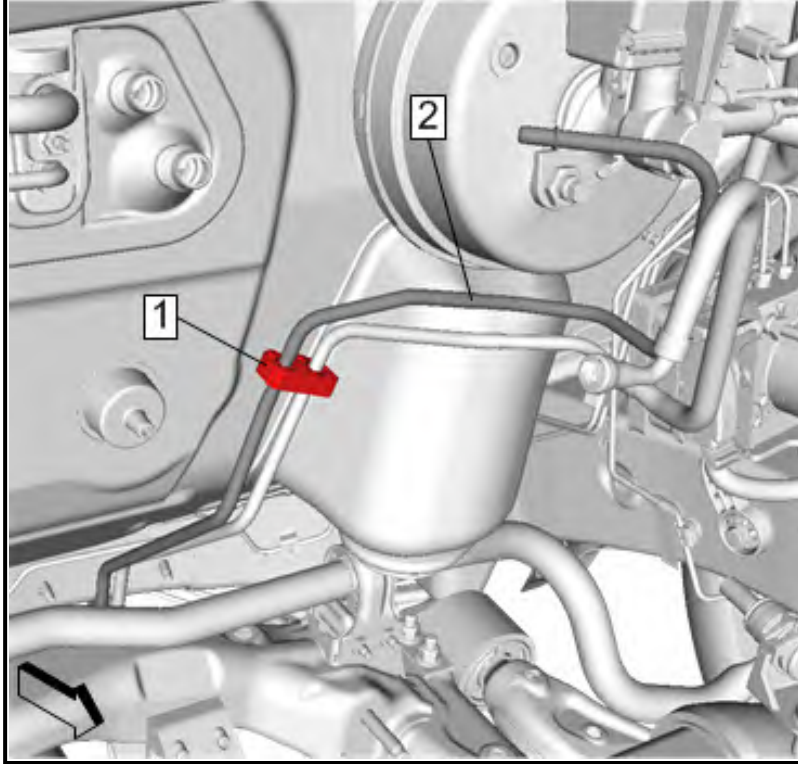
5.



Fuel Feed Pipe (1) - Install - [Fuel Feed Pipe Replacement \(AWD\)](#), [Fuel Feed Pipe Replacement \(FWD\)](#), [Fuel Feed Pipe Replacement \(AWD/FWD, At Engine\)](#).

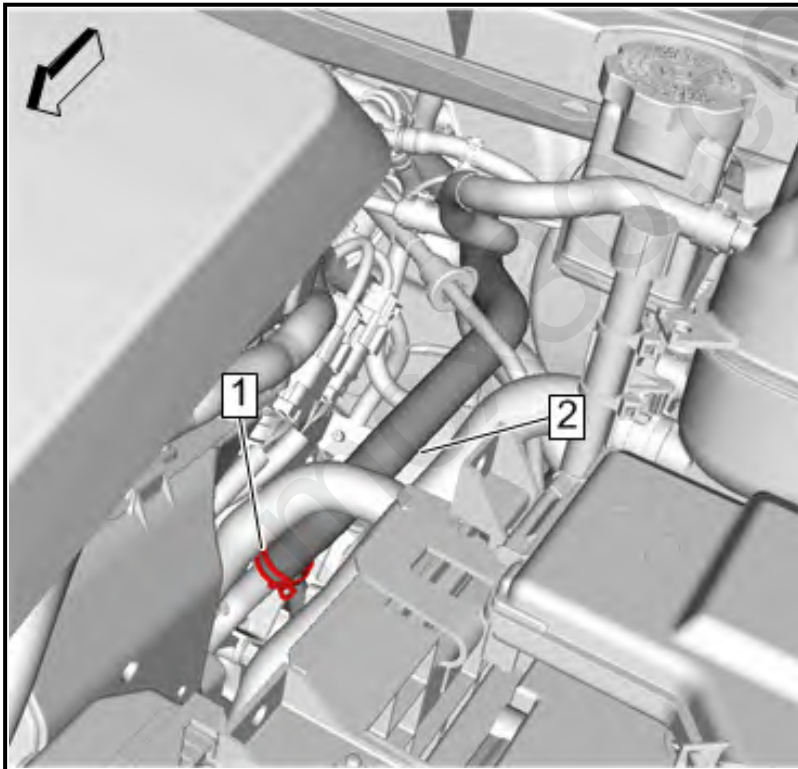
6.





Evaporative Emission Front Pipe (2) - Install - [Evaporative Emission Front Pipe Replacement \(AWD\)](#), [Evaporative Emission Front Pipe Replacement \(FWD\)](#)

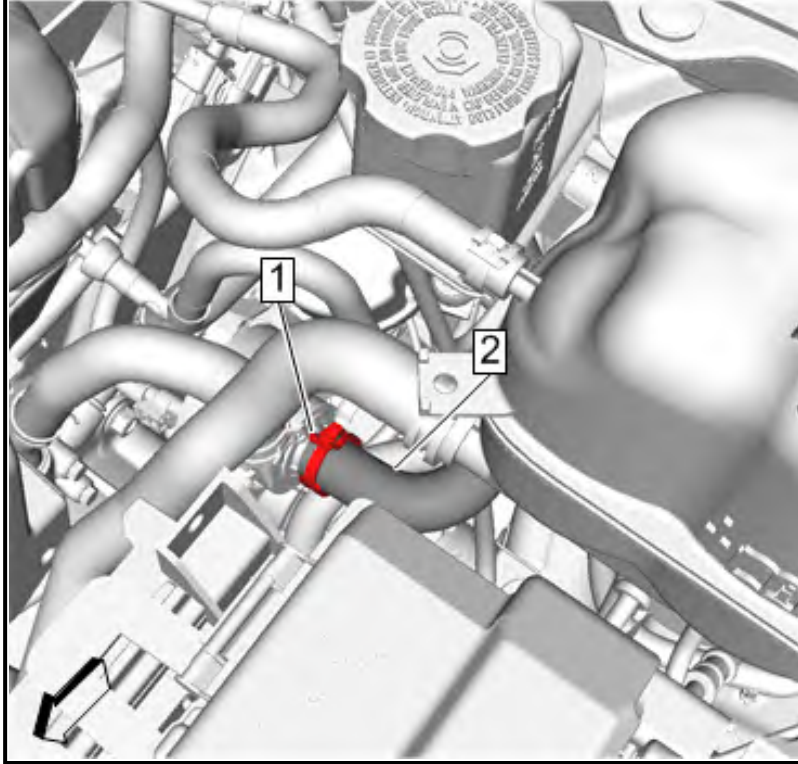
7.



Heater Inlet Hose- Engine Coolant Thermostat Housing to Heater Outlet Hose Connector (2) - Install - [Heater Inlet Hose Replacement \(Engine Coolant Thermostat Housing to Heater Outlet Hose Connector\)](#), [Heater Inlet Hose Replacement \(Heater Outlet Hose Connector to Auxiliary Air Conditioning Evaporator Intermediate Tube\)](#)

8.

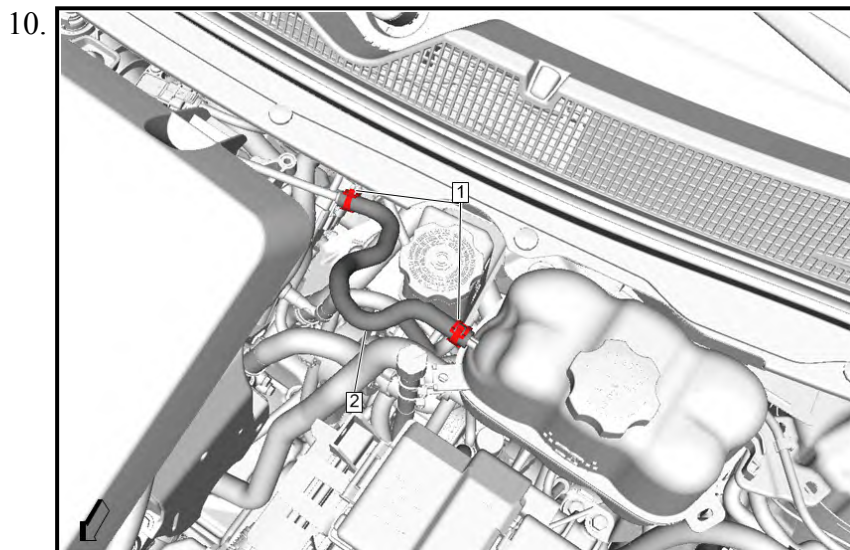




Heater Outlet Hose- Heater Coolant Pump to Connector (2) - Install - [Heater Outlet Hose Replacement \(LFY Heater Coolant Pump to Connector\)](#) [Heater Outlet Hose Replacement \(LFY Heater Coolant Pump to Engine Coolant Thermostat Housing\)](#).

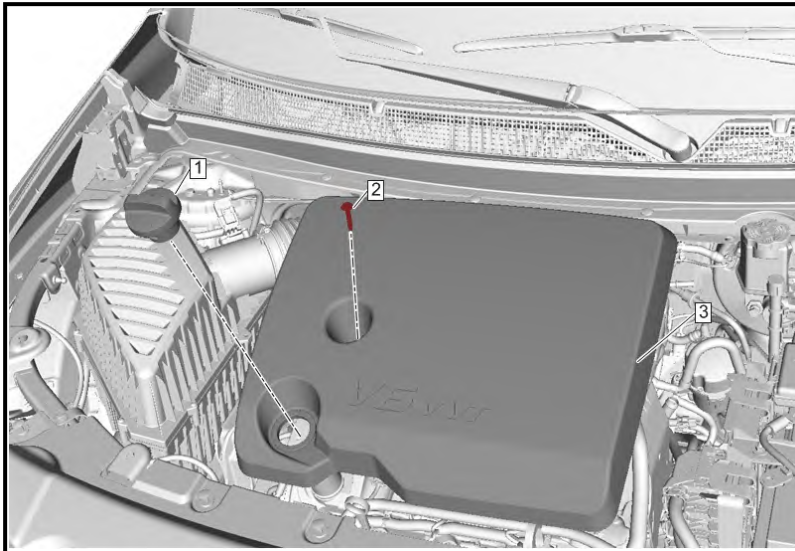


Radiator Surge Tank Outlet Hose (2) - Install - [Radiator Surge Tank Outlet Hose Replacement \(LFY\)](#).



Radiator Surge Tank Overflow Hose- Radiator Surge Tank to Engine Coolant Air Bleed Pipe (2) - Install - [Radiator Surge Tank Overflow Hose Replacement \(LFY Radiator Surge Tank to Engine Coolant Air Bleed Pipe\)](#), [Radiator Surge Tank Overflow Hose Replacement \(LFY Engine Coolant Air Bleed Pipe to Radiator\)](#)

11.



Intake Manifold Cover (3) - Install - [Intake Manifold Cover Replacement](#)

DESCRIPTION AND OPERATION

BRAKE ASSIST SYSTEM DESCRIPTION AND OPERATION

System Component Description

The brake assist system consists of the following:

Brake Pedal

Receives, multiplies and transfers brake system input force from driver.

Brake Pedal Pushrod

Transfers multiplied input force received from brake pedal to brake booster.

Vacuum Brake Booster

Uses source vacuum to decrease effort required by driver when applying brake system input force. At rest, source vacuum is applied to both sides of the vacuum diaphragm for single boosters, or to both sides of each of the diaphragms for tandem boosters. Return springs maintain the booster in a rest position.

When brake system input force is applied, vacuum to the rear of the diaphragm (s) is cut off, and air at atmospheric pressure is admitted in its place. This provides a decrease in brake pedal effort required. When input force is removed, vacuum again replaces atmospheric pressure within the booster.

Vacuum Source

Supplies force used by vacuum brake booster to decrease brake pedal effort.

The primary source for vacuum is typically the vehicle's internal combustion engine. Some vehicles may use a vacuum pump to ensure an adequate supply of vacuum under various operating conditions, such as during cold start-up, heavy throttle, and high altitude.

Vacuum Pump Relay

Vehicles equipped with a vacuum pump will typically be equipped with a relay used to provide voltage to the vacuum pump motor, when commanded by the powertrain controller.

Vacuum Monitoring System

Provides a feedback voltage signal relative to the amount of vacuum available for the vacuum power brake booster.

This typically consists of a vacuum sensor mounted either into the power vacuum brake booster, integrated with the vacuum check valve, or in-line within the vacuum hose. The sensor feedback is typically monitored by the powertrain control module (s).

Vacuum Source Control

If equipped with a system to monitor available levels of vacuum for the brake assist system, the powertrain control module (s) typically perform the primary monitoring function.

The powertrain controller will typically monitor the feedback signal of a vacuum sensor, as it relates to available vacuum at the vacuum power brake booster. The powertrain controller uses the information to make sure available vacuum remains above predetermined levels. If additional vacuum is required, the powertrain controller may reactivate engine cylinders, if equipped, or command a vacuum pump ON, if equipped, and/or may alter the operation of various other engine controls and devices, as necessary.

Vacuum Source Delivery System

Enables delivery and retention of source vacuum for vacuum brake booster.

This typically consists of a vacuum check valve and a vacuum hose or pipe. If a vacuum pump is used, additional check valves may be used.

System Operation

Brake system input force from the driver is multiplied by the brake pedal and transferred by the pedal pushrod to the hydraulic brake master cylinder. Effort required to apply the brake system is reduced by the operation of the vacuum brake booster.

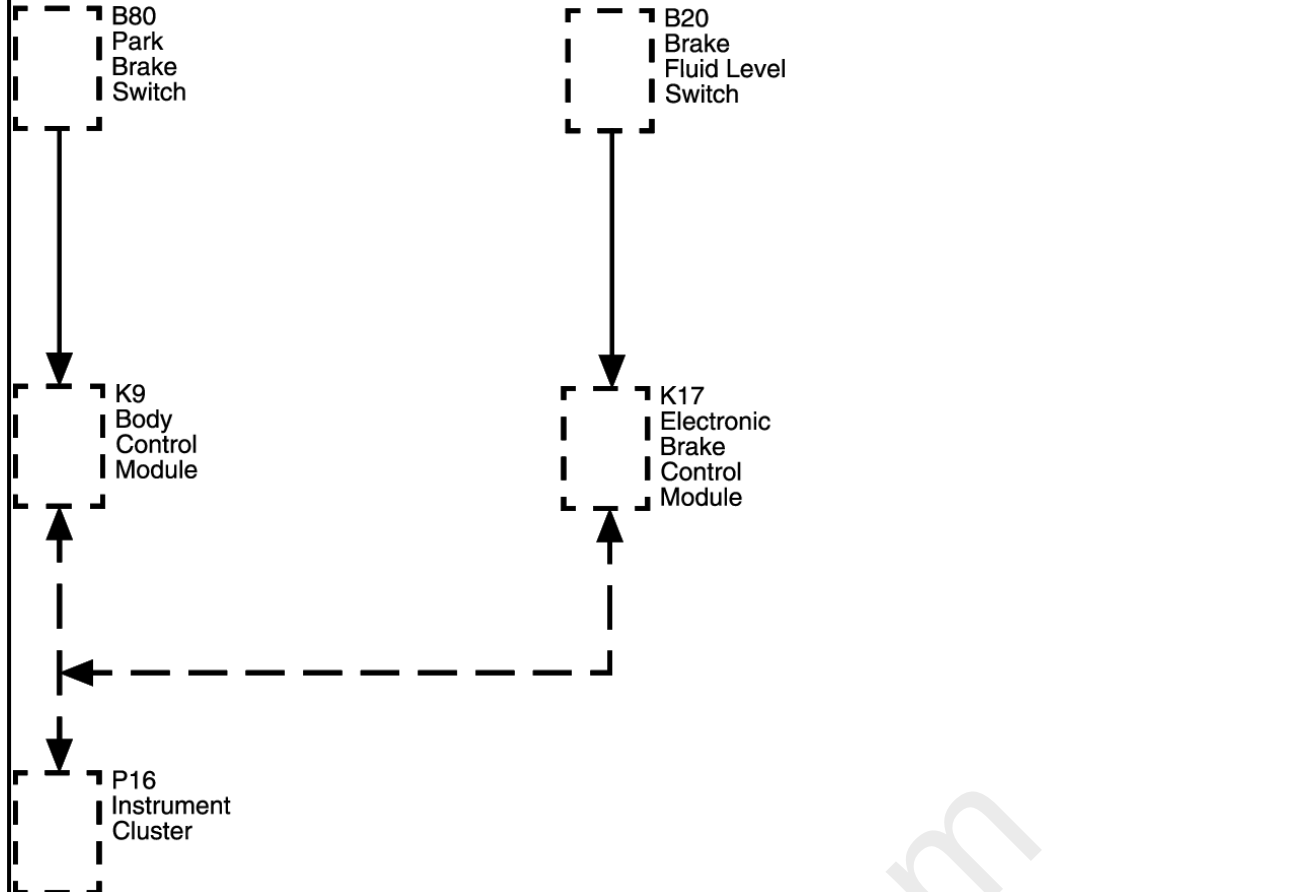
When brake system force is applied, vacuum to the rear of the diaphragm (s) is cut off, and air at atmospheric pressure is admitted in its place. The vacuum acts to pull the diaphragm (s) forward, while the atmospheric pressure acts to push from behind. As a result, the amount of effort required by the driver is reduced. When input force is removed, vacuum again replaces atmospheric pressure within the vacuum power brake booster to help return the booster to rest. Return springs maintain the system in a rest position.

If the vehicle is equipped with a vacuum monitoring system, the powertrain control module (s) typically will alter powertrain functions and/or command the vacuum pump ON, if equipped, to provide for the vacuum needs of the brake assist system, as operating conditions warrant.

BRAKE WARNING SYSTEM DESCRIPTION AND OPERATION

Brake Warning Indicator





Callout	Component Name
B80	B80 Park Brake Switch
B20	B20 Brake Fluid Level Switch
K9	K9 Body Control Module
K17	K17 Electronic Brake Control Module
P16	P16 Instrument Cluster

The instrument cluster turns the brake warning indicator ON when the following occurs:

- The instrument cluster performs the bulb check. The brake warning indicator illuminates for 5 s.
- When the Electronic Brake Control Module (EBCM) detects low brake fluid level it sets DTC C0267 and sends a serial data message to the instrument cluster, which will illuminate the red brake indicator.
- The Body Control Module (BCM) detects that the parking brake is engaged. The instrument cluster receives a serial data message from the BCM requesting illumination.

Driver Information Center Messages

When the Electronic Brake Control Module (EBCM) detects low brake fluid level it sets DTC C0267 and sends a serial data message to the Driver Information Center, which will display Brake Fluid Low message.

HYDRAULIC BRAKE SYSTEM DESCRIPTION AND OPERATION

System Component Description

The hydraulic brake system consists of the following:

Hydraulic Brake Master Cylinder Fluid Reservoir

Contains supply of brake fluid for the hydraulic brake system.

Hydraulic Brake Master Cylinder

Converts mechanical input force into hydraulic output pressure.

Hydraulic output pressure is distributed from the master cylinder through 2 hydraulic circuits, supplying diagonally-opposed wheel apply circuits.

Hydraulic Brake Pressure Balance Control System

Regulates brake fluid pressure delivered to hydraulic brake wheel circuits, in order to control the distribution of braking force.

Pressure balance control is achieved through dynamic rear proportioning (DRP), which is a function of the ABS modulator.

Hydraulic Brake Pipes and Flexible Brake Hoses

Carries brake fluid to and from hydraulic brake system components.

Hydraulic Brake Wheel Apply Components

Converts hydraulic input pressure into mechanical output force.

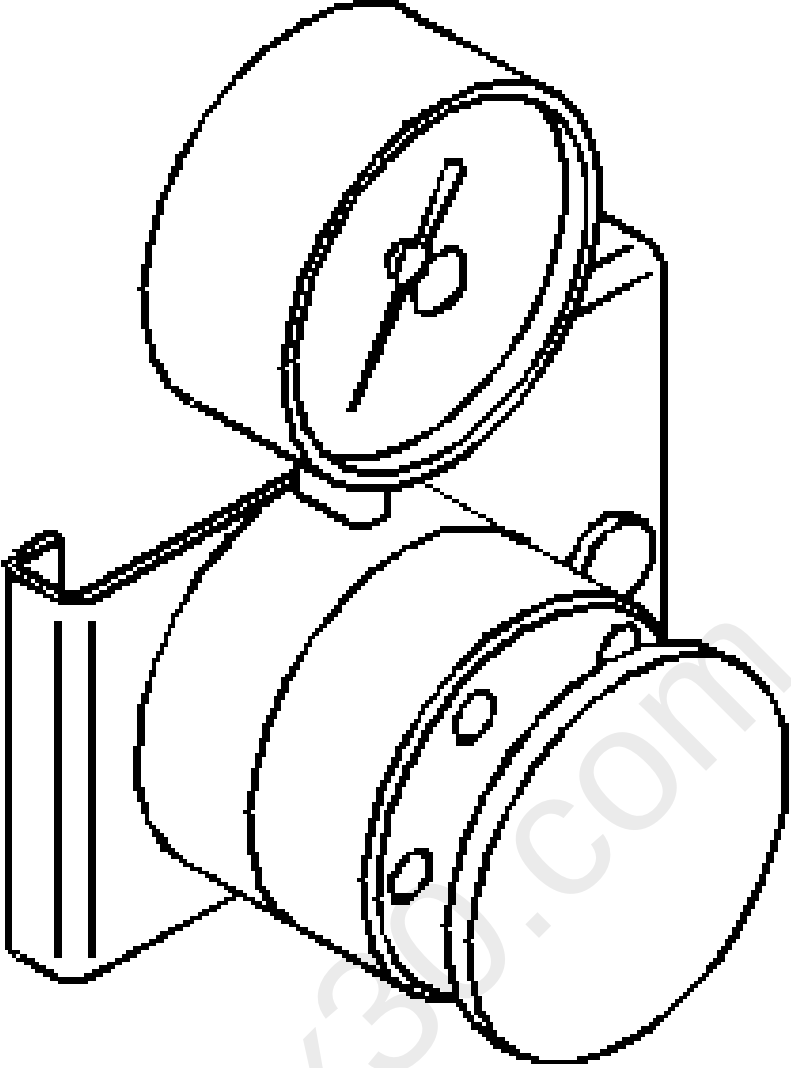
System Operation

Mechanical force is converted into hydraulic pressure by the master cylinder, regulated to meet braking system demands by the pressure balance control system, and delivered to the hydraulic brake wheel circuits by the pipes and flexible hoses. The wheel apply components then convert the hydraulic pressure back into mechanical force which presses linings against rotating brake system components.

SPECIAL TOOLS AND EQUIPMENT

SPECIAL TOOLS

Illustration	Tool Number/ Description
	CH 28662 J 28662 Brake Pedal Effort Gauge

Illustration	Tool Number/ Description
	

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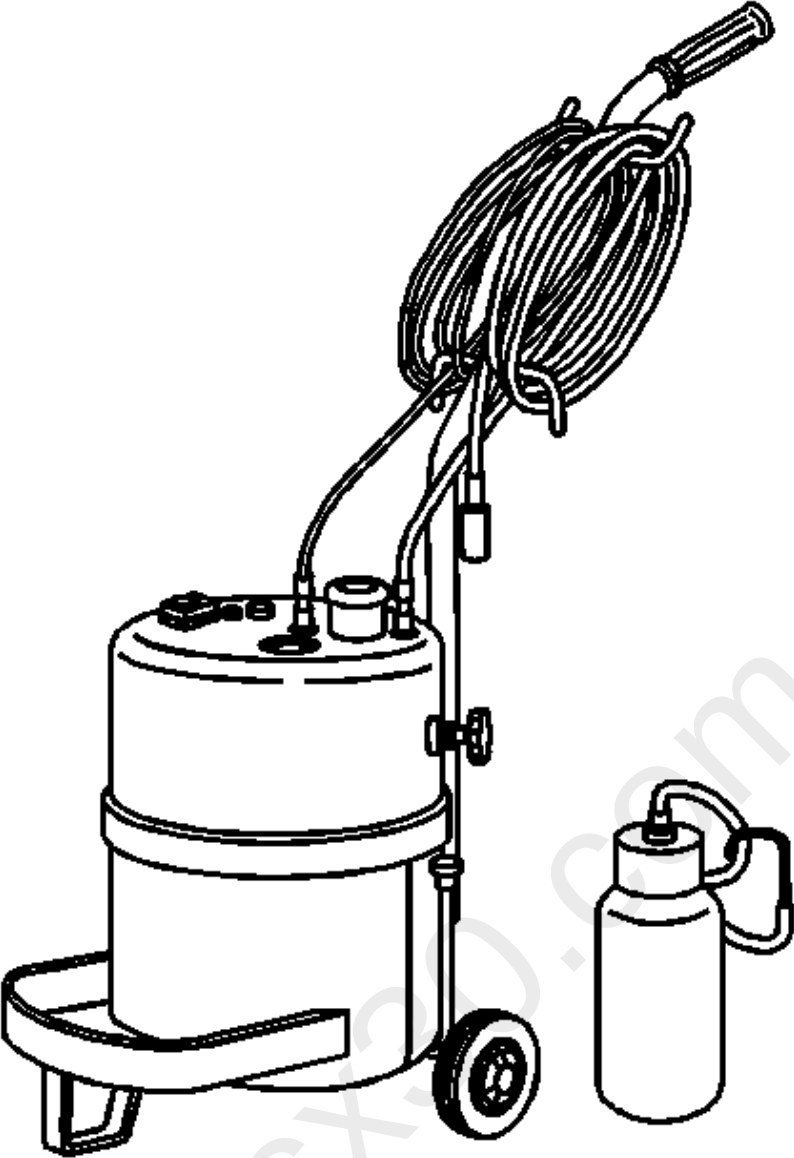
Illustration	Tool Number/ Description
	CH 29532-A J 29532-A Pressure Brake Bleeder

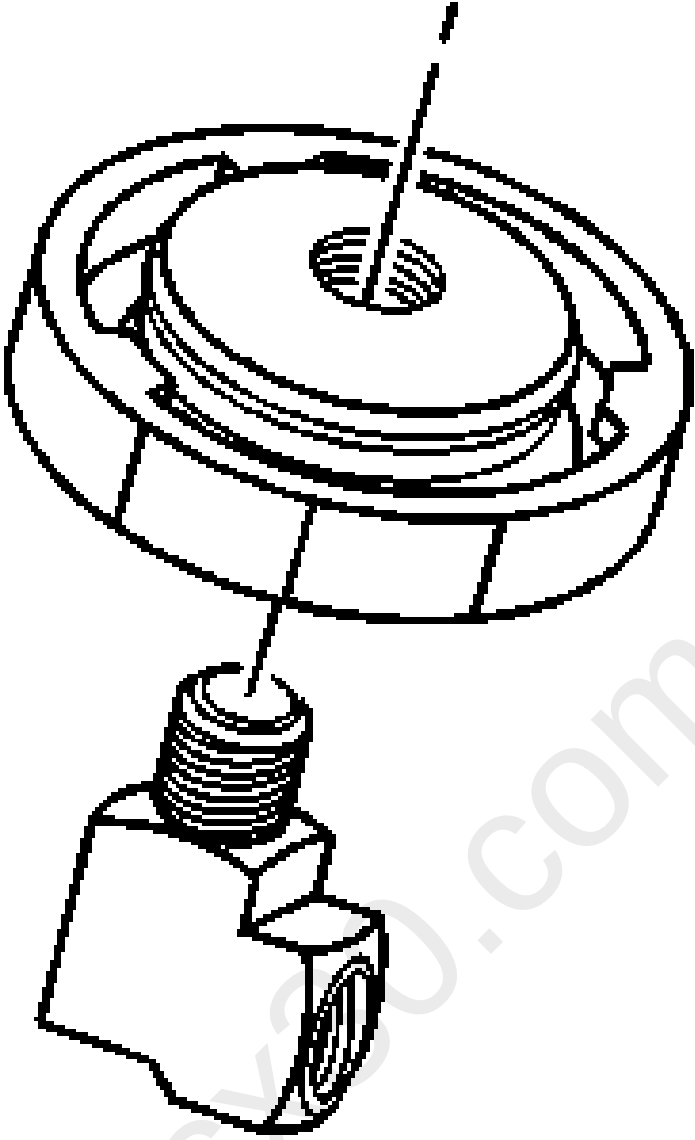
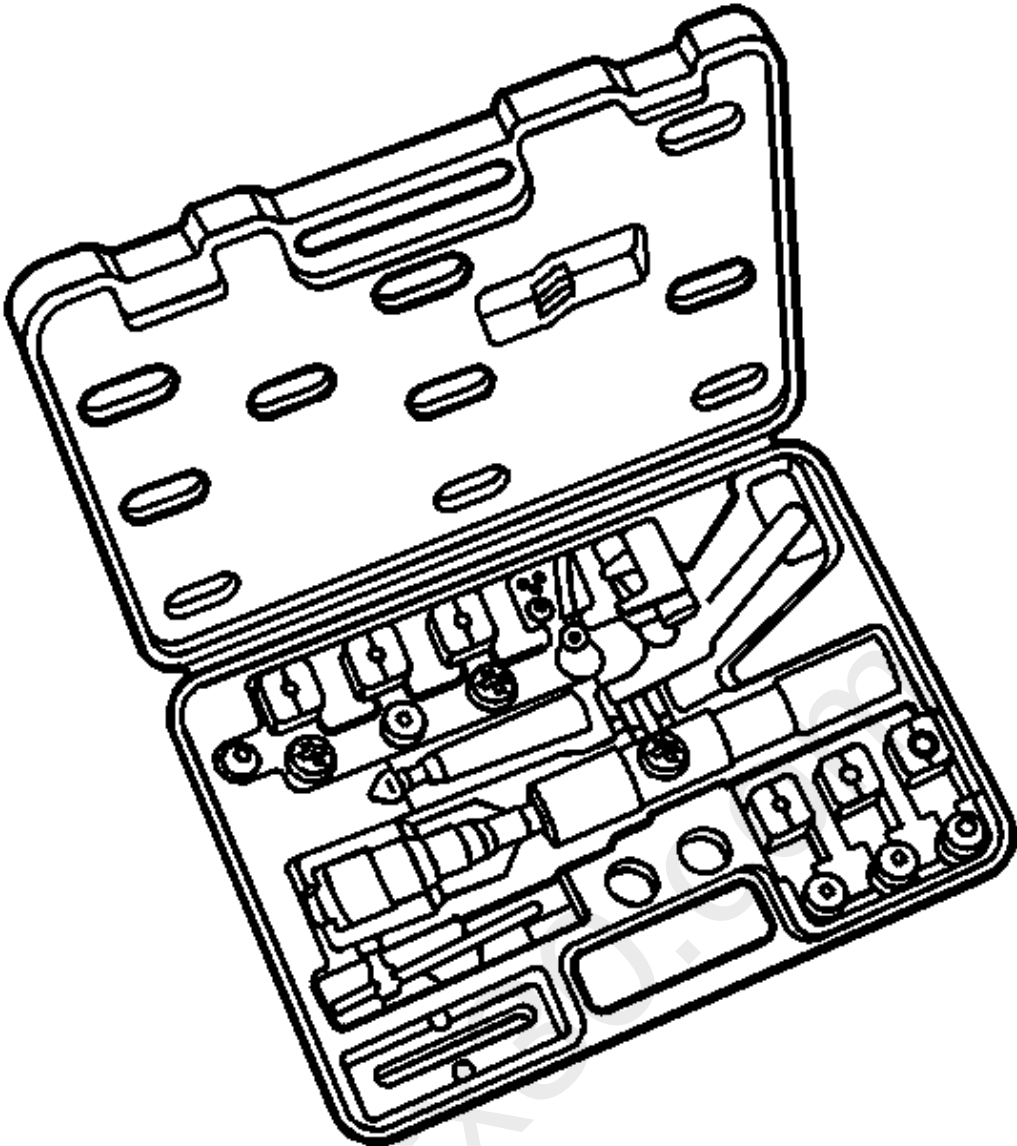
Illustration	Tool Number/ Description
	CH 44894-A J 44894-A Brake Bleeder Adapter

Illustration	Tool Number/ Description
	CH 45405 J 45405 Brake Pipe Flaring Kit